



Mineral Formation during Shipboard Ocean Alkalinity Enhancement Experiments in the North Atlantic

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Abstract

Ocean alkalinity enhancement (OAE) is a carbon dioxide (CO₂) removal approach that involves the addition of alkaline substances to the marine environment to increase seawater buffering capacity and allow it to absorb more atmospheric CO₂. Increasing seawater alkalinity leads to an increase in the saturation state (Ω) with respect to several minerals. This may trigger mineral precipitation, consuming the added alkalinity and decreasing the overall efficiency of OAE. To explore mineral formation due to alkalinity addition, we present results from shipboard experiments in which an aqueous solution of NaOH was added to unfiltered seawater collected from the surface ocean in the Sargasso Sea. Alkalinity addition ranged from 500 to 2000 $\mu\text{mol.kg}^{-1}$ and the carbonate chemistry was monitored through time by measuring total alkalinity (TA) and dissolved inorganic carbon (DIC), which were used to calculate Ω . The amount of precipitate and its mineralogy were determined throughout the experiments. Mineral precipitation took place in all experiments over a timescale of hours to days. The dominant mineralogy of precipitate is aragonite with trace amounts of calcite and brucite. Aragonite crystallite size increases and its micro-strain decreases with time, consistent with Ostwald ripening. The precipitation rate (r) in our experiments and those of other calcium carbonate (CaCO₃) precipitation OAE studies correlates with aragonite saturation state (Ω_A), and the resulting fit of $\log_{10}(r) = n \times \log_{10}(\Omega_A - 1) + \log(k)$ yields a reaction order $n = 2.16 \pm 0.5$ and a rate constant $k = 0.15 \pm 0.09 \mu\text{mol.hr}^{-1}$. The reaction order is comparable to that derived from previous studies, but the rate constant is an order



of magnitude lower, which we attribute to the fact that our experiments are unseeded, and thus precipitation occurs (pseudo)homogenously whereas previous studies used aragonite seeds that act as nuclei for precipitation. Observable precipitation was delayed by an induction period, the length of which is inversely correlate with the initial Ω . Mineral precipitation occurred in a runaway manner, decreasing TA to values below that of seawater prior to alkalinity addition.

This study demonstrates that the highest risk of mineral precipitation is immediately following alkalinity addition and before dilution and CO₂ uptake by seawater, both of which lowers Ω . Aragonite precipitation will decrease OAE efficiency, because aragonite is typically supersaturated in surface ocean waters. Thus, once formed, aragonite essentially permanently removes the precipitated alkalinity from the CO₂ uptake process. Runaway mineral precipitation also means that mineral precipitation following OAE may not only decrease OAE efficiency at sequestering CO₂ but could render this approach counterproductive. As such, mineral precipitation should be avoided by keeping Ω below the threshold of precipitation and quantifying its consequences on OAE efficiency if it occurs. Lastly, in order to be able to quantitatively determine the impact of mineral precipitation during OAE, a mechanistic understanding of precipitation in the context of OAE must be developed.

1 Introduction

The concentration of atmospheric carbon dioxide (CO₂) continues to increase due to human activity, leading to an increase in global mean temperature by > 1.0 °C since pre-industrial times (Cannon, 2025; Hawkins et al., 2017). Nearly 30% of anthropogenic CO₂ emitted annually into the atmosphere is absorbed by the oceans (Friedlingstein et al., 2022; Gruber et al., 2019), decreasing seawater pH, thus causing ocean acidification (Doney et al., 2009). Rapid reductions in anthropogenic CO₂ emissions are necessary to minimize the negative impacts of global warming and ocean acidification. Such emissions reductions will need to be supplemented by active removal of atmospheric CO₂ in order to meet climate objectives (e.g., Paris Climate Agreement, 2015) and offset CO₂ emissions from difficult-to-abate sectors. Ocean alkalinity enhancement (OAE) is a marine-based CO₂ removal (mCDR) approach that involves the addition of alkaline substances to the surface ocean or to surficial sediments to increase seawater buffering capacity, allowing it to absorb more atmospheric CO₂ (Renforth and Henderson, 2017).



67 Adding alkalinity to seawater lowers its partial pressure of CO₂. As alkalized seawater
68 equilibrates with the atmosphere, it takes up additional atmospheric CO₂, which increases seawater
69 dissolved inorganic carbon (DIC) and brings about a new steady state. Alkalinity could be
70 enhanced by adding an alkaline solution or minerals that release alkalinity upon dissolution in
71 seawater (Eisaman et al., 2023). Increasing seawater alkalinity drives an increase in the saturation
72 state (Ω) with respect to several minerals (Fig. 1; Hartmann et al., 2023; Moras et al., 2022; Schulz
73 et al., 2023), which is given by:

$$74 \quad \Omega = \frac{IAP}{K_{sp}} \quad (1)$$

75 where IAP is the ionic activity product and K_{sp} is the mineral solubility product. An $\Omega > 1$ indicates
76 supersaturation, $\Omega < 1$ indicates undersaturation, and $\Omega = 1$ indicates chemical equilibrium
77 between the solid and solution. For calcium carbonate minerals (vaterite, aragonite, calcite) and
78 amorphous calcium carbonate, the increase in Ω occurs because adding alkalinity to seawater
79 raises its pH and shifts the carbonate chemistry speciation towards higher concentration of
80 carbonate ions ($[CO_3^{2-}]$). For metal hydroxide minerals, such as brucite, the increase in Ω is due
81 to the increase in the concentration of $[OH^-]$. An increase in Ω due to alkalinity addition can trigger
82 mineral precipitation, which consumes some or all of the added alkalinity, thus decreasing the
83 efficiency of OAE at sequestering atmospheric CO₂. Therefore, understanding the timing and
84 kinetics of mineral formation in the context of OAE will help devise an implementation plan that
85 maximizes CO₂ sequestration.

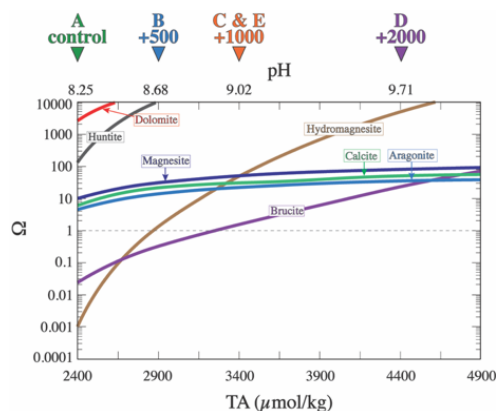


Fig. 1. The saturation state (Ω) with respect to a number of selected minerals calculated using Geochemist's Workbench software for a solution of average seawater composition at 25 °C and 1 bar. The horizontal dashed line represents equilibrium, above which the solution is supersaturated and below which the solution is undersaturated. The triangles at the top of the plot denote the conditions for each experiment. The calculations assumed a closed system where seawater remained unequilibrated with atmospheric CO₂.



86 Precipitation is thermodynamically favored if the solution is supersaturated ($\Omega > 1$). However,
87 minerals do not always precipitate once Ω exceeds 1. Typically, there exists a higher, mineral-
88 specific Ω threshold above which precipitation occurs (Pokrovsky, 1998). This threshold is higher
89 for homogenous (i.e., spontaneous) precipitation, where nuclei form directly from the solution,
90 than for heterogeneous precipitation, where minerals nucleate onto existing surfaces (Morse et al.,
91 2007). The exact Ω threshold and the factors influencing it are not fully understood. Determining
92 the Ω threshold is particularly challenging for OAE-induced precipitation, given that alkalinity
93 might be added in the form of minerals that would provide nucleation sites onto which secondary
94 precipitation can take place, potentially lowering the threshold Ω for precipitation.

95 The kinetics of precipitation are also important. Precipitation does not necessarily occur as
96 soon as Ω is above the precipitation threshold, but may be delayed by a period of time referred to
97 as the induction period (Hashim et al., 2023; Kaczmarek et al., 2017; Pokrovsky, 1998). For OAE,
98 if the induction period is longer than the time it takes seawater to equilibrate with atmospheric CO_2
99 (e.g., Jones et al., 2014) or the time of alkalinity dilution (He and Tyka, 2023), then the risk of
100 secondary precipitation is minimized. Hence, the induction period is a critical parameter to
101 incorporate into models of alkalinity consumption and will be an important factor when balancing
102 pH thresholds, dilution timescales, and CO_2 uptake rates. Thus far, little attention has been given
103 to characterizing induction periods, particularly in OAE relevant studies.

104 The precipitation of each mineral has a unique impact on seawater carbonate chemistry.
105 For example, the precipitation of 1 mole of brucite ($\text{Mg}(\text{OH})_2$) decreases alkalinity by 2 moles and
106 does not impact DIC, whereas the precipitation of 1 mole of aragonite (CaCO_3) decreases alkalinity
107 by 2 moles and DIC by 1 mole. The type of mineral that precipitates is not only dictated by Ω but
108 also by a range of thermodynamic and kinetic factors including temperature, and the presence and
109 concentration of chemical catalysts and inhibitors (Burton and Walter, 1987; Hashim and
110 Kaczmarek, 2021; Morse et al., 1997; Morse and He, 1993; Subhas et al., 2017). The compounding
111 effects of these variables lead to the phenomenon — often explained qualitatively by the Ostwald
112 Step Rule (Morse and Casey, 1988) — that what precipitates from seawater is not necessarily the
113 most thermodynamically stable phase, but the most kinetically favored. For carbonates, this is
114 exemplified by the observation that while dolomite and calcite are the most stable phases, aragonite
115 and high-Mg calcite are the ones that more likely to precipitate. The impact of alkalinity addition
116 on the mineralogical precipitation landscape remains unclear. It is also unknown how minerals



change through time after alkalinity is added to seawater and whether they will sink and export the alkalinity to the deep ocean, thus decreasing OAE efficiency, or redissolve over time, releasing the alkalinity back into the surface ocean for CO₂ sequestration.

Here we present results from experiments whereby alkalinity was added as an aqueous solution of NaOH to seawater collected from the surface ocean and incubated on deck in a flowing-seawater temperature bath. The carbonate chemistry was monitored through time by measuring TA and DIC, which were used to calculate Ω . The mineralogy of the precipitate was determined using X-ray diffraction.

2 Methods

2.1 Experimental setup

Experiments were conducted during a research expedition aboard the *R/V Atlantic Explorer* in the Sargasso Sea (31°40'00"N, 64°10'00"W) at the Bermuda Atlantic Time Series site (BATS) from September 5th to 11th, 2023. The experiments were performed in opaque 5L Cali-5-BondTM multi-layer foil bags (Calibrated Instruments), placed in a flow-through incubator where surface seawater was continuously flowed to maintain a constant temperature of approximately 27 °C. Each bag was filled with approximately 3 ± 0.02 L of unfiltered seawater using a rubber hose that was flushed with water to remove air bubbles, ensuring that no air entered the bags. Bags were rinsed 3 times with seawater before filling and sealing with the Luer-fitted stopcock. The mixed layer at the study site was approximately 40 m thick, and seawater for the experiment was collected from the upper 10 m.

Experiments involved the addition of NaOH solution prepared by weighing ACS grade NaOH in the lab prior to the cruise in a plastic Falcon tube that was capped and sealed with parafilm tape. During the cruise, DI water was added to make up stock NaOH solutions with a final concentration of 1 M. The NaOH solution was pipetted into the seawater filled bags through the Luer-fitted stopcock. Because NaOH contributes only alkalinity but not DIC, seawater in the experiments was out of equilibrium with the atmosphere, which was intended to simulate conditions immediately following alkalinity addition to seawater during OAE deployments.

In total, 5 experiments were conducted (Table 1). The first experiment (experiment A in Table 1) was a control with no alkalinity addition. In the second, third and fourth experiment (B, C, and D) alkalinity was enhanced by 500, 1000, and 2000 $\mu\text{mol.kg}^{-1}$ respectively. The fifth



experiment (E) represents a set of “sacrificial” time series experiments whereby 9 bags were prepared similar to other experiments and alkalinity was enhanced by $1000 \mu\text{mol.kg}^{-1}$ in each one of them, but each bag was sequentially opened and filtered in order to evaluate the precipitate mineralogy through time. In experiment E, water samples for TA and DIC measurements were taken only at the end of the experiment. The experiments were run for approximately 5 days.

Table 1. Experimental setup and conditions[†].

Experiment	Alkalinity addition ($\mu\text{mol/kg}$)	pH	Saturation state with aragonite (Ω_A)	Duration (h)	Experiment description in legends
A	0	8.25	5.3	122.9	(A) Control
B	500	8.68	11.3	125.5	(B) +500
C	1000	9.02	17.5	123.1	(C) +1000
D	2000	9.71	28	123.9	(D) +2000
E*	1000	9.02	17.5	Various durations	(E) +1000

[†] The seawater used for the experiments has an average TA of 2547 ± 10 , DIC of $2082 \pm 26 \mu\text{mol.kg}^{-1}$, and salinity of 36 psu. The experimental temperature was $27 (^{\circ}\text{C})$.

* This experiment represents a time series whereby 9 experiments (bags) were started at the same time, and they were opened and filtered sequentially at specific time points to determine precipitate mineralogy.

2.2 Sampling from experiments

Two separate 12 mL seawater samples were taken from bags through time, one for DIC and one for TA. Each of these samples were subsequently modified in order to test recently proposed best practices for carbonate chemistry sampling techniques (Schulz et al., 2023). These proposed techniques were designed to retain the original DIC and TA values at the time of sampling while decreasing Ω in the sample container to avoid mineral precipitation during sample storage. For DIC samples, adding an acid to a sample in a completely sealed vessel with no headspace neutralizes a proportion of the previously added alkalinity and thus decreases Ω while retaining all the DIC inside the vial. Similarly for TA samples, bubbling CO_2 into the sample increases the DIC, and thus decreases Ω without changing the TA. As such, Ω can be lowered in both samples to prevent mineral precipitation during sample storage in a way that allows for the accurate determination of DIC and TA (Schulz et al., 2023). We note that these techniques only work for conservative carbonate system parameters (i.e. DIC and TA), and not for non-conservative parameters such as pCO_2 or pH.

The 12 mL aliquot taken for DIC was passed through a $0.2 \mu\text{m}$ filter into a gas-tight borosilicate vial (CHROMONE[®], NJ, USA), poisoned with $2.4 \mu\text{L}$ of saturated HgCl_2 , and then acidified by adding a pre-calculated volume of 0.075 M HCl using a glass syringe through the



177 plastic vial septum to titrate the initially added alkalinity. The amount of HCl added was 80, 160,
178 400, and 160 μL for samples taken from experiments B, C, D, and E, respectively. The 12 mL TA
179 aliquot was filtered (0.2 μm filter), and then bubbled with pure CO_2 using a nylon tubing with a
180 stainless steel needle for 30 seconds to increase its DIC without changing TA, followed by
181 poisoning with HgCl_2 . A gas regulator was used to maintain a constant CO_2 flow rate and to prevent
182 over-bubbling. The DIC and TA samples were returned to the lab where they were kept in cool and
183 dark conditions until analysis, which took place within 2 months.

184 Experiments were quenched by filtering all remaining seawater through 47 mm 0.8 μm
185 polycarbonate filters using a peristaltic pump. Filters were rinsed with deionized and purified water
186 (18.2 M Ω), dried at 55°C, and stored cool and in the dark. The precipitates were then scraped off
187 the filters and analyzed for mineralogy with X-ray diffraction (see Section 2.4).

188 **2.3 TA and DIC measurements and saturation state calculations**

189 TA was determined using an open-system Gran titration on weighed 5 mL samples in
190 duplicate using a Metrohm 805 Dosimat, with a 1 mL burette, and an 855 robotic Titrosampler. An
191 0.04 M HCl titrant was used to first acidify the sample to a pH of 3.9 before continuing to a pH of
192 3.25, dosing at 0.02 mL increments. The analyses were calibrated using in-house seawater
193 standards that were ran every 15 samples, to assess titrant and electrode drifts throughout the day.
194 A nonlinear least-squares method was used to determine TA as outlined in the Best Practices guide
195 (Dickson et al., 2007).

196 DIC was determined using an Apollo LI-5300A connected to a Li-COR CO_2 analyzer, with
197 CO_2 extracted from a 1.5 mL sample volume by adding 0.8 mL of 3% phosphoric acid. Once
198 opened, the sample lines were inserted to the base of the vial and sealed with parafilm tape to limit
199 gas exchange. Before each analysis, 0.75 mL of sample and 0.8 mL of acid is drawn into the sample
200 syringe to flush out any prior remnants from the system. After the flush, the 1.5 mL sample is
201 drawn into the calibrated syringe and injected into the reaction chamber, where resulting CO_2 is
202 carried by a zero CO_2 air stream to the Li-COR CO_2 analyzer. Samples were run in triplicates. The
203 instrument was calibrated twice daily against an in-house seawater standard that were
204 intercalibrated against seawater Certified Reference Materials (Dickson batch #187).

205 The saturation state with respect to aragonite (Ω_A) throughout the experiments was
206 calculated using Py CO_2 1.8.1 (Humphreys et al., 2022), the Python version of the original
207 CO2SYS program (Lewis et al., 1998) using the carbonic acid dissociation constants of Mehrbach



et al. (1973) refitted by Dickson and Millero (1987). The Ω_A calculations used a corrected concentration of Ca to account for changes induced by CaCO_3 precipitation, calculated according to the following equation:

$$[Ca] = [Ca]_{s_corr} + \left(\frac{TA_{msrd} - TA_{initial}}{2} \right) \quad (2)$$

Where $[Ca]_{s_corr}$ is the mean seawater concentration of Ca in mmol.kg^{-1} corrected for salinity by multiplying 10.28 by measured salinity at BATS and dividing by 35, TA_{msrd} is the measured TA in mmol.kg^{-1} in each sample, and TA_{sw} is the initial TA after alkalinity addition in mmol.kg^{-1} . The saturation state with respect to other minerals was calculated using the Geochemist's Workbench (GWB) software, version 11 using the thermo.dat database at 1 bar and 25°C (Bethke, 1996) for seawater, equivalent to that used in our experiments, titrated with 1 M NaOH solution under closed system conditions (Fig. 1). GWB was used to calculate Ω with respect to a wider range of minerals than possible using PyCO_2 .

2.4 Mineralogy

The solid precipitates collected by filtering the seawater from the experimental bags were analyzed for mineralogy using X-ray diffraction (XRD). Precipitates were gently powdered by hand using an agate mortar and pestle under acetone and mounted on a silicon zero-background diffraction plate, which was placed in an automatic sample changer (Hashim and Kaczmarek, 2022). Samples were measured at the MIT.nano facility at the Massachusetts Institute of Technology using a PANalytical X'Pert PRO X-ray powder diffractometer using a Cu anode and an X'Celerator Scientific 1D position-sensitive detector in Bragg-Brentano geometry. The 2θ range was 5 to 100° and a count time of 1 s.step⁻¹. Data were processed using the fundamental-parameters Rietveld refinement program TOPAS V7 (Coelho, 2018). The data were corrected for an instrument zero error determined using the NIST standard LaB₆ (660c), which has a certified unit-cell parameter of 4.156826 Å, crystallite size (L_{vol}) of 500 nm, and no micro-strain related peak broadening (Black et al., 2020). The zero error refers to a shift in diffraction patterns due to misalignment of the detector. Instrument parameters were set to known values during Rietveld refinement and TOPAS was used to determine relative mineral abundances, unit cell parameters, crystallite size, and micro-strain (Bish and Howard, 1988).

A TA Instruments Q600 simultaneous thermal analyzer was used for thermogravimetric analysis and differential scanning calorimetry of mineral precipitates from Experiment D. About 35 mg was heated from room temperature to 1100°C with a heating rate of 10°C per minute in a



239 N₂ atmosphere. The N₂ flow rate was 50 mL.min⁻¹. Routine measurements of standard materials
 240 supplied by the manufacturer indicate that the temperature is accurate to 1°C and the weight change
 241 to 0.5 µg.

242

243 3 Results

244 3.1 Precipitate mineralogy

245 Relative mineral abundances derived from X-ray diffraction (XRD) data suggest the precipitation
 246 of aragonite, calcite, and halite (Fig. 2A). Halite presence can be attributed to its precipitation as a
 247 result of seawater evaporation during filter drying and is omitted from relative abundance
 248 comparisons (Fig. 2B). The relative abundance of aragonite and calcite varies slightly across
 249 experiments in that calcite abundance decreases with the increase of alkalinity addition (Fig. 2B).
 250 In experiment E, aragonite remains the dominant phase through time (Fig. 3). Furthermore, results
 251 from the Rietveld refinement for experiment E (Table 1) samples reveal that aragonite crystallite
 252 size increases whereas the lattice strain decreases with time (Fig. 4). Precipitates at the end of
 253 experiments C and D (+1000 and 2000 µmol.kg⁻¹) yielded aragonite with smaller crystallite size
 254 that falls of the trend of experiment E (Fig. 4A).

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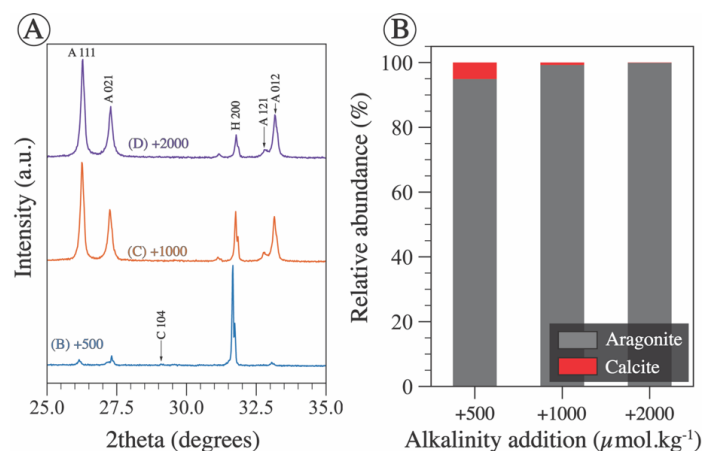


Fig. 2. A) Raw X-ray diffraction (XRD) spectra of precipitate from experiment B, C, and D truncated between 25 and 35° 2θ for easier viewing. All three precipitates were collected at the end of the experiments which were conducted for ~ 123 h. Miller indices of prominent peaks are shown where A stands for aragonite, H for halite, and C for calcite. **B)** Relative mineral abundance determined via Rietveld refinement of the three spectra shown in (A). Each of aragonite and calcite abundances are normalized to the total (aragonite + calcite) given that halite is considered an artifact that precipitated during filter drying.

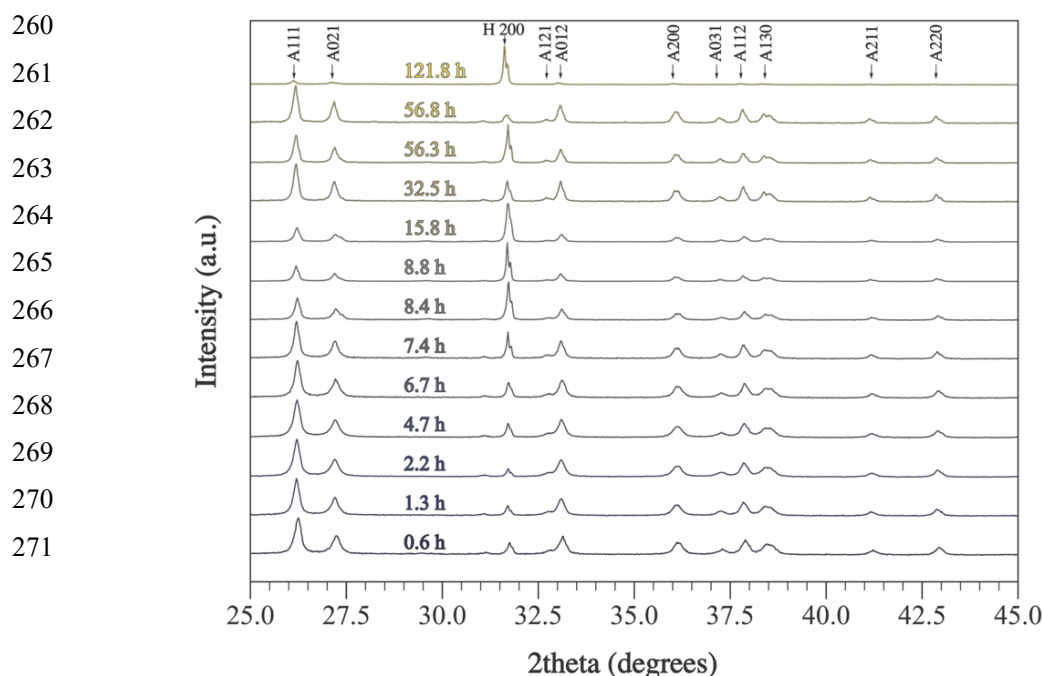


Fig. 3. Raw XRD data collected for samples from experiment E where alkalinity was enhanced by 1000 $\mu\text{mol.kg}^{-1}$. Each scan was collected for a sample filtered at a certain period of time from the onset of the experiment. Miller indices of prominent peaks are shown where A stands for aragonite and H for halite.

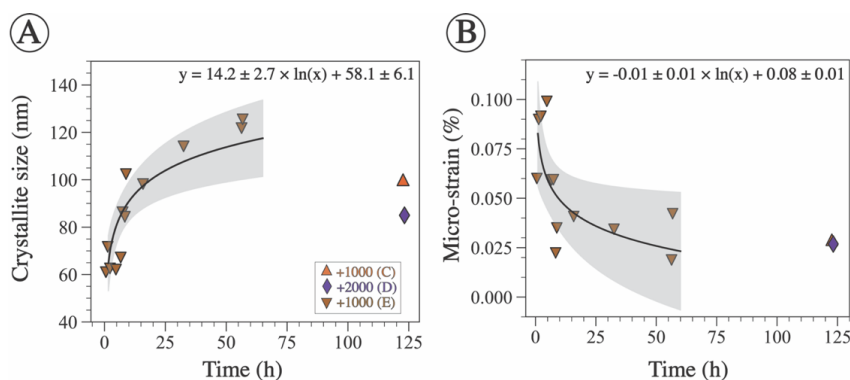


Fig. 4. Crystallographic characteristics of aragonite precipitate determined via Rietveld refinement. **A)** Aragonite crystallite size plotted against time. XRD data were collected for precipitate in experiment E throughout time and only at the end in experiments C and D. The logarithmic function is fitted through the E data only. The *p*-value for the fit is $\ll 0.05$ and R^2 is 0.76. **B)** Aragonite micro-strain as a function of time for the same experiments shown in (A). The logarithmic function is fitted through experiment E data only. The *p*-value of the fit is 0.02 and R^2 is 0.47. The shaded region represents the 95% confidence interval.



272 Thermogravimetric analysis of precipitate (Fig. 5) from experiment D revealed two weight loss
273 events that can be attributed to dehydroxylation of brucite (2.97 wt.% at ~353 °C) and calcination
274 of Ca-carbonate (33.52 wt.% at ~768 °C) (Földvári, 2011; Klein et al., 2020). Additional weight
275 loss occurred at 467 °C (0.98 wt.%) and 968 °C (3.88 wt.%); the underlying cause of these weight
276 loss events remains unresolved but we speculate that the minor weight change at 467 °C could be
277 attributed to the loss of adsorbed water during the phase transition of aragonite to calcite, or
278 possibly to decomposition of a hydrous Mg-carbonate mineral similar to hydromagnesite.

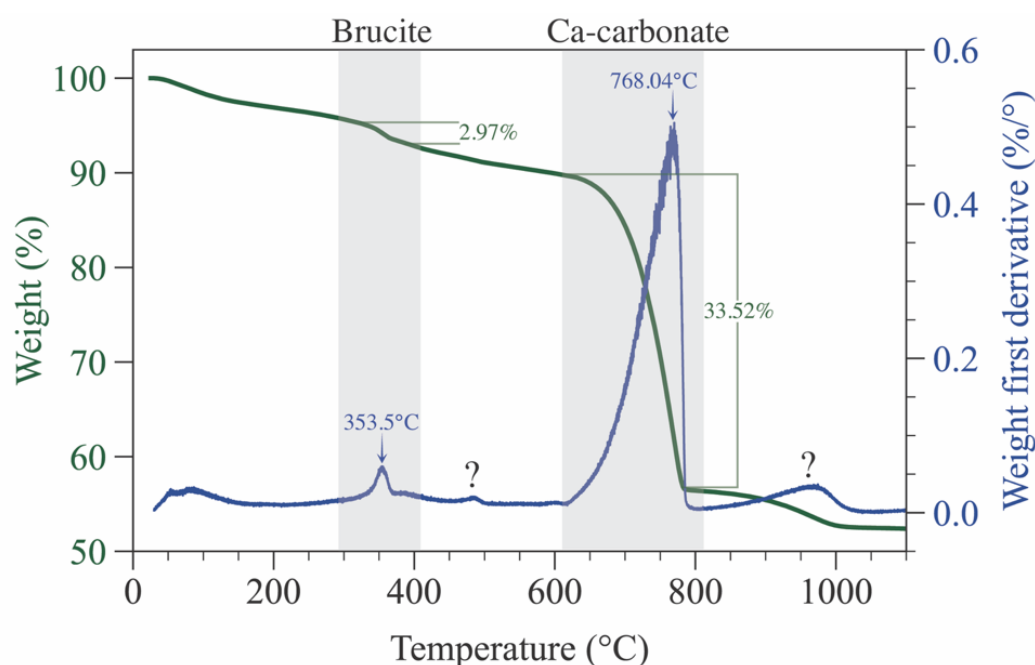


Fig. 5. Thermogravimetric analysis of precipitates from experiment D (+2000 $\mu\text{mol.kg}^{-1}$) after 124 h. The data is consistent with the presence of Ca-carbonate (likely aragonite) and minor amounts of brucite, which are indicated by the shaded area. The small peak around 470°C denoted with a question mark is suggestive of the presence of hydromagnesite which was initially supersaturated. Alternatively, this event could be due to loss of minor adsorbed water during the transition of aragonite to calcite.

279

280 3.2 Carbonate chemistry response to alkalinity enhancement

281 The measured TA and DIC of the control experiment with no alkalinity addition remain
282 nearly constant throughout the duration of the experiment with an average value ($\pm 1\sigma$) for TA of
283 $2547 \pm 10 \mu\text{mol.kg}^{-1}$ and DIC of $2082 \pm 26 \mu\text{mol.kg}^{-1}$ (Fig. 6A and 6B). All alkalinity enhancement
284 experiments show elevated initial TA values as expected (Fig. 6A) and exhibit a gradual decrease



in TA, DIC, and Ω_A with time (Figs. 6A, 6B, and 7A). The decrease in TA, DIC, and Ω_A is steeper and reaches lower final values for experiments with higher alkalinity addition. The lowest final TA value is observed for experiment D with highest alkalinity addition of $2000 \mu\text{mol.kg}^{-1}$, followed by experiment C ($1000 \mu\text{mol.kg}^{-1}$), followed by experiment B ($500 \mu\text{mol.kg}^{-1}$) (Fig. 6A). Similar trends are observed with DIC, which decreases more steeply and reaches the lowest final values for experiments where alkalinity is enhanced the most (Fig. 6B).

TA and DIC decrease linearly with each other with slopes of 1.39, 1.44, and 1.85 for experiment B, C, and D, respectively (Fig. 6C). Such slopes are difficult to interpret in the context of mineral precipitation given that CaCO_3 minerals (aragonite, calcite, vaterite) should decrease TA and DIC in a 2:1 ratio (slope = 2) whereas brucite decreases only TA (slope = ∞). The slope values being < 2 imply that more DIC is removed than can be explained by CaCO_3 precipitation (Fig. 6D). We suggest an explanation for these observations in Section 4.4.

3.3 Amount and rate of mineral precipitation

Measured TA through time was used to estimate the amount of CaCO_3 precipitate (Fig. 8) assuming that the decrease in TA with time was solely due to CaCO_3 precipitation and a TA to CaCO_3 molar ratio of 2:1, according to the following equation:

$$m_{\text{CaCO}_3} = \frac{TA_{\text{initial}} - TA_{\text{msrd}}}{2} \times M_{\text{CaCO}_3} \quad (3)$$

Where m_{CaCO_3} is the mass of CaCO_3 precipitate in $\mu\text{g.kg}^{-1}$ and M_{CaCO_3} is the molar mass of CaCO_3 in g.mol^{-1} . Assuming that TA decreases only due to CaCO_3 precipitation is reasonable because the dominant mineralogy in all experiments is aragonite (see Section 3.1). These calculations indicate that a higher amount of precipitation occurs in experiments where TA was enhanced the most (Fig. 8). Moreover, in experiment B ($+500 \mu\text{mol.kg}^{-1}$), precipitation occurs gradually throughout the duration of the experiment whereas in experiments C and D ($+1000$ and $2000 \mu\text{mol.kg}^{-1}$), most precipitation takes place during the first 24 hours followed by a gradual increase in the amount of precipitate with time (Fig. 8).

The rate of mineral precipitation was calculated using the following equation:

$$r = \frac{\Delta TA}{2 \times \Delta t} \quad (4)$$

Where r is the rate in $\mu\text{mol.h}^{-1}$, ΔTA is the change in TA between two datapoints, and Δt is the time difference between the same datapoints. The rate data were fitted to an empirical rate law in its logarithmic form (Zhong and Mucci, 1989):



$$\log(r) = n \times \log(\Omega_a - 1) + \log(k) \quad (5)$$

Where n is the empirical reaction order and k is the rate constant in $\mu\text{mol}\cdot\text{hr}^{-1}$. Plotting $\log(r)$ against $\log(\Omega - 1)$ shows that there is a relationship for our experiments, experiments of Moras et al. (2022), and aragonite precipitation experiments of Mucci et al. (1989). A fit through our and Moras et al. (2022) data yields a reaction order of 2.16 ± 0.5 and a rate constant of $0.15 \pm 0.09 \mu\text{mol}\cdot\text{hr}^{-1}$. A fit through Mucci et al. (1989) data gives a reaction order of 1.5 ± 0.3 and a rate constant of $45 \pm 2 \mu\text{mol}\cdot\text{hr}^{-1}$.

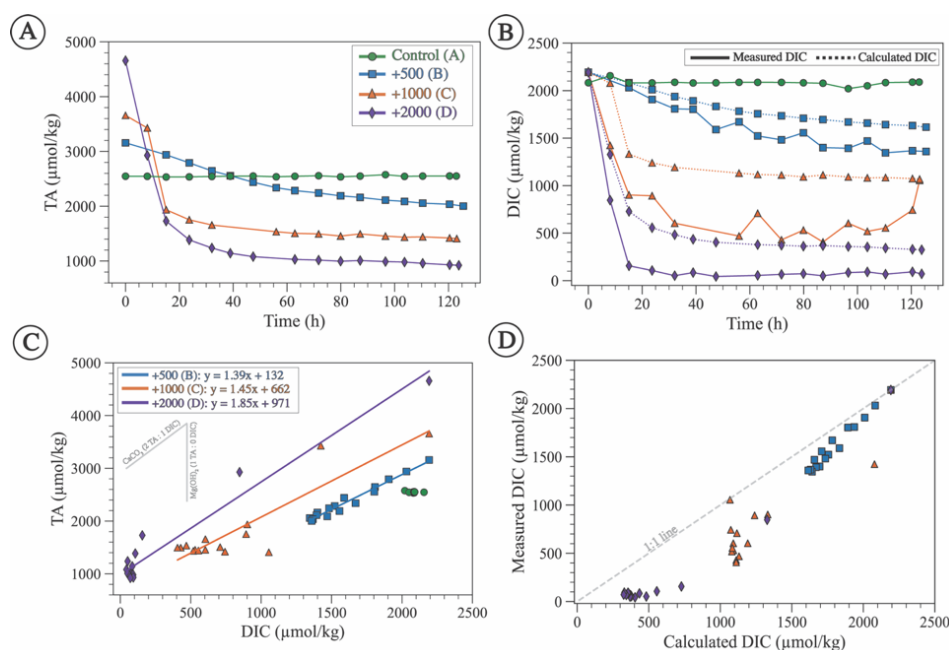


Fig. 6. **A)** Measured TA through time showing a gradual decrease from the initial enhanced value except for the control experiment. **B)** Measured DIC (solid line) and calculated DIC (dashed line) using Eq. 6. Both measured and calculated DIC decrease with time from the initial seawater value except for the control experiment. **C)** TA plotted against measured DIC with linear regressions fitted for experiment B, C, and D (equations shown in the upper left corner). The grey lines represent the expected slopes as a result of CaCO_3 (slope = 2) and brucite (slope = ∞) precipitation. **D)** Measured DIC plotted against DIC calculated assuming 2:1 TA:DIC removal from CaCO_3 precipitation, showing that most datapoints have lower measured than calculated DIC and hence deviate from the 1:1 line suggesting that some DIC was removed during HCl addition which was done to preserve the samples.

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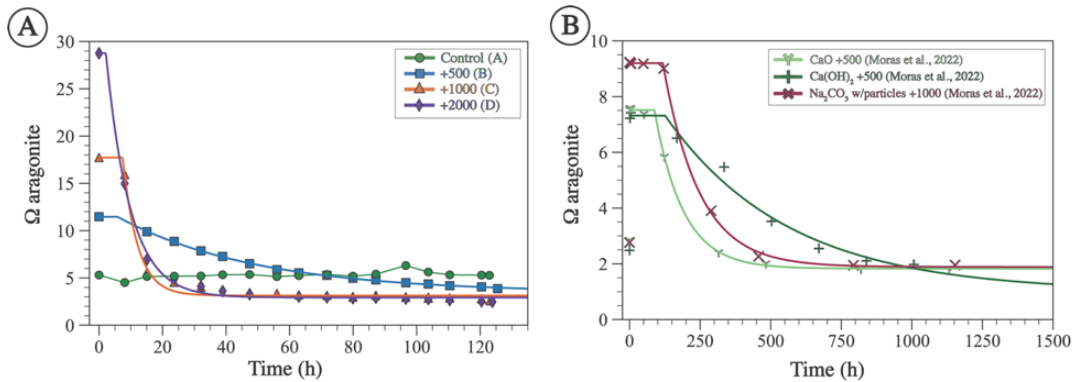


Fig. 7. The saturation state with respect to aragonite (Ω_A) for experiments from this study calculated using measured TA and calculated DIC (A) and from Moras et al. (2022) (B). The lines represent a model fitted using Eq. 8. Both data and model are characterized by an induction period (t_{ip}) where Ω_A remains similar to the initial value, followed by an exponential decrease, followed by an asymptote value where Ω_A ceases to change with time (extrapolated at infinite time Ω_∞). Note the difference in the range of values of x and y axes between A and B.

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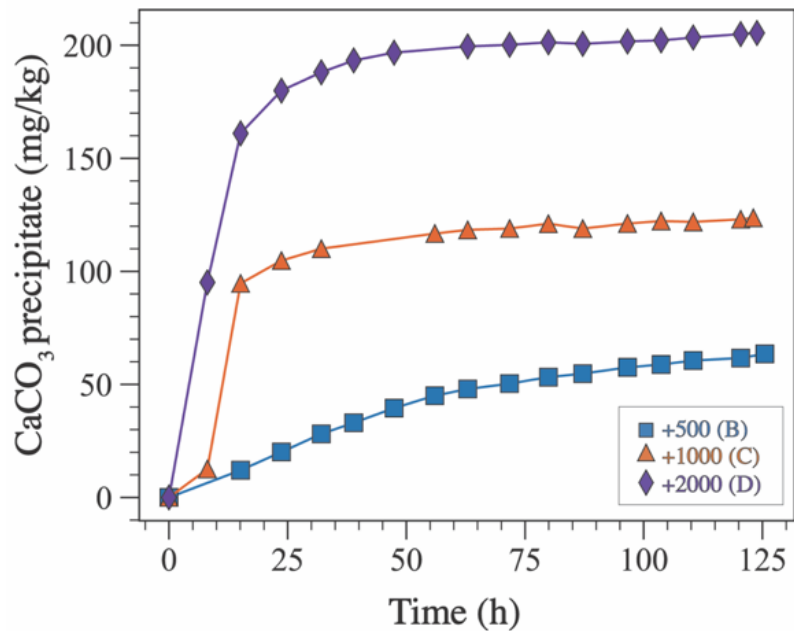


Fig. 8. The amount of CaCO₃ precipitate through time estimated based on changes in TA using eq. 3.

325



326 **4 Discussion**

327 **4.1 Thermodynamic constraints on mineral precipitation**

328 The Ω of the seawater used in our experiments both prior and following alkalinity addition
329 was calculated with respect to a set of minerals that includes aragonite (CaCO_3), calcite (CaCO_3),
330 dolomite ($\text{CaMg}(\text{CO}_3)_2$), brucite ($\text{Mg}(\text{OH})_2$), magnesite (MgCO_3), hydromagnesite
331 ($\text{Mg}_5(\text{CO}_3)_4(\text{OH})_2 \cdot 4\text{H}_2\text{O}$), and huntite ($\text{Mg}_3\text{Ca}(\text{CO}_3)_4$) (Fig. 1). This list represents only a small
332 fraction of all the minerals that could possibly precipitate but this set of minerals was chosen
333 because they have been reported to occur naturally in marine environments and some of them (e.g.,
334 aragonite and brucite) have been shown to precipitate during OAE experiments (Bach et al., 2024;
335 Hartmann et al., 2023; Moras et al., 2022). Seawater was initially highly (i.e., $\Omega > 100$)
336 supersaturated with respect to dolomite, huntite, magnesite and moderately (i.e., $\Omega \sim 10$)
337 supersaturated with aragonite, calcite, and magnesite (Fig. 1). In contrast, brucite and
338 hydromagnesite are undersaturated in natural seawater, and become supersaturated as alkalinity
339 increases. Alkalinity addition increases Ω with respect to all of these minerals. Hydromagnesite
340 becomes supersaturated when the TA reaches $\sim 2900 \mu\text{mol.kg}^{-1}$ and brucite becomes
341 supersaturated when the TA reaches ~ 3100 and becomes more supersaturated than aragonite at TA
342 of $\sim 4600 \mu\text{mol.kg}^{-1}$ (Fig. 1).

343 **4.2 Mineralogy of the OAE induced precipitation**

344 In experiments B, C, and D (+500, +1000, +2000 $\mu\text{mol.kg}^{-1}$, respectively), the dominant
345 precipitate mineralogy according to XRD data is aragonite, followed by a small amount of calcite
346 (Fig. 2). This observation is consistent with previous studies showing that the calcium carbonate
347 precipitating from seawater at a temperature of 27 °C is aragonite (Burton and Walter, 1987;
348 Hartmann et al., 2023; Hashim et al., 2024; Moras et al., 2022; Morse et al., 1997; Morse and He,
349 1993). This is often attributed to the inhibition of calcite growth by Mg (Berner, 1975; Mills et al.,
350 2022) that leads to the precipitation of the metastable aragonite at the expense of the more stable
351 calcite, despite the fact that the solution is more supersaturated with respect to calcite than
352 aragonite (Fig. 1).

353 Aragonite was also the dominant precipitated phase in experiment E (+1000 $\mu\text{mol.kg}^{-1}$)
354 where mineralogy was determined through time (Fig. 3). The crystallographic characteristics of
355 the aragonite evolved throughout the experiment, specifically, aragonite crystallite size increased
356 whereas its micro-strain decreased (Fig. 4). Crystallite size refers to a coherently diffracting



357 domain within a crystal and micro-strain refers to distortions or deformations within the crystal
358 lattice arising from dislocations, point defects, or crystal boundaries (Bish and Post, 2018; Hashim
359 et al., 2023; Mittemeijer and Welzel, 2008). These data are consistent with the process of Oswald
360 ripening whereby aragonite recrystallizes to a more stable phase with a larger crystallite size and
361 lower strain. It is unclear why experiments C and D yielded aragonite with smaller crystallite size
362 after a longer period of time compared to experiment E (Fig. 4A). The higher alkalinity addition
363 in experiment D compared to E may suggest that there is an inverse relationship between alkalinity
364 (or Ω) and aragonite crystallite size. However, this cannot explain why experiment C, which used
365 similar amount of alkalinity as experiment E, produced aragonite with smaller crystallite size.
366 Future work should explore the crystallographic properties of precipitated minerals under a wide
367 range of alkalinity additions. We also suggest supporting the XRD-derived crystallite size
368 measurements with other approaches such as Transmission Electron Microscopy. Nonetheless, the
369 changing crystallographic properties of aragonite through time suggests that aragonite
370 recrystallizes to become more stable. In the context of OAE, if aragonite becomes more stable, it
371 will take longer to redissolve and may sink in the water column, decreasing the efficiency of OAE.

372 Another mineral that could have formed in experiment E is brucite, which was initially
373 slightly supersaturated ($\Omega_{\text{brucite}} \sim 1.7$) (Fig. 1A). This slight supersaturation may not have been high
374 enough for brucite to precipitate, perhaps due to kinetic nucleation limitations similar to carbonate
375 minerals. Alternatively, brucite may have formed initially but redissolved before the first sample
376 was taken at 0.6 h following alkalinity addition. The alkalinity decreased from the initial enhanced
377 value of 3500 to $\sim 3150 \mu\text{mol.kg}^{-1}$ after 0.6 h which corresponds to an Ω_{brucite} of 0.7. Thus, brucite
378 could have formed initially but redissolved as aragonite precipitation decreased alkalinity,
379 rendering brucite undersaturated.

380 In experiment D, Ω_{brucite} was initially > 10 , i.e., likely sufficient for brucite to precipitate
381 (Fig. 1A). The thermogravimetric analysis (TGA) confirms the presence of a small ($\sim 3\%$) amount
382 of brucite in experiment D precipitate (Fig. 5). It is surprising that brucite in experiment D did not
383 redissolve given that at the end of experiment D, Ω_{brucite} was < 0.01 . It is possible that aragonite
384 nucleated on brucite crystals, enclosing and protecting them from dissolution. Alternatively, slow
385 dissolution kinetics may have prevented all of the brucite to redissolve, despite near complete
386 undersaturation. It should be noted that brucite was only detected with TGA but not XRD despite
387 that our XRD spectra encompassed the 2θ range of the dominant brucite peaks such as the (001)



388 that typically appears at $18.4^\circ 2\theta$. It is possible that the small amount of brucite was below the
 389 detection limit of XRD.

390 At high Ω values, such as those that characterized some of our experiments, vaterite and
 391 ACC have been observed to form, but such phases are highly unstable and quickly transform to
 392 other more stable phases (Evans et al., 2020; Methley et al., 2024). It is therefore possible that the
 393 observed aragonite in our experiment is not the first phase to form but is the product of a
 394 transformation reaction from an even less stable phase such as vaterite, amorphous calcium
 395 carbonate (ACC) or amorphous calcium-magnesium carbonate (ACMC), although no evidence for
 396 the occurrence of these phases was found. A high-resolution sampling within minutes of the start
 397 of the experiments as well as using synchrotron XRD could detect the first phases that form at
 398 conditions relevant to OAE.

399 4.3 Saturation state (Ω) calculations and the threshold of precipitation

400 TA and DIC decrease linearly with each other with a slope of 1.39, 1.44, and 1.85 for
 401 experiment B, C, and D (+500, +1000, +2000 $\mu\text{mol.kg}^{-1}$), respectively (Fig. 6C). Slope values < 2
 402 imply that more DIC is removed than can be explained by CaCO_3 precipitation. One way for this
 403 to happen is if the acidification of the samples in vials, which was done to lower Ω to prevent
 404 precipitation during sample storage (Section 2.2), neutralized too much of the sample TA, leading
 405 to a high $p\text{CO}_2$ that induced outgassing and thus DIC loss. Accordingly, we calculated DIC using
 406 TA by assuming that the decrease in DIC was solely due to the precipitation of CaCO_3 according
 407 to the following equation:

$$408 \quad \text{DIC}_i = \text{DIC}_o - \left(\frac{\text{TA}_o - \text{TA}_i}{2} \right) \quad (6)$$

409 Where DIC_o and TA_o are the initial DIC and TA values in each experimental series and TA_i
 410 is the value of TA measured throughout the experiment. The assumption that DIC decreases solely
 411 due to CaCO_3 precipitation is a reasonable one given that our XRD data show that the dominant
 412 mineralogy in all experiments is aragonite (Fig. 2). In all alkalinity addition experiments, the
 413 measured DIC is lower and more variable than the calculated DIC (Fig. 6D). This suggests that in
 414 the high alkalinity addition nearly all of the DIC in the sample was lost due to acidification. Thus,
 415 the acidification protocol proposed by Schulz et al. (2023) must be carefully evaluated to prevent
 416 significant degassing of acidified CO_2 during sample storage, and when the vial is opened for
 417 measurement. For these reasons, instead of measured DIC, we use the calculated DIC via equation
 418 6, along with measured TA, to calculate Ω_A . For future studies, instead of adding a predetermined



amount of acid based on alkalinity addition, we recommend using our and other mineral precipitation studies as a guidance to predict the values of TA and DIC through time, which can then be used to determine the amount of acid to be added such that only excess TA is removed.

The decrease in measured TA, calculated DIC, and Ω_A over the course of the experiment (Fig. 6A, 6B, 7A) suggests that precipitation occurs at all alkalinity enhancement levels. This is in general agreement with previous studies showing that precipitation occurs with similar alkalinity additions (Hartmann et al., 2023; Moras et al., 2022). The threshold of saturation state with respect to aragonite (Ω_A) for homogenous precipitation from seawater is between 13 and 19 (Morse and He, 1993; Pytkowicz, 1973; Sun et al., 2015). For reference, surface ocean seawater has an Ω_A of < 5 (Jiang et al., 2015). In our experiments, precipitation is observed at an initial Ω_A of 11 where alkalinity was enhanced by $500 \mu\text{mol.kg}^{-1}$. Since this is the lowest amount of alkalinity added in our study, we suggest that the threshold Ω_A for mineral precipitation under the experimental conditions is ≤ 11 . This is consistent with previous OAE experiments showing that precipitation takes place at an Ω_A of 7 (Moras et al., 2022). Several factors impact the threshold Ω for precipitation, one of which is whether precipitation is homogenous or heterogenous (Morse et al., 2007). The threshold Ω is higher for homogenous precipitation due to the energy intensive process of forming nuclei out of an aqueous solution (Morse et al., 2007). This is supported by the observation that the threshold Ω for precipitation from unfiltered seawater is lower than that from filtered seawater (Hartmann et al., 2023), which means that minerals can nucleate on existing mineral particles in seawater (Alexandersson, 1972).

4.4 Precipitation rate

Using the changes in TA through time (Fig. 6A), we calculated the precipitation rate (r) in our experiments and those of Moras et al. (2022). Plotting this rate against $\Omega - 1$ yielded an empirical reaction order of 2.2 ± 0.5 and a rate constant of $0.15 \pm 0.09 \mu\text{mol.hr}^{-1}$ (Fig. 9). The reaction order is higher but within the uncertainty of that from Mucci et al. (1989) and Burton and Walter (1987) for seeded aragonite precipitation experiments from artificial seawater at 25°C (Fig. 9), which are 1.5 ± 0.3 and 1.7 ± 0.1 , respectively. The similarity in the reaction order suggests that the precipitation mechanism is similar in our experiments, those of Moras et al. (2022), and the seeded experiments of Mucci et al. (1989) and Burton and Walter (1987).

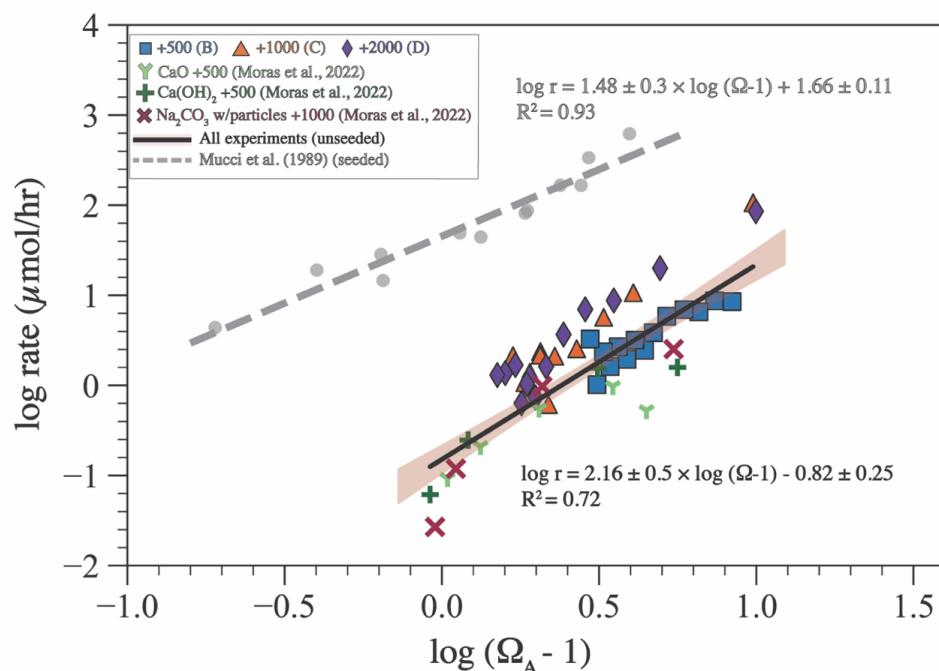


Fig. 9. The logarithm of precipitation rate ($\log r$) plotted against the logarithm of $(\Omega - 1)$ for experiments from this study, Moras et al. (2022), and Mucci et al. (1989). The solid black line with the brown shading represents the linear fit through data from our and Moras et al. (2022) experiments with a 95% confidence interval. The equation of this fit provides the reaction order ($n = 2.16$) and the reaction constant ($\log k = -0.82$; $k = 0.15$).

448

449 However, the calculated rate constant is lower by about one order of magnitude compared
 450 with Mucci et al. (1989). A major difference in the experimental setup is that most previous studies
 451 used aragonite seeds to induce precipitation (e.g., Mucci et al., 1989). Aragonite seeds provide a
 452 template and thus decrease kinetic limitations to precipitation. In contrast, precipitation in our
 453 experiments was homogenous or pseudo-homogenous, where minerals either precipitated directly
 454 from seawater, or formed on the inner walls of the foil bags. Nucleating on existing aragonite
 455 crystal is easier than nucleating on plastic or glass material (Subhas et al., 2022). For example, it
 456 has been shown that calcite grows faster on existing calcite compared to quartz (Lioliou et al.,
 457 2007). In addition, the entire inner surface area of the bag is 0.24 m^2 whereas the surface area of
 458 the aragonite seeds in the experiments of Mucci et al. (1989) is 1.7 m^2 . Normalizing our and Mucci
 459 et al.'s rate constants by their respective surface area gives a reaction constant of 0.63 and 26.50



460 $\mu\text{mol}/\text{m}^2\cdot\text{hr}$ for our and Mucci et al (1989) data, respectively. Therefore, the higher rate constant
461 in the experiments of Mucci et al. (1989) are likely due to the presence of aragonite seeds. These
462 comparisons indicate that the availability of nuclei represents a significant control on the rate of
463 precipitation (Morse et al., 2007). They also reveal that the kinetics of homogenous nucleation of
464 calcium carbonate minerals is not fully understood, and that future work should address this
465 knowledge gap, particularly in the context of OAE.

466 **4.5 The induction period prior to mineral precipitation**

467 The induction period (t_{ip}) is the time required for precipitation to initiate from a
468 supersaturated solution. In the context of OAE, a longer t_{ip} allows for more dilution with
469 surrounding seawater during OAE deployments (He and Tyka, 2023), and on longer timescales,
470 allows for more CO_2 uptake to increase DIC (Jones et al., 2014), potentially reducing or even
471 eliminating mineral precipitation. Previous work has shown that the t_{ip} for CaCO_3 minerals
472 inversely correlates with the initial Ω (Pokrovsky, 1998), although the exact mechanism behind
473 this relationship and how other variables impact t_{ip} remain unclear. One interesting observation is
474 that higher solution Mg/Ca leads to longer t_{ip} for the same Ω (Fig. 10A), likely due to the inhibition
475 effect of Mg on the nucleation and/or crystal growth of carbonate minerals (Berner, 1975; Bischoff,
476 1968; Hashim and Kaczmarek, 2020).

477 Identifying t_{ip} precisely in highly supersaturated solutions requires a continuous and fast-
478 responding measurements such as pH. To determine the induction period (t_{ip}) as well as the
479 extrapolated Ω to infinite time following precipitation, the change in Ω over time was empirically
480 described by fitting a Heaviside stepwise function to the data:

$$481 \quad \Omega = \Omega_o \times (1 - H(t - t_{ip})) + (\Omega_\infty + (\Omega_o - \Omega_\infty) \times e^{-k*(t-t_{ip})} \times H(t - t_{ip})) \quad (7)$$

482 Where Ω is the saturation state with respect to aragonite to be calculated through time, Ω_o
483 is the initial saturation state in the experiments, which is higher than that of seawater as a result of
484 alkalinity addition, t is time in hours, t_{ip} is the induction period in hours, Ω_∞ is the non-zero
485 asymptote value after the exponential decay when Ω ceases to change with time, k is a decay
486 constant that is related to the precipitation rate, and H is the Heaviside function which is defined
487 by:

$$488 \quad H(t) = \begin{cases} 0 & \text{if } t < 0 \\ 1 & \text{if } t \geq 0 \end{cases} \quad (8)$$



When $t < t_{ip}$ (i.e., during the induction period), the expression $(t - t_{ip})$ becomes negative, and $H(t)$ equals 0, which makes the first term of the equation equals to Ω_0 . When $t > t_{ip}$ (after the induction period), $H(t)$ equals to 1, and Ω will decrease with time according to the exponential decay formula in the second term of the equation. This function was fitted to data from experiments B, C, and D (Table 1), as well as to three sets of experiments from Moras et al. (2022) that, similar to our experiments, are characterized by an induction period and exponential decay. The fit was performed by concomitantly changing the free parameters Ω_0 , t_{ip} , Ω_∞ , and k while minimizing the difference between the fit and the data using Solver's nonlinear generalized reduced gradient algorithm in Excel[®]. We note that we only interpret t_{ip} and Ω_∞ in this framework. The exponential part of the equation is a convenient functional form to model the decrease in omega with time, but is purely descriptive of the data and should not be used as a functional relationship between time and the decrease in saturation state. All parameters obtained from the fitting are provided in Table 2.

Table 2. Parameters obtained from fitting Eq. 7 to data for TA and Ω_A .

Parameter	Study	Experiment (TA addition $\mu\text{mol/kg}$)	Initial value	Final (asymptote)	Induction period (h)	k
TA ($\mu\text{mol/kg}$)	this study	B (+500)	3047.00	1912.00	10.58	0.021
	this study	C (+1000)	3547.44	1486.27	7.71	0.181
	this study	D (+2000)	4547.44	1003.41	2.44	0.112
	Moras et al. (2022)	CaO (+500)	2721.84	1769.90	92.10	0.009
	Moras et al. (2022)	Ca(OH) ₂ (+500)	2744.92	1608.86	159.49	0.002
	Moras et al. (2022)	Na ₂ CO ₃ with particles (+1000)	3394.92	2125.22	165.50	0.009
Ω_A	this study	B (+500)	11.47	3.45	5.80	0.023
	this study	C (+1000)	17.73	3.13	7.44	0.213
	this study	D (+2000)	28.75	2.93	2.17	0.131
	Moras et al. (2022)	CaO (+500)	7.52	1.83	87.92	0.010
	Moras et al. (2022)	Ca(OH) ₂ (+500)	7.32	1.00	125.74	0.002
	Moras et al. (2022)	Na ₂ CO ₃ with particles (+1000)	9.20	1.89	117.74	0.008



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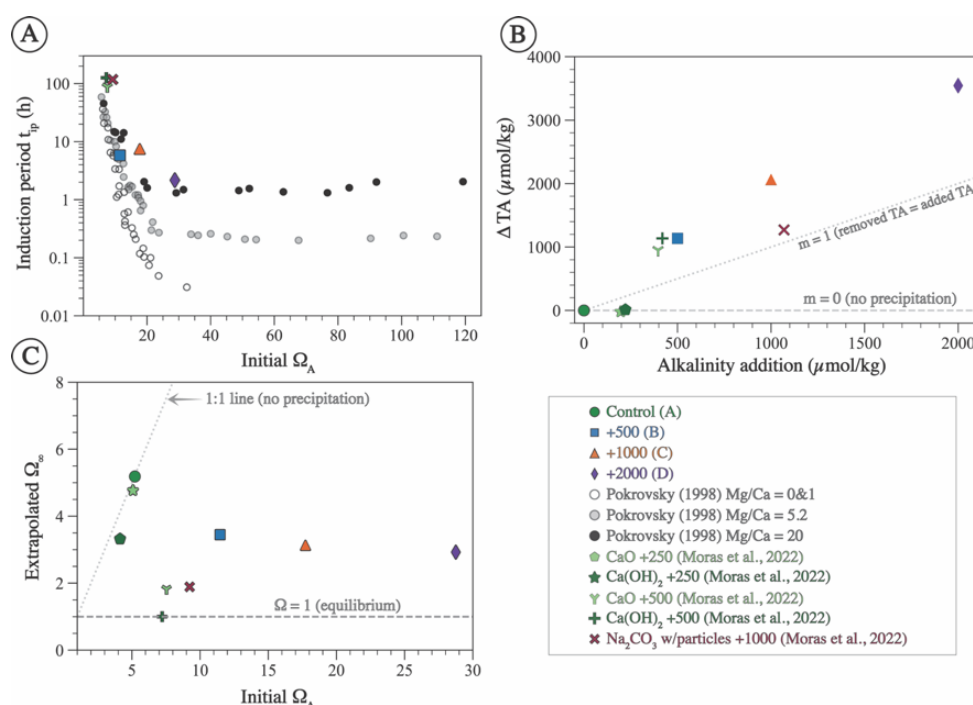


Fig. 10. Plots of some of the parameters obtained from fitting equation 7 to data shown in Figure 7. **A)** Linear-log plot between the induction period (t_{ip}) and the initial Ω (all Ω values are with respect to aragonite). Circles are data from Pokrovsky (1998) for solutions with different Mg/Ca ratios. **B)** Alkalinity drawdown (ΔTA = initial TA following alkalinity addition – final TA at the end of the experiment) plotted against alkalinity addition. The horizontal dashed line is plotted at $\Delta TA = 0$ indicating no precipitation whereas the dotted line has a slope of 1 indicating that the removed alkalinity due to precipitation equals the added alkalinity. **C)** Cross plot of the extrapolated Ω at infinite time (Ω_∞) and initial Ω following alkalinity addition. The 1:1 line indicates that the initial and Ω_∞ are equal (no precipitation).

For our experiments, t_{ip} decreases as initial Ω_A increases (Fig. 10A). Furthermore, the t_{ip} of our experiments is shorter than those of Moras et al. (2022) confirming the relationship between t_{ip} and initial Ω_A given that our experiments were conducted at higher Ω_A (Fig. 10A). In general, the t_{ip} from our experiment B (+500 $\mu\text{mol.kg}^{-1}$) and experiments of Moras et al. (2022) are in good agreement with data from Pokrovsky (1998) for seawater with average Mg/Ca. In contrast, t_{ip} of experiments C and D (+1000 and +2000 $\mu\text{mol.kg}^{-1}$) are generally longer than those of Pokrovsky (1998) for the same initial Ω_A . Experiment C has a t_{ip} of 7 h compared to 1 hr for Pokrovsky's data for the same Ω and experiment D has a t_{ip} of 2 h compared to 0.3 h for Pokrovsky's data (Fig. 10A). These differences could be due to the fact that our t_{ip} values are based on a model fitted to



the data and do not represent actual measurements. Alternatively, they might be related to the presence of chemical inhibitors. Pokrovsky (1998) used a sulfate- and phosphate-free solution, both of which are known inhibitors of carbonate mineral precipitation and dissolution (e.g., Burton and Walter, 1990; Fernández-Díaz et al., 2010). Given that both our study and Moras et al. (2022) used natural seawater that contains both sulfate and phosphate, we suggest that the inhibition of mineral precipitation by these ions, in addition to Mg, may explain the longer t_{ip} in our experiments compared to those of Pokrovsky (1998). Additionally, the presence of particulate and dissolved organics in natural seawater may have further contributed to the inhibition of mineral precipitation (Subhas et al., 2018; Naviaux et al., 2019). Our study does not provide quantitative constraints on the t_{ip} because the sampling resolution was not high enough to determine the occurrence and duration of the induction period. Further, there is little data in the literature on this important feature of mineral precipitation. Future work should focus on directly constraining t_{ip} under a wide range of OAE-relevant chemical conditions.

4.6 Runaway precipitation

Alkalinity addition can raise Ω high enough to initiate spontaneous precipitation of minerals whose surfaces can then serve as additional nucleation sites for crystal growth, leading to a phenomenon referred to as “runaway” precipitation, where more alkalinity is removed than had been added (Fuhr et al., 2022; Hartmann et al., 2023; Moras et al., 2022; Schulz et al., 2023; Suitner et al., 2024). Our data suggest the occurrence of runaway precipitation in all experiments (Fig. 6A and 10B).

Examining the relationship between alkalinity addition and alkalinity decline (i.e., the decrease in TA over the course of the experiment) provides further insights into the nature of this phenomenon (Fig. 10B). When plotting alkalinity addition on the x-axis and ΔTA on the y-axis, the horizontal line (slope and intercept = 0) indicates no precipitation whereas the 1:1 line (slope = 0) indicates that the amount of alkalinity removed due to precipitation equals the amount added. The ideal scenario is that datapoints fall on the horizontal line or at least below the 1:1 line. The experiments of Moras et al. (2022), where alkalinity was enhanced by $250 \mu\text{mol.kg}^{-1}$ are an example of such a scenario where no alkalinity was removed due to precipitation (Fig. 10B). In contrast, all other experiments fall above the 1:1 line, reflecting runaway precipitation where more alkalinity is removed than added. The data also suggests that the intensity of the runaway precipitation increases with higher alkalinity addition (Fig. 10B).



The extrapolated Ω_{∞} value in our experiments is always above 1, suggesting that mineral precipitation did not lower Ω until equilibrium is reached but ceased at an Ω_A of ~ 3 regardless of the initial Ω_A which ranged between 10 and 30 (Fig. 10C). One explanation to why equilibrium is not reached is that precipitation becomes kinetically limited at lower Ω values, due to the presence of Mg, phosphate, and organics, all of which are known to inhibit carbonate mineral precipitation (e.g., Berner, 1975; Mills et al., 2022). Alternatively, Ω may not have reached equilibrium because the duration of the experiments was too short. Indeed, the experiments of Moras et al. (2022), which were conducted for longer durations than ours, are all characterized by lower final Ω values, although two out of the three experiments analyzed here have an Ω of ~ 2 , suggesting that even with long durations equilibrium may not be reached due to kinetic inhibition of mineral precipitation (Fig. 10C).

5 Conclusions

This study used shipboard experiments to investigate mineral precipitation from seawater following alkalinity addition to test the efficiency of OAE as an ocean-based CO₂ sequestration approach. Thermodynamic calculations indicate that OAE causes seawater to become supersaturated with respect to numerous minerals. The mineralogical data reveal that the dominant mineralogy of precipitate in all experiments is aragonite followed by a minor amount of calcite. Small amount of brucite is detected only in the experiment where 2000 $\mu\text{mol.kg}^{-1}$ of alkalinity was added. Moreover, the data show that the crystallographic characteristics (crystallite size and micro-strain) of aragonite evolve through time, consistent with the occurrence of Ostwald ripening.

The logarithm of the precipitation rate correlates with the logarithm of $\Omega - 1$, yielding a reaction order of 2.16 ± 0.5 and a rate constant of $0.15 \pm 0.009 \mu\text{mol.hr}^{-1}$ for our experiments and those of Moras et al. (2022). Our reaction order is generally comparable to that derived from previous studies, but the rate constant is an order of magnitude lower. This difference is attributed to the fact that our experiments and those of Moras et al. (2022) were unseeded and thus were characterized by (pseudo)homogenous nucleation whereas previous studies (e.g., Burton and Walter, 1987; Mucci et al., 1989) used carbonate seeds that act as nuclei for precipitation. The onset of precipitation was detected after an induction period, the length of which is inversely correlated with the initial Ω . Mineral precipitation occurred in all experiments suggesting that the



575 threshold Ω_A for precipitation is < 11 . Precipitation took place in a runaway manner, decreasing
 576 TA to values below that of seawater prior to alkalinity addition.

577 Our results demonstrate that the highest risk of mineral precipitation is immediately
 578 following alkalinity addition and before dilution and CO_2 uptake by seawater, both of which lower
 579 Ω . The observation that the dominant mineralogy of precipitate is aragonite indicates that mineral
 580 precipitation has a negative impact on OAE efficiency because aragonite is unlikely to redissolve
 581 given that the surface ocean is currently supersaturated with respect to this mineral. Brucite
 582 precipitation, in contrast, is less problematic because it is more likely to redissolve, releasing
 583 alkalinity back into seawater. The occurrence of runaway precipitation also means that mineral
 584 precipitation following OAE may not only decrease OAE efficiency at sequestering CO_2 but can
 585 render this approach counterproductive. As such, mineral precipitation should be avoided by
 586 keeping Ω below the threshold of precipitation and quantifying its consequences on OAE
 587 efficiency if it occurs. Lastly, in order to be able to quantitatively determine the impact of mineral
 588 precipitation on OAE under a wide range of conditions, a mechanistic understanding of
 589 precipitation in the context of OAE must be developed.

590

591 ***Data Availability***

592 Data are available through the Github repository at [https://github.com/mshashim/Hashim-et-al-](https://github.com/mshashim/Hashim-et-al-OAE)
 593 [OAE](https://github.com/mshashim/Hashim-et-al-OAE).

594

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607 **Author contributions**

608 Conceptualization: MSH and AVS

609 Funding Acquisition: AVS, MSH, FK

610 Data collection: MSH, EB, MH, FK

611 Investigation: MSH, AVS, LM, FK DM, CD

612 Writing – original draft: MSH

613 Writing – review and editing: MSH, AVS, DM, FK, LM, CD, MH, EB



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