

1 **Effects of grain size and seawater salinity on magnesium hydroxide**  
2 **dissolution and secondary calcium carbonate precipitation kinetics:**  
3 **implications for ocean alkalinity enhancement**

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13 **Abstract.** Understanding the impact that mineral grain size and seawater salinity have on magnesium hydroxide ( $\text{Mg}(\text{OH})_2$ )  
14 dissolution and secondary calcium carbonate ( $\text{CaCO}_3$ ) precipitation is critical for the success of ocean alkalinity enhancement.  
15 We tested the  $\text{Mg}(\text{OH})_2$  dissolution kinetics in seawater using three  $\text{Mg}(\text{OH})_2$  grain sizes ( $<63$ ,  $63\text{-}180$  and  $>180$   $\mu\text{m}$ ) and at  
16 three salinities ( $\sim 36$ ,  $\sim 28$  and  $\sim 20$ ). While  $\text{Mg}(\text{OH})_2$  dissolution occurred quicker the smaller the grain size, salinity did not  
17 significantly impact measured rates. Our results also demonstrate that grain size can impact secondary  $\text{CaCO}_3$  precipitation,  
18 suggesting that an optimum grain size exists for ocean alkalinity enhancement (OAE) using solid  $\text{Mg}(\text{OH})_2$ . Of the three grain  
19 sizes tested, the medium grain size ( $63\text{-}180$   $\mu\text{m}$ ) was optimal in terms of delaying secondary  $\text{CaCO}_3$  precipitation. We  
20 hypothesize that in the lowest grain size experiments, the higher surface area provided numerous  $\text{CaCO}_3$  precipitation nuclei,  
21 while the slower dissolution of bigger grain size maintained a higher alkalinity and pH at the surface of particles, increasing  
22  $\text{CaCO}_3$  precipitation rates and making it observable much quicker than for the intermediate grain size. Salinity also played a  
23 role in  $\text{CaCO}_3$  precipitation where the decrease in magnesium (Mg) allowed for secondary precipitation to occur more quickly,  
24 similar in effect size to another known inhibitor, i.e., dissolved organic carbon (DOC). In summary, our results suggest that  
25 OAE efficiency as influenced by  $\text{CaCO}_3$  precipitation not only depends on seawater composition but also on the physical  
26 properties of the alkaline feedstock used.

27

## 28 1. Introduction

29 The concentration of carbon dioxide (CO<sub>2</sub>) in the atmosphere has been in a relatively narrow band from ~180 to ~280  
30 ppmv for the last 800,000 years, but has risen rapidly over the last 250 years to approximately 420 ppmv today (Lüthi et al.,  
31 2008, Monnin et al., 2001, Siegenthaler et al., 2005). This is the result of increasing utilisation of fossil fuels, cement production  
32 and land-use change, driving subsequent global climate change (IPCC, 2021). While about 42% of CO<sub>2</sub> emissions remain in  
33 the atmosphere, and are mainly responsible for global warming, about 26% are currently absorbed by the oceans, leading to  
34 ocean acidification (Friedlingstein et al., 2022, IPCC, 2021). To locally mitigate the effects of ocean acidification and slow  
35 down the increase in Earth's global temperature, CO<sub>2</sub> reduction efforts are not sufficient and the use of carbon dioxide removal  
36 (CDR) strategies have become necessary as a supplement to emission reduction (Hoegh-Guldberg et al., 2019).

37 One emerging marine CDR approach is ocean alkalinity enhancement (OAE). Over long timescales, the natural CO<sub>2</sub>-  
38 facilitated weathering of alkaline rocks supplies alkalinity to the oceans, influencing its CO<sub>2</sub> uptake potential and storage. OAE  
39 builds upon this weathering feedback in the Earth System and can be accomplished by actively spreading pulverized alkaline  
40 minerals in and around marine environments or electrochemically removing acidity from seawater (Eisaman et al., 2023). In  
41 both cases, the seawater total alkalinity (TA) is increased thereby increasing the storage capacity of seawater for atmospheric  
42 CO<sub>2</sub> (GESAMP, 2019, Kheshgi, 1995). On local scales around where the OAE perturbation is made, the increase in alkalinity  
43 and pH may also mitigate ocean acidification (Hartmann et al., 2013).

44 Recent studies have investigated the carbonate chemistry changes following OAE, and a major outcome was the risk  
45 for runaway calcium carbonate (CaCO<sub>3</sub>) precipitation (Fuhr et al., 2022, Hartmann et al., 2023, Moras et al., 2022). There are  
46 several inorganic CaCO<sub>3</sub> precipitation mechanisms that have been described in the literature (Morse et al., 2007, Pytkowicz,  
47 1965). CaCO<sub>3</sub> can precipitate homogeneously in the absence of solid or soluble organic and inorganic particles, pseudo-  
48 homogeneously in the presence of organic surfaces, and heterogeneously in the presence of mineral solids (Marion et al.,  
49 2009). The key parameter that governs whether precipitation occurs is the calcium carbonate saturation state ( $\Omega$ ), which is  
50 calculated from seawater Ca<sup>2+</sup> and CO<sub>3</sub><sup>2-</sup> concentrations as:

51

$$52 \quad \Omega = \frac{[Ca^{2+}][CO_3^{2-}]}{K_{sp}}$$

53

54 where [Ca<sup>2+</sup>] and [CO<sub>3</sub><sup>2-</sup>] are the concentrations of calcium and carbonate in solution, respectively, and K<sub>sp</sub> the solubility  
55 product of CaCO<sub>3</sub> in the solution.  $\Omega$  is therefore closely related to the composition of the solution and its salinity, but is also  
56 highly temperature dependent (Zeebe and Wolf-Gladrow, 2001). For aragonite, the CaCO<sub>3</sub> morphotype that inorganically

57 precipitates in modern seawater, the saturation state ( $\Omega_A$ ) has to be higher than 12.3 for pseudo-homogeneous precipitation to  
58 occur in water with a salinity of 35 and at 25 °C (Marion et al., 2009). Homogeneous precipitation will occur at much higher  
59  $\Omega_A$  values, while heterogeneous precipitation will occur already at much lower  $\Omega_A$  but depends on the actual lattice  
60 compatibility of  $\text{CaCO}_3$  for the mineral particles present (Morse et al., 2007, Zhong and Mucci, 1989). Another important  
61 aspect is that once precipitation becomes measurable, it will continue in a “runaway” fashion, i.e., quickly ramping up until it  
62 slows down once  $\Omega_A$  gets closer to 1 again.

63 Several studies have reported such behaviour upon mineral alkalinity addition (Fuhr et al., 2022, Hartmann et al.,  
64 2023, Moras et al., 2022) with critical threshold of  $\Omega_A$  of ~7.0 for the two calcium based OAE minerals of calcium oxide –  
65  $\text{CaO}$  – and calcium hydroxide –  $\text{Ca}(\text{OH})_2$  – and report precipitation stopping at  $\Omega_A$  values of 1.8-2.0 (Moras et al., 2022).  
66 Precipitation has also been observed for magnesium-based minerals such as brucite or reagent grade magnesium hydroxide –  
67  $\text{Mg}(\text{OH})_2$ , but actual thresholds have not been determined (Hartmann et al., 2023). Furthermore, the effect of grain size,  
68 determining factor of the surface area available for mineral dissolution and  $\text{CaCO}_3$  precipitation, has not been studied.  
69 Similarly, the effect of potential  $\text{CaCO}_3$  precipitation inhibitors such as seawater magnesium (Mg) concentrations, governed  
70 by salinity, and dissolved organic carbon (DOC), are relatively unknown (Chave and Suess, 1970, Millero et al., 2001, Pan et  
71 al., 2021, Zhong and Mucci, 1989). This study focuses on the impact of  $\text{Mg}(\text{OH})_2$  grain size on its dissolution kinetics in  
72 natural seawater, as well as the impact of salinity. Furthermore, the subsequent runaway  $\text{CaCO}_3$  precipitation that is triggered,  
73 and its kinetics are reported. Finally, the effect of increased [Mg] and [DOC] in seawater on the  $\text{CaCO}_3$  precipitation process  
74 is explored.

75

## 76 2. Material and methods

### 77 2.1. Seawater collection and experimental setup

78 Seawater was collected in Broken Head, New South Wales, Australia (25°42'12" S, 153°37'03" E) using 25 L jerry  
79 cans, about 200 m from the shore to avoid sampling sand and suspended particles. The collected seawater was stored in the  
80 dark at 4 °C for three days to reduce microbial activity and allow particles to settle to the bottom, facilitating filtration. The  
81 entire contents of the jerry cans were then sterile filtered using a peristaltic pump and a 0.2  $\mu\text{m}$  Whatman Polycap 75 AS filter,  
82 before being stored in cleaned and autoclaved 25 L polycarbonate bottles. Prior to conducting the experiments, each seawater  
83 batch was equilibrated to laboratory air  $\text{pCO}_2$  by bubbling them with  $\text{H}_2\text{O}$ -saturated air for at least a week (Moras et al., 2023).  
84 This ensured comparable starting conditions for the various experiments, with a calculated starting  $\text{pCO}_2$  of  $420.6 \pm 28.6 \mu\text{atm}$   
85 in all experiments. All experiments utilised reagent grade  $\text{Mg}(\text{OH})_2$  (>98%, kindly supplied by Atlas Materials) which had  
86 been ground in a Pulverizer laboratory mill.

## 88 2.2. Grain size and salinity experiments

89 Approximately 1.5 litres of seawater were placed in a clean 2 L borosilicate 3.3 beaker, surrounded by a water jacket  
90 set to 21 °C and controlled by a tank chiller line TK-1000. A floating lid with three ports was placed on the water surface,  
91 allowing for concurrent Mg(OH)<sub>2</sub> addition, pH measurement and water sampling. Upon Mg(OH)<sub>2</sub> addition, the seawater was  
92 incubated for 18 hours to allow for full Mg(OH)<sub>2</sub> dissolution. Thereafter the beaker content was transferred to a clean 1 L  
93 borosilicate 3.3 Schott bottle which was tightly closed without any headspace to minimise CO<sub>2</sub> ingassing. The bottle was  
94 placed on a stirring platform at 200 rpm in the dark, at room temperature (24.8 ± 1.3 °C). All grain size and salinity treatments  
95 were run in triplicates for up to 34 days.

96 For the grain size experiments, three grain size ranges were produced using two stainless steel sieves with 63 µm and  
97 180 µm mesh sizes. The medium range, i.e., 63-180 µm, was also used for the salinity experiments at ~36, ~28 and ~20. The  
98 lower salinity seawater was produced by mixing natural seawater with MilliQ water. Exact salinities were determined on 200  
99 mL of seawater sample equilibrated to room temperature in a gas tight polycarbonate container, by measuring conductivity  
100 and temperature with a 914 pH/conductometer, and converted to salinity using the 1978 practical salinity scale (Lewis and  
101 Perkin, 1981). For all experiments, Mg(OH)<sub>2</sub> additions were adjusted to yield an  $\Omega_A$  of ~9 (Table 1) to allow for a significant  
102 TA increase and secondary CaCO<sub>3</sub> precipitation, based on previously found thresholds for CaO and Ca(OH)<sub>2</sub>, and with the  
103 assumption that the CaCO<sub>3</sub> inhibition role of Mg<sup>2+</sup> requires a higher  $\Omega_A$  for CaCO<sub>3</sub> precipitation within days (Moras et al.,  
104 2022). Varying amount of Mg(OH)<sub>2</sub> were used in the salinity experiments. The decrease in dissolved [Ca] following dilution  
105 with MilliQ led to higher amounts of Mg(OH)<sub>2</sub> to be added with decreasing salinity to reach a similar  $\Omega_A$  of about 9.  
106 Furthermore, preliminary tests conducted with the Mg(OH)<sub>2</sub> powder used for these experiments, despite having reagent grade  
107 properties (>98% pure), have shown that only about 75% of the theoretical maximum TA was generated. Therefore, the  
108 Mg(OH)<sub>2</sub> additions were adjusted accordingly, with additions varying from 23.3 mg kg<sup>-1</sup> in the salinity 36 experiments (and  
109 all grain size experiments) to 30.2 mg kg<sup>-1</sup> in the salinity 20 experiments.

110 In all the experiments, the first 18 hours of reaction were monitored by measuring the pH on the free scale (pH<sub>F</sub>) with  
111 an Aquatrode Plus with Pt1000 (Metrohm) connected to an 888 Titrande (Metrohm), before transferring the content of the 2  
112 L beaker into the clean 1 L Schott bottles. A sample for TA and DIC measurements was taken before Mg(OH)<sub>2</sub> addition, and  
113 after the 18 hours. The temperature and pH<sub>F</sub> were then recorded twice a day until a sudden drop in pH<sub>F</sub> was observed, linked  
114 to CaCO<sub>3</sub> precipitation. A new sample for TA and DIC measurements was then taken. The time at which CaCO<sub>3</sub> runaway  
115 precipitation was deemed to have started was considered to be the last stable pH<sub>F</sub> measurement before the sudden drop. TA  
116 and DIC samples were taken at varying intervals during CaCO<sub>3</sub> precipitation (see figures 2 and 4) to cover most of the CaCO<sub>3</sub>  
117 precipitation process, and at least 300 mL of water was reserved for two TA and DIC samples at the end of the experiment.

118 Between 9 and 10 TA and DIC samples per experiment were collected to monitor the changes in DIC and TA overtime. Their  
119 decrease in a 2:1 ratio was further used to reconstruct TA and DIC from pH measurements in the experiments on the effect of  
120 Mg and DOC on CaCO<sub>3</sub> precipitation (see below for details).

**Table 1: Summary of the main experimental parameters for each of the incubations investigating the salinity and grain size effects on  $\text{Mg}(\text{OH})_2$  dissolution and  $\text{CaCO}_3$  precipitation kinetics. “Days of stable TA” encompasses the time between maximum  $\Delta\text{TA}$  recorded and the start of  $\text{CaCO}_3$  runaway precipitation.**

<b>Experimental details</b>	<b>Starting Conditions</b>			<b>Conditions after Full Dissolution</b>			<b>End Conditions</b>		
	Starting TA ( $\mu\text{mol kg}^{-1}$ )	Starting DIC ( $\mu\text{mol kg}^{-1}$ )	TA increase ( $\mu\text{mol kg}^{-1}$ )	Maximum $\Omega_A$ reached	Days of stable TA	Overall TA loss ( $\mu\text{mol kg}^{-1}$ )	Overall DIC loss ( $\mu\text{mol kg}^{-1}$ )	Final $\Omega_A$	
<i>Salinity effect on <math>\text{Mg}(\text{OH})_2</math> dissolution and <math>\text{CaCO}_3</math> precipitation kinetics</i>									
Salinity 36 (35.80)	2292.2 $\pm$ 1.4	2046.40 $\pm$ 0.88	530.27 $\pm$ 27.82	9.12 $\pm$ 0.14	10.33 $\pm$ 1.53	1030.76 $\pm$ 32.79	456.71 $\pm$ 27.91	1.97 $\pm$ 0.02	
Salinity 28 (28.47)	1845.4 $\pm$ 1.5	1686.35 $\pm$ 0.55	631.79 $\pm$ 25.26	9.32 $\pm$ 0.04	5.33 $\pm$ 1.15	1087.48 $\pm$ 23.38	505.92 $\pm$ 21.66	1.68 $\pm$ 0.05	
Salinity 20 (20.38)	1323.2 $\pm$ 3.1	1246.08 $\pm$ 0.53	590.83 $\pm$ 14.69	8.63 $\pm$ 0.17	1.67 $\pm$ 0.58	975.15 $\pm$ 82.41	535.92 $\pm$ 62.12	1.52 $\pm$ 0.01	
<i>Grain size effect on <math>\text{Mg}(\text{OH})_2</math> dissolution and <math>\text{CaCO}_3</math> precipitation kinetics</i>									
Small (<63 $\mu\text{m}$ )	2300.0 $\pm$ 1.0	2048.18 $\pm$ 0.50	427.48 $\pm$ 18.11	8.43 $\pm$ 0.02	4.67 $\pm$ 2.08	1009.85 $\pm$ 18.67	553.35 $\pm$ 7.79	2.12 $\pm$ 0.02	
Medium (63–180 $\mu\text{m}$ )	2292.2 $\pm$ 1.4	2046.40 $\pm$ 0.88	530.27 $\pm$ 27.82	9.12 $\pm$ 0.14	10.33 $\pm$ 1.53	1030.76 $\pm$ 32.79	456.71 $\pm$ 27.91	1.97 $\pm$ 0.02	
Large (>180 $\mu\text{m}$ )	2317.3 $\pm$ 0.6	2056.78 $\pm$ 1.74	351.25 $\pm$ 71.78	8.35 $\pm$ 0.04	2.67 $\pm$ 0.58	1038.88 $\pm$ 61.40	638.31 $\pm$ 28.76	1.93 $\pm$ 0.02	

### 2.3. Manipulation of dissolved inorganic carbon and magnesium

The seawater dilution by MilliQ to decrease salinity also decreased the concentration of various seawater components, such as Mg and DOC concentrations. To disentangle a potentially general effect of salinity on  $\text{Mg}(\text{OH})_2$  dissolution and secondary precipitation kinetics from reductions in Mg and DOC concentrations, two additional experiments were designed. In the first, the experiments at a salinity of 20 were replicated, but the Mg concentration was increased to a concentration representative for a salinity of 35, i.e.,  $52.8 \text{ mmol kg}^{-1}$  (Dickson et al., 2007), by magnesium chloride ( $\text{MgCl}_2$ ) addition from a 3 M stock solution (molarity verified by inductively coupled plasma mass spectrometer measurements). This experiment was run in triplicate. For the second experiment, a DOC-enriched seawater solution at the salinity of 20 was produced by ultrafiltration (molecular weight cut-off of 2,000 Daltons, Vivaflow200 Hydrosart, Sartorius). A DOC gradient was then created in five bottles by mixing the DOC-enriched salinity 20 seawater with the MilliQ-diluted seawater. The DOC concentrations ranged from approximately  $120 \text{ } \mu\text{mol kg}^{-1}$  to approximately  $325 \text{ } \mu\text{mol kg}^{-1}$ .

In both the Mg and DOC experiments, dissolution and secondary  $\text{CaCO}_3$  precipitation kinetics were mainly monitored by  $\text{pH}_F$  measurements, although a sample for TA and DIC was also taken before  $\text{Mg}(\text{OH})_2$  addition and at the end of each treatment. These samples, coupled to the  $\text{pH}_F$  measurements, allowed the changes in TA and DIC to be estimated over time. The reconstruction occurred in two steps, where the increase in pH following  $\text{Mg}(\text{OH})_2$  was assumed to be linked to an increase of TA at constant DIC. Then, any decrease in pH was assumed to be due to  $\text{CaCO}_3$  precipitation, so the estimated TA and DIC loss after  $\text{Mg}(\text{OH})_2$  dissolution were decreasing in a 2:1 ratio, as observed in the salinity and grain size experiments. Finally, to account for  $\text{CO}_2$  ingassing over time, the difference between estimated maximum TA and final measured TA was used as a proxy. Half of the difference, representing  $\text{CaCO}_3$  precipitation, was used to estimate the theoretical DIC loss. Once compared to the final measured DIC, an ingassing rate was estimated.

### 2.4. Analytical procedures

The pH electrode was calibrated using three Metrohm buffer solutions (pH 4, 7 and 9), corresponding to a pH measurement on the free scale. TA analyses were conducted using a potentiometric titration with an 848 Titrino Plus, coupled to an 869 Compact Sample Changer from Metrohm. A 0.05M HCl solution with the ionic strength adjusted to  $0.72 \text{ mol kg}^{-1}$  (representative for a salinity of 35) using NaCl was used as the titrant (Dickson et al., 2007). The DIC concentration was measured using an Automated Infra-Red Inorganic Carbon Analyzer (AIRICA) coupled to a LI-COR Li7000 Infra-Red detector (Gafar and Schulz, 2018). Both TA and DIC measurements were corrected against in-house reference material (previously calibrated against certified reference material), with measurement uncertainties of  $\pm 2.20$  and  $\pm 1.98 \text{ } \mu\text{mol kg}^{-1}$  (Moras et al., 2023).  $\Omega_A$  and carbonate chemistry speciation were calculated from measured TA and DIC, providing temperature and salinity measurements, using CO2SYS (Sharp et al., 2021). To do so, the boric acid dissociation constant



153 from Uppström (1974), the carbonic acid dissociation constant from Lueker et al. (2000), and the sulfuric acid dissociation  
154 constant of Dickson (1990) were selected.

155 For scanning electron microscopy (SEM), discrete samples of about 10 mL of TA enriched seawater were filtered  
156 through 0.2  $\mu\text{m}$  polycarbonate filters (Whatman Cyclopore). These filters were rinsed with 20 mL of MilliQ to remove salts  
157 and dried overnight at 60 °C. Once dried, the filters were kept in a desiccator until analysis. The filters were attached to double-  
158 sided carbon tabs and placed on aluminium mounts before being coated with gold. SEM analysis was performed using a  
159 tabletop Scanning Electron Microscope TM4000 Plus from Hitachi, coupled to an Energy Dispersive X-Ray (EDX) Analyser,  
160 allowing to determine the elemental composition of observed particles.

161 The concentration of the  $\text{MgCl}_2$  stock solution was measured by inductively coupled plasma mass spectrometer (ICP-MS)  
162 measurements using an Agilent 7700 ICP-MS, coupled to a laser ablation unit (NWR213, Electro Scientific Industries, Inc.).  
163 Seawater reference materials from the National Research Council of Canada NASS-6 were used to correct the measurements.  
164 The DOC concentration of the DOC-enriched stock solution was determined using a Thermo Fisher Flash Elemental Analyzer  
165 after acidifying the sample with nitric acid (Carvalho, 2023).

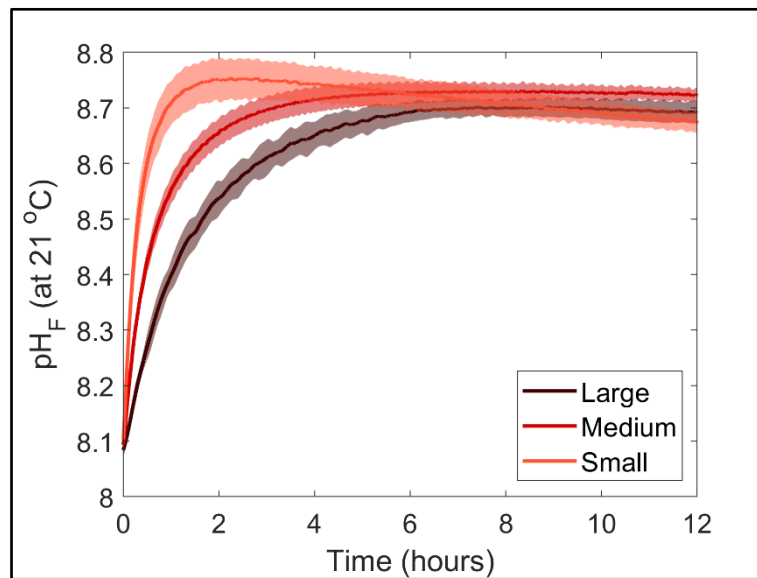
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### 167 **3. Results**

#### 168 **3.1. Grain size effects on $\text{Mg}(\text{OH})_2$ dissolution kinetics**

169 Three  $\text{Mg}(\text{OH})_2$  grain sizes were dissolved in seawater at a salinity of  $\sim 36$  (Figure 1). The starting  $\text{pH}_F$  was similar  
170 for all incubations, with  $8.11 \pm 0.03$ ,  $8.09 \pm 0.01$  and  $8.07 \pm 0.03$ , for the small ( $< 63 \mu\text{m}$ ), medium (63-180  $\mu\text{m}$ ) and large ( $> 180$   
171  $\mu\text{m}$ ) grain sizes, respectively. Upon dissolution,  $\text{pH}_F$  increased quite rapidly, reaching a maximum after about two hours for  
172 the small particle size experiments, and about 6 to 8 hours in the medium and large particle size experiments (Figure 1). In  
173 each incubation, a logarithmic trend in  $\text{pH}_F$  was observed, with the dissolution being much quicker for smaller grain sizes.  
174 After two hours, the maximum  $\text{pH}_F$  recorded for the smaller grain size was  $8.76 \pm 0.04$ , which continuously decreased to  $8.68$   
175  $\pm 0.00$  between 11 and 12 hours after  $\text{Mg}(\text{OH})_2$  addition. In contrast, the  $\text{pH}_F$  for the medium and larger grain size increased to  
176  $8.72 \pm 0.00$  and  $8.68 \pm 0.03$  after about eight hours and remained stable thereafter, respectively (Figure 1).

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179 **Figure 1: Changes in pH<sub>F</sub> at 21 °C following dissolution of three Mg(OH)<sub>2</sub> grain sizes in natural seawater over 12 hours. Each grain**  
 180 **size was run in triplicate, with the average presented as the solid lines and the standard deviation range as the transparent areas.**

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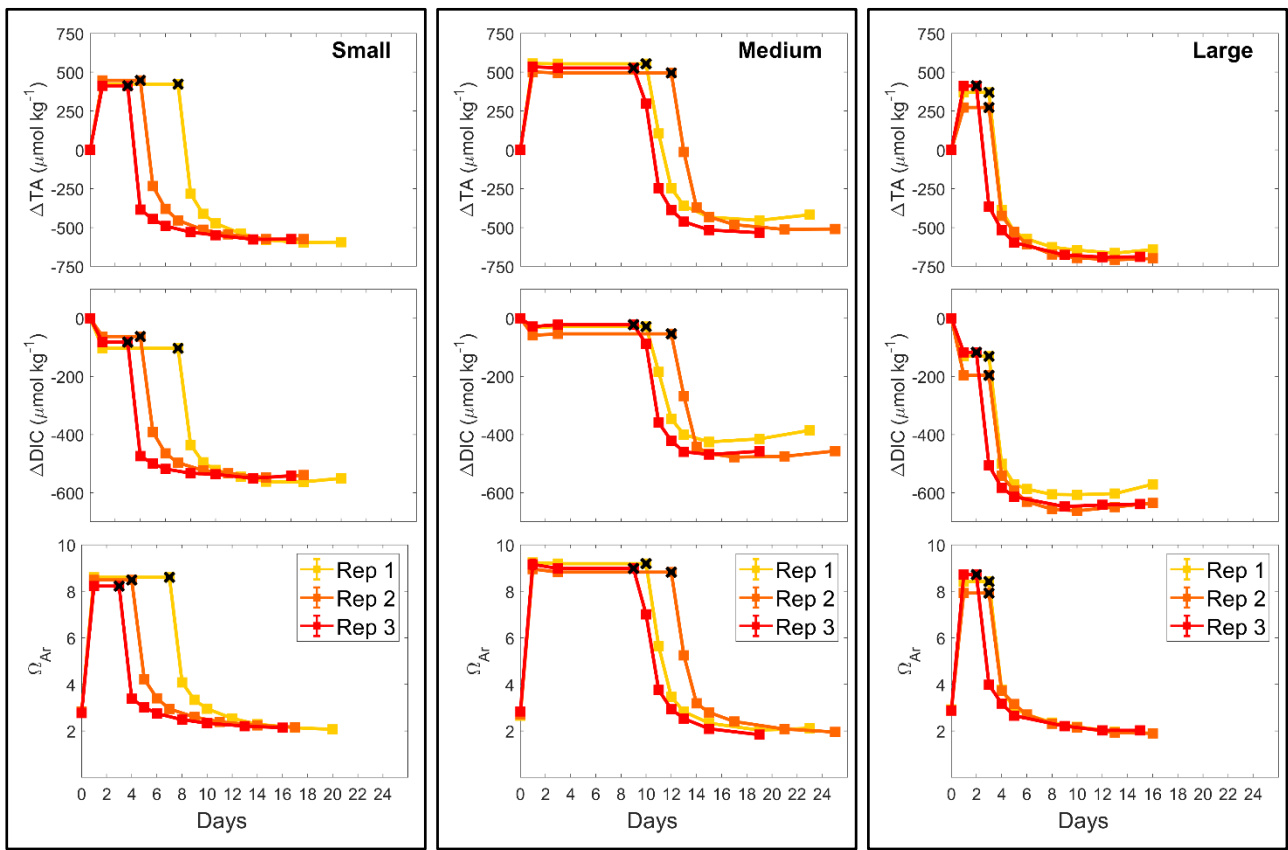
### 182 3.2. Grain size effect on CaCO<sub>3</sub> precipitation kinetics

183 The pH increase was reflected by increasing TA, measured prior to the Mg(OH)<sub>2</sub> addition and 18 hours later, by about  
 184 430, 530 and 350 μmol kg<sup>-1</sup>, in the small, medium and large grain size incubations, respectively (Figure 2). The TA remained  
 185 stable for 3-7 days, 9-12 days, and 2-3 days before dropping in each grain size treatment (small, medium, large). In all  
 186 incubations, TA concentrations decreased in a similar fashion, with a strong drop the first two days, before slowly decreasing  
 187 for another week and stabilising. The overall TA loss for the duration of the experiments was ~1035 μmol kg<sup>-1</sup> in the medium  
 188 and large grain size incubations, while the TA dropped by about 1010 μmol kg<sup>-1</sup> in the small grain size incubations (Table 1).

189 The changes in Ω<sub>A</sub> followed a similar pattern as TA, increasing from ~2.8 on average to ~9.1 in the medium grain  
 190 size incubation, and to ~8.4 in the small and large grain size experiments. Ω<sub>A</sub> dropped at the same time as TA in the respective  
 191 experiments, stabilising around ~2.0 in all experiments.

192 Finally, a small drop in DIC was observed after Mg(OH)<sub>2</sub> addition in all experiments, of about 80, 30 and 140 μmol  
 193 kg<sup>-1</sup> in the small, medium and large grain size incubations, respectively. The DIC remained then relatively stable until the rapid  
 194 TA drop, where the overall DIC drops for the small, medium and large grain size incubations were calculated at ~550, ~455  
 195 and ~640 μmol kg<sup>-1</sup>, respectively. While TA and Ω<sub>A</sub> remained stable after this drop, DIC slightly increased, particularly  
 196 obvious in the medium and larger grain size incubations.

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**Figure 2: Changes in TA, DIC and  $\Omega_A$  during dissolution of three  $Mg(OH)_2$  grain sizes in natural seawater over up to 25 days. Three replicates were conducted for each grain size and are represented in red, orange and yellow. The last stable TA and DIC conditions estimated by  $pH_F$  measurements are represented by a black cross.**

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### 3.3. Salinity effect on $Mg(OH)_2$ dissolution kinetics

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To test the salinity effect on  $Mg(OH)_2$  dissolution and  $CaCO_3$  precipitation kinetics, three sets of experiments were conducted in three different salinities, i.e., 20.38, 28.47 and 35.80, and using medium grain size  $Mg(OH)_2$ . From here on the salinities 20.38, 28.47 and 35.80 will be referred to as salinities 20, 28 and 36, respectively. Similarly to the grain size experiments, the dissolution of  $Mg(OH)_2$  occurred rapidly in all three salinities, with the maximum  $pH_F$  being recorded after approximately 8 hours (Figure 3). Starting  $pH_F$  were slightly different, recorded at  $7.99 \pm 0.05$ ,  $8.06 \pm 0.01$  and  $8.09 \pm 0.01$  in the salinity 20, 28 and 36 incubations, and increased to a maximum of  $9.19 \pm 0.00$ ,  $8.91 \pm 0.00$  and  $8.72 \pm 0.00$ , respectively. In all incubations, similar logarithmic trends were observed for  $pH_F$  (Figure 3).

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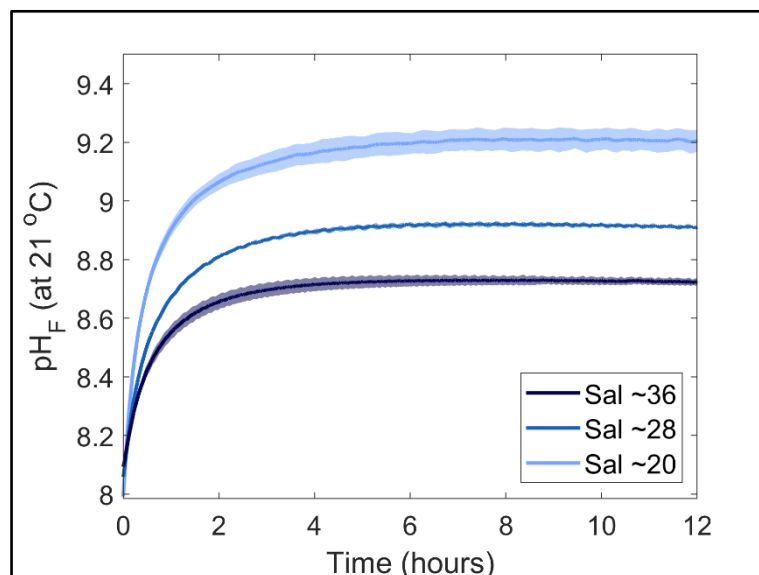
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213 **Figure 3: Changes in pH<sub>F</sub> at 21 °C following Mg(OH)<sub>2</sub> dissolution in three different seawater salinities over 12 hours. Each salinity**  
 214 **has been run in triplicate, with the average presented as the solid lines and the standard deviation range as the transparent areas.**  
 215 **Please note that different maximum pH levels were reached because of increasing Mg(OH)<sub>2</sub> additions with decreasing salinity to**  
 216 **reach a similar  $\Omega_A$ .**

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### 218 3.4. Salinity effect on CaCO<sub>3</sub> precipitation kinetics

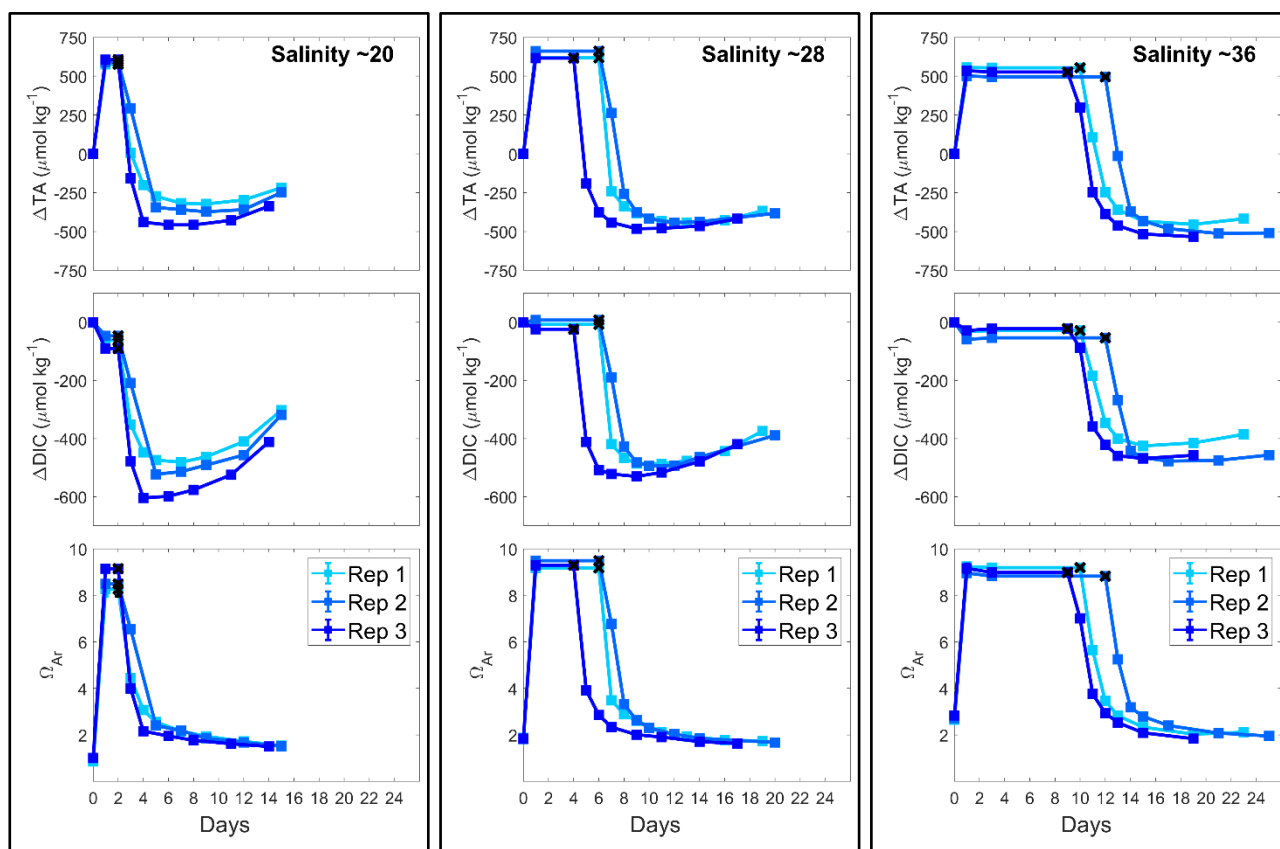
219 In all incubations, TA was increased as suggested by the pH<sub>F</sub> trends, by ~590, ~630 and ~530  $\mu\text{mol kg}^{-1}$  in the salinity  
 220 20, 28 and 36 incubations, respectively (Figure 4). The TA remained stable for different periods of time in each treatment; 1-  
 221 2 days in the salinity 20 incubations, 4-6 days in the salinity 28 incubations, and 9-12 days in the salinity 36 incubations.  
 222 Thereafter, TA dropped quickly the first two days in all incubations and stabilised quickly in the salinity 20 experiments. In  
 223 the salinity 28 incubations, the TA slowly decreased over five days after the first strong drop and stabilised, while in the salinity  
 224 36 experiments, the TA decreased slowly after the initial drop over seven days before stabilising. The overall TA losses for  
 225 salinities 20, 28 and 36 experiments were estimated at ~975, ~1090 and ~1030  $\mu\text{mol kg}^{-1}$ , respectively (Table 1).

226  $\Omega_A$  values followed a similar pattern as TA in all experiments. The starting  $\Omega_A$  were different, varying between 1.0  
 227 for the salinity 20 incubations to 2.0 and 2.8 for the salinity 28 and 36 incubations, respectively. Similarly, following Mg(OH)<sub>2</sub>  
 228 additions,  $\Omega_A$  quickly increased to reach 8.6, 9.3 and 9.1 with increasing salinity. Together with TA,  $\Omega_A$  eventually started  
 229 dropping, and then stabilised at different values, around 1.5 for a salinity of 20, around 1.7 for a salinity of 28 and around 2.0  
 230 for a salinity of 36.

231 Finally, DIC also decreased upon Mg(OH)<sub>2</sub> additions. An initial DIC drop was observed directly after Mg(OH)<sub>2</sub>  
 232 additions of about 60  $\mu\text{mol kg}^{-1}$  at the lowest salinity and 30  $\mu\text{mol kg}^{-1}$  at the highest salinity. At a salinity of 28, a much  
 233 smaller DIC drop was observed in one replicate. After a period of stable DIC conditions, DIC also dropped in a similar fashion

234 as TA, with an overall DIC loss of about 535, 505 and 455  $\mu\text{mol kg}^{-1}$  from the lower to higher salinity incubations. While no  
 235 DIC increase was observed towards the end of the experiment in the salinity 36 incubations, strong DIC increases were  
 236 observed in the salinity 28 incubations and even more prominent ones in the salinity 20 incubations.

237



238

239 **Figure 4: Changes in TA, DIC and  $\Omega_{\text{A}}$  during  $\text{Mg}(\text{OH})_2$  dissolution in three different salinities over up to 25 days. Three replicates**  
 240 **were conducted for each salinity and are represented in shades of blue. The last stable TA and DIC conditions estimated by pHF**  
 241 **measurements are represented by a black cross.**

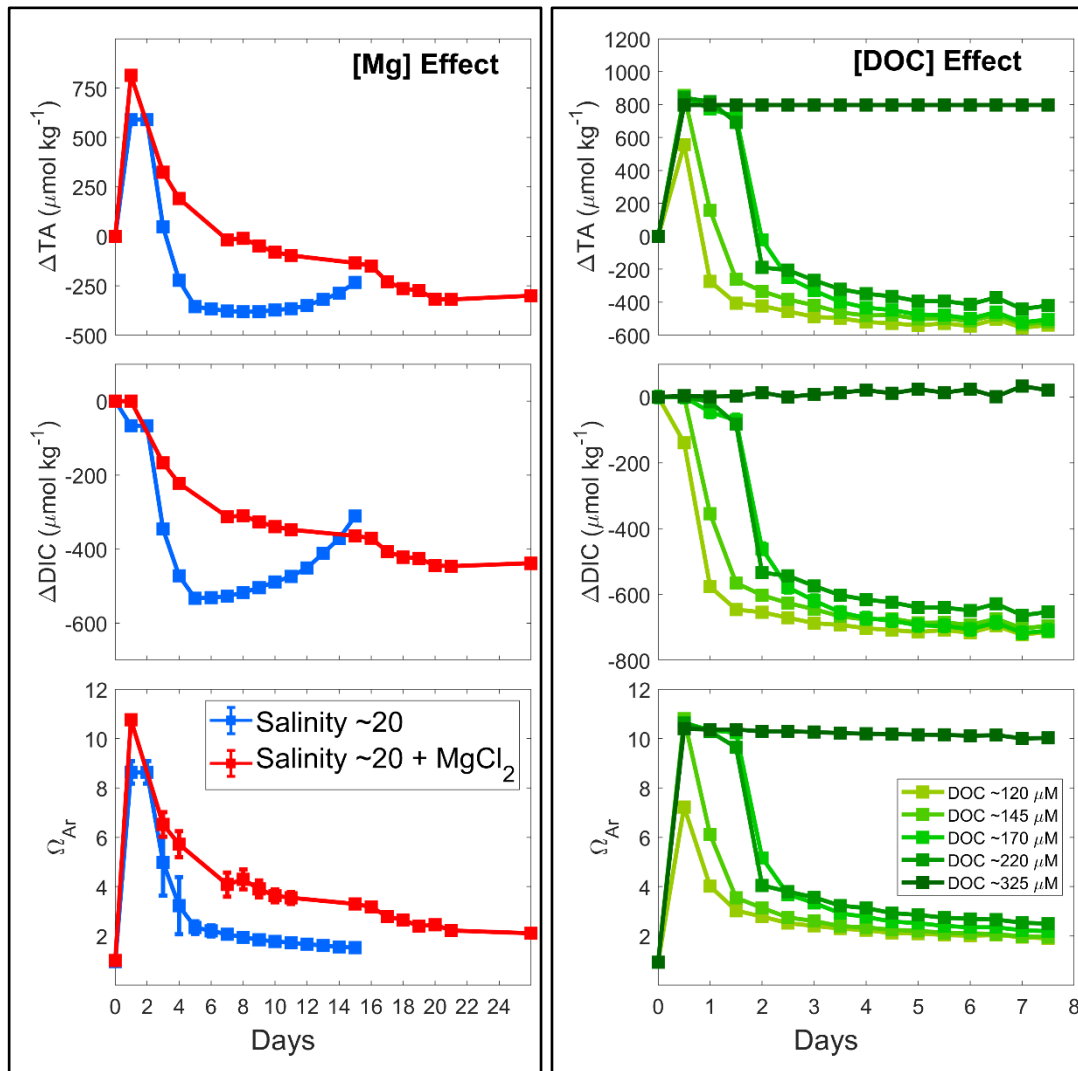
242

### 243 3.5. Magnesium and DOC effect on $\text{CaCO}_3$ precipitation

244 A similar pattern was observed for the salinity 20 experiments at natural and increased Mg concentrations, i.e., a rapid  
 245 increase in TA reaching a maximum on day one, followed by a steady decline over the next two weeks (Figure 5). The  
 246 maximum  $\Delta\text{TA}$  reached was slightly different, with about 600  $\mu\text{mol kg}^{-1}$  of TA increase in the salinity 20, and nearly 800  
 247  $\mu\text{mol kg}^{-1}$  in the salinity 20 +  $\text{MgCl}_2$  incubations. Another interesting difference is the slower TA decrease with  $\text{MgCl}_2$   
 248 compared to the salinity 20. After about 18 days, the lowest  $\Delta\text{TA}$  was reached while it only took about 6 days for the salinity  
 249 20  $\Delta\text{TA}$  to reach the minimum. Similarly, DIC appeared to decrease less rapidly when  $\text{MgCl}_2$  was present and  $\Omega_{\text{A}}$  followed a  
 250 similar trend after the initial strong increase.

251 Out of the five DOC experiments, four incubations showed a drop in TA (Figure 5). Similar maximum  $\Delta$ TA were  
 252 reached in most experiments, with a  $\Delta$ TA of  $\sim 800 \mu\text{mol kg}^{-1}$ . However, in the incubation with  $\sim 120 \mu\text{mol kg}^{-1}$  DOC, the TA  
 253 increased only by  $\sim 600 \mu\text{mol kg}^{-1}$ . Following this increase, TA decreased within a day in both 120 and 145  $\mu\text{mol kg}^{-1}$  DOC  
 254 incubations, and stayed stable until day 3 in incubations with 170 and 220  $\mu\text{mol kg}^{-1}$ . These four incubations also show a  
 255 similar levelling pattern over time, even though it appears that in the higher DOC incubations, the total loss in TA was lower  
 256 than for the lower DOC incubations.  $\Delta$ DIC also follow a similar trend to  $\Delta$ TA, with an early drop at 120  $\mu\text{mol kg}^{-1}$  of DOC, a  
 257 drop after one day at 145  $\mu\text{mol kg}^{-1}$  of DOC, and a slow decrease from day 1 and a stronger drop on day 2 at 170 and 220  
 258  $\mu\text{mol kg}^{-1}$  of DOC.  $\Omega_A$  followed a very similar pattern to  $\Delta$ TA, with final  $\Omega_A$  being higher in the experiments with higher DOC  
 259 concentrations. Finally, in the experiment with the highest DOC concentration, i.e., 325  $\mu\text{mol kg}^{-1}$ , no drop in TA, DIC or  $\Omega_A$   
 260 was observed (the experiment was run for 42 days).

261



262

263 **Figure 5: Comparison of the calculated TA, DIC and  $\Omega_A$  changes at 21 °C following  $\text{Mg}(\text{OH})_2$  addition in seawater with salinity of**  
 264 **20 (blue), and in seawater with salinity 20 and Mg concentration equal to a salinity 35 (red), and in seawater with varying DOC**

265 concentrations (green). Values reported in the [Mg] Effect graphs represent the average of triplicate experiments run at salinity 20  
266 and salinity 20 + MgCl<sub>2</sub>, with standard deviations represented by the error bars.

267

## 268 4. Discussion

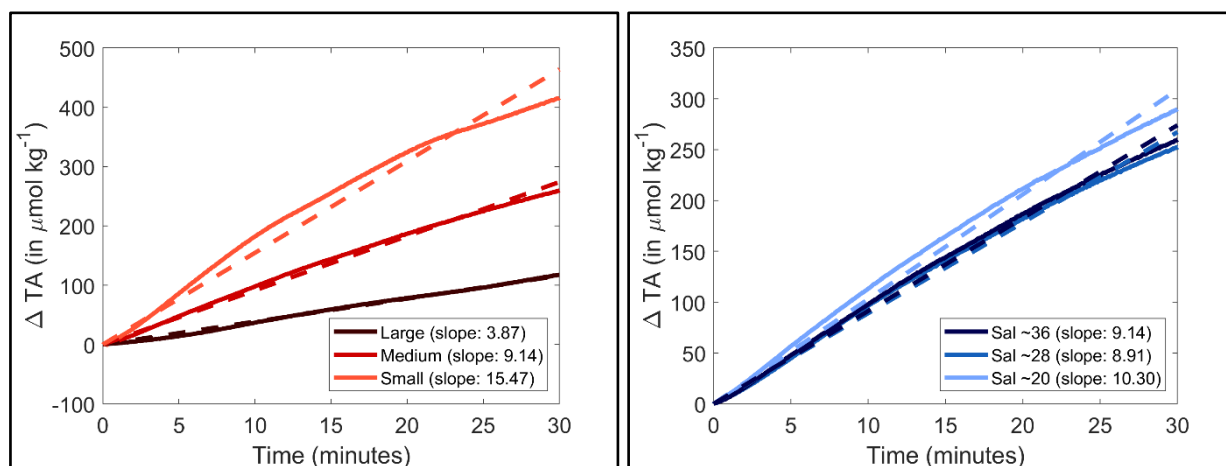
### 269 4.1. Grain size and salinity effects on Mg(OH)<sub>2</sub> dissolution

270 Maximum Mg(OH)<sub>2</sub> dissolution directly after its addition was negatively correlated with grain size (Figure 1, Figure  
271 3). The smaller the grain size, the faster the maximum pH<sub>F</sub> is reached, indicative of complete dissolution. This can be explained  
272 by the fact that smaller particles have a larger surface area per gram of material than larger ones. The increasing dissolution  
273 rate with decreasing particle size is particularly noticeable in when TA changes were estimated by using the pH<sub>F</sub> data and  
274 starting DIC measurements (Figure 6). Assuming a constant DIC over the first 30 minutes of reaction, i.e., no significant  
275 CaCO<sub>3</sub> precipitation and/or CO<sub>2</sub> ingassing, TA can be reconstructed using CO2SYS. The maximum ΔTA reached with the  
276 larger particle size occurred within 8 hours while it only took about 2 hours for the ΔTA to reach a maximum with small  
277 particle size. The initial dissolution rate, i.e., within the first 30 minutes, was also significantly different between the various  
278 grain sizes. The TA generation of smaller grain size particles was estimated at about 796.5 ± 7.1 μmol of TA mg<sup>-1</sup> min<sup>-1</sup>. The  
279 medium particles dissolved about twice as slow over the first 30 minutes, estimated at 391.6 ± 2.6 μmol of TA mg<sup>-1</sup> min<sup>-1</sup>,  
280 while the larger grain sizes dissolved more than four times slower, with about 168.7 ± 6.9 μmol of TA mg<sup>-1</sup> min<sup>-1</sup>. Another  
281 important difference between the smaller grain size experiments and the two others is the constant decrease in pH<sub>F</sub> observed  
282 right after reaching the maximum pH<sub>F</sub> value (Figure 1). This decrease in pH<sub>F</sub> can only be linked to either CaCO<sub>3</sub> precipitation,  
283 decreasing TA and ultimately pH<sub>F</sub>, or CO<sub>2</sub> ingassing, increasing the dissolved CO<sub>2</sub> concentration and ultimately decreasing  
284 the pH<sub>F</sub>. The constant and linear trend suggest that the latter is responsible for the decrease. If CaCO<sub>3</sub> precipitation was  
285 responsible for these pH<sub>F</sub> changes, the changes would follow a similar pattern to a negative exponential function. This is due  
286 to the fact that the more CaCO<sub>3</sub> nucleate, the more surface becomes available for further nucleation (Zhong and Mucci, 1989).  
287 However, in our case, the changes appear linear. Such a pattern is indicative of CO<sub>2</sub> ingassing at an early stage, i.e., before the  
288 ingassing starts plateauing, dictated by the difference between atmospheric and seawater pCO<sub>2</sub>. Such ingassing is also  
289 occurring in the other experiments, but is likely hidden by the pH<sub>F</sub> increase occurring during the longer Mg(OH)<sub>2</sub> dissolution  
290 with bigger grain size.

291 For salinity, there was a difference in initial dissolution rates within the range of salinities tested, with dissolution  
292 rates for salinities 36, 28 and 20 estimated at 391.6 ± 2.6, 359.8 ± 0.2 and 301.9 ± 0.3 μmol of TA mg<sup>-1</sup> min<sup>-1</sup>, respectively.  
293 While these differences are not as significant as those in the grain size experiments, the dissolution rate decreased by about  
294 23% between salinity 36 and 20. Overall, TA generation potential of smaller grain size Mg(OH)<sub>2</sub> (<63 μm) at a salinity 36  
295 was similar to that of Ca(OH)<sub>2</sub> (Moras et al., 2022) which was also sieved through 63 μm. Assuming the same molar TA  
296 generation potential, the same maximum Ω<sub>A</sub> should have been reached. However, for Ca(OH)<sub>2</sub> it was ~7.4, while our small

297 grain size  $\text{Mg}(\text{OH})_2$  incubations reached a maximum  $\Omega_A$  of  $\sim 8.4$ . Such a difference is likely due to the difference in the starting  
 298 conditions and experimental settings. In the experiments shown here, the starting  $\Omega_A$  was  $\sim 2.8$  while it was about  $\sim 2.5$  in Moras  
 299 et al. (2022). This is explained by the difference in the starting water composition and salinity, ultimately affecting the final  
 300  $\Omega_A$  despite similar TA increases. Furthermore, higher amounts of  $\text{Mg}(\text{OH})_2$  were added compared to Moras et al. (2022),  
 301 leading to a higher  $\Omega_A$  and a higher theoretical  $\Delta\text{TA}$ , if no early  $\text{CaCO}_3$  nucleation occurred. However, dissolution kinetics  
 302 appear to differ between the minerals, with  $\text{Ca}(\text{OH})_2$  dissolving within 20-30 minutes while it took two hours for  $\text{Mg}(\text{OH})_2$ .  
 303 These two minerals still dissolve at a relatively quick pace compared to other OAE feedstocks, for instance olivine (Montserrat  
 304 et al. 2017). Olivine took much longer to dissolve, with a maximum increase in pH recorded of  $\sim 0.15$  units within 4-9 days.  
 305  $\text{Ca}(\text{OH})_2$  and  $\text{Mg}(\text{OH})_2$  additions required  $\sim 20$  mg of materials, while to obtain such olivine results, more than 30 g of olivine  
 306 were added per kg of filtered seawater, meaning that the TA generation potential is several orders of magnitude lower.

307



308  
 309 **Figure 6: Normalised changes in calculated TA over the first 30 minutes following  $\text{Mg}(\text{OH})_2$  additions of three different grain sizes**  
 310 **in natural seawater (left) and in three different salinities (right). A linear fit was calculated and is represented by the dashed line,**  
 311 **and each slope is reported in the legend in between parentheses.**

312  
 313 **4.2. Grain size and salinity effect on  $\text{CaCO}_3$  precipitation**

314 In all experiments,  $\text{Mg}(\text{OH})_2$  additions had been chosen to reach an  $\Omega_A$  at which secondary  $\text{CaCO}_3$  precipitation would  
 315 be expected based on our experience with  $\text{CaO}$  and  $\text{Ca}(\text{OH})_2$  (Moras et al., 2022). Based on our suspicion that  $\text{CaCO}_3$  might  
 316 precipitate on magnesium-rich particles less easily than onto calcium-rich particles we chose a saturation state of  $\sim 9$ , slightly  
 317 higher than the level of  $\sim 7$  observed for  $\text{CaO}$  and  $\text{Ca}(\text{OH})_2$  (Moras et al., 2022). Precipitation kinetics were similar for all grain  
 318 sizes, i.e., after the first precipitation was observed a new steady state was achieved in about two weeks. Precipitation  
 319 seemingly stopped at  $\Omega_A$  values close to 2.0 in experiments with seawater at a salinity of 36, similar to observations made by  
 320 Moras et al. (2022) using  $\text{CaO}$  and  $\text{Ca}(\text{OH})_2$ . For the smallest grain size, TA was stable for 3-7 days, which is longer than what



321 has been observed for CaO and Ca(OH)<sub>2</sub> at the same size (Moras et al., 2022). This could be related to higher lattice  
322 compatibility of CaCO<sub>3</sub> for calcium-based minerals when it comes to precipitation onto mineral surfaces (Lioliou et al., 2007).  
323 Interestingly, however, the rate at which CaCO<sub>3</sub> precipitated was similar for CaO and Mg(OH)<sub>2</sub>, while Ca(OH)<sub>2</sub> took almost  
324 twice as long to reach a new steady state (compare Figure 1 with Figure 2 in Moras et al., 2022).

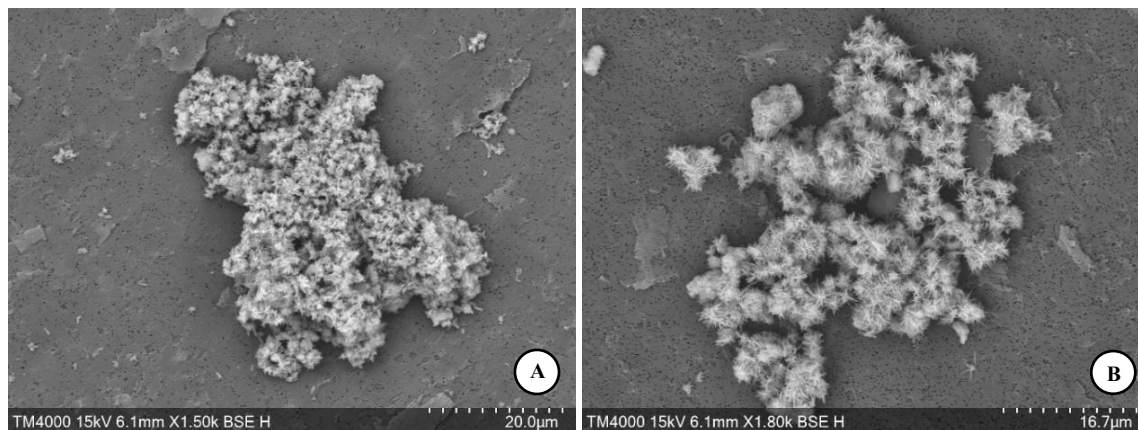
325 TA remained stable for longer, i.e., 9-12 days with medium grain size. However, similarly to the smaller grain size  
326 experiments, the TA was also less stable with the larger grain size, i.e., 2-3 days. As such, there appears to be an optimum  
327 grain size for keeping TA stable for longer. To explain this, there must be two opposing processes at work. As discussed  
328 earlier, smaller particles have larger surface area per gram of material than larger ones, i.e., smaller particles in our experiments  
329 had on average more than 23 times the area of larger particles for the same amount of material, assuming round particles of 63  
330 and 180 μm, respectively. Hence, heterogeneous precipitation will be quicker for smaller particles (Zhong and Mucci, 1989).  
331 In contrast, what could favour quicker precipitation for larger particles with smaller surface area remains to be understood.  
332 Here, it could be higher pH levels and hence  $\Omega_A$  that are reached at a particle's surface as of having a larger diffusive boundary  
333 layer. Hence, pH and  $\Omega_A$  levels are likely to be much higher and remain for longer due to the slower dissolution of larger  
334 particles at the site of CaCO<sub>3</sub> nucleation, which positively affects CaCO<sub>3</sub> precipitation rates.

335 At varying salinities, CaCO<sub>3</sub> precipitation became noticeable at different points in time, earlier at low salinity and  
336 later at higher salinity. While the first assumption was that at lower salinity, the decrease in [Ca] would prevent early CaCO<sub>3</sub>  
337 precipitation in lower salinity, it appears that another mechanism is at play. The natural CaCO<sub>3</sub> inhibition potential of seawater,  
338 due to dissolved Mg and DOC concentration, was affected during MilliQ dilution. It now appears that at lower salinity, the  
339 decrease in inhibition allowed for CaCO<sub>3</sub> precipitation to occur despite a decrease in [Ca] and starting  $\Omega_A$ . Under such  
340 circumstances, early CaCO<sub>3</sub> nucleation on yet to be dissolved Mg(OH)<sub>2</sub> particles would occur at a faster rate in lower salinity  
341 which could be explained by the early drops in DIC after Mg(OH)<sub>2</sub> addition. The absence of such decrease in the salinity 28  
342 experiments is an interesting outcome but could be explained by an early CO<sub>2</sub> ingassing. The increase in DIC through CO<sub>2</sub>  
343 ingassing could have compensated for the DIC decrease from early CaCO<sub>3</sub> formation.

344 While EDX analysis did not reveal significant magnesium concentrations in early precipitated aragonite crystals to  
345 our surprise, i.e., ~18 hours after Mg(OH)<sub>2</sub> addition, some aragonite crystals were observed early on. The presence of Mg  
346 could have been expected if CaCO<sub>3</sub> precipitated heterogeneously onto Mg(OH)<sub>2</sub> particles (Figure 7). The absence of Mg after  
347 EDX analysis suggests that while some Mg(OH)<sub>2</sub> could have been used as a precipitation nuclei for CaCO<sub>3</sub> early on, it  
348 completely dissolved within the first 18 hours. Only the freshly precipitation CaCO<sub>3</sub> would then remain in suspension,  
349 eventually acting as precipitation nuclei for runaway CaCO<sub>3</sub> precipitation. Finally, it is interesting to highlight that some traces  
350 of early aragonite crystals were present in all experiments, and that the needle-shaped crystals were two to three times smaller  
351 in the larger grain size experiments than those sampled at the end of the medium grain size experiments (Figure 7). One

352 explanation that supports the previously mentioned boundary layer theory is that the larger grain size particles, dissolving at a  
353 slower pace, maintained a Mg-rich environment while  $\text{CaCO}_3$  started nucleating. The presence of this Mg during nucleation  
354 could have ultimately prevented  $\text{CaCO}_3$  to fully form as bigger needle-like crystals. However, these are speculations that are  
355 hard to prove or disprove.

356



357

358 **Figure 7: SEM images of aragonite crystals, sampled ~18 hours after larger  $\text{Mg}(\text{OH})_2$  grain size addition (A) and sampled at the end**  
359 **of the medium grain size incubations (B).**

360

#### 361 4.3. The role of dilution and potential effects of Mg and DOC concentrations

362 The role of Mg in inhibiting  $\text{CaCO}_3$  nucleation is well known (Morse et al., 2007, Pan et al., 2021, Pytkowicz, 1965).  
363 Another known  $\text{CaCO}_3$  nucleation inhibitor is organic matter, particularly dissolved organic matter (Chave and Suess, 1970).  
364 While the role of organic matter is not as well understood as Mg, both have been linked to a decrease in  $\text{CaCO}_3$  nucleation and  
365 precipitation rates.

366 In our experiments involving dilution with MilliQ water, all dissolved components of the seawater were diluted,  
367 including Mg and DOC. Such decreases could explain the quicker  $\text{CaCO}_3$  precipitation in the salinity 20 experiments compared  
368 to salinity 36, as lower Mg and DOC concentrations were not inhibiting precipitation as in the higher salinity treatments. To  
369 test this, a new salinity 20 batch was prepared in triplicate and Mg was added to raise the total Mg concentration to  $\sim 52 \text{ mmol}$   
370  $\text{kg}^{-1}$ , similar to the Mg concentration in natural seawater at a salinity 35. The Mg increase did affect  $\text{CaCO}_3$  precipitation  
371 kinetics as shown by changes in TA (Figure 5), being slightly slower and apparently reaching a new steady state at higher  $\Delta\text{TA}$   
372 and  $\Omega_A$ . Furthermore, it is important to highlight that despite  $\text{CaCO}_3$  precipitation being triggered at a similar time, i.e., within  
373 1 to 2 days, a difference was observed regarding the maximum  $\Delta\text{TA}$  reached. In the salinity 20 +  $\text{MgCl}_2$  experiments, the  
374 maximum  $\Delta\text{TA}$  value was higher than the one in the salinity 20 experiments. This suggests that with a higher dissolved Mg

375 concentration, less CaCO<sub>3</sub> is precipitated early on. Following this early precipitation, an overall slower precipitation rate is  
376 observed until reaching a steady state (Figure 5).

377 However, the slightly reduced CaCO<sub>3</sub> precipitation rate due to decreased Mg concentrations alone cannot explain  
378 such stark differences in TA stability between the salinity 36 and 20 experiments (Figure 4). It is most likely linked to both  
379 the decrease in Mg and DOC concentrations when diluting with MilliQ. The gradient of five salinity 20 replicates with  
380 increasing DOC concentrations clearly showed that secondary CaCO<sub>3</sub> precipitation could be delayed by modifying the DOC  
381 concentrations alone. For instance, secondary precipitation became already measurable after 12 hours at DOC concentrations  
382 of 120 μmol kg<sup>-1</sup>, i.e., salinity 35 diluted to 20, but almost no secondary precipitation at a DOC concentration of 325 μmol kg<sup>-1</sup>,  
383 i.e., about one and a half times higher than in the salinity 35. CaCO<sub>3</sub> precipitation was delayed by about two days when  
384 doubling DOC concentration, and completely prevented at even higher levels (Figure 5) within the timeframe of the experiment  
385 (1 week). Together, these data suggest that seawater DOC and Mg act in synergy when it comes to inhibiting CaCO<sub>3</sub>  
386 precipitation.

387 Another interesting finding was the new steady state reached after runaway CaCO<sub>3</sub> precipitation. In natural seawater  
388 at a salinity of 36, the equilibrated  $\Omega_A$  was estimated around 2.0, which is about 0.8 units lower than the starting conditions  
389 (Figure 4). The decrease in  $\Omega_A$  after runaway precipitation has important implications for OAE, as when CaCO<sub>3</sub> precipitates  
390 in a runaway fashion, seawater can become more acidic than it was prior to mineral dissolution and less able to sequester  
391 atmospheric CO<sub>2</sub> (Moras et al., 2022). While further work is required to understand these carbonate chemistry mechanisms at  
392 lower salinities, we can note that after runaway precipitation in seawater at a salinity of 20, the final  $\Omega_A$  was higher than the  
393 starting one. Such a difference is likely due to the lower starting Ca<sup>2+</sup> concentration at lower salinity.

394

## 395 5. Conclusions

396 One main objective of this research was to assess the dissolution of Mg(OH)<sub>2</sub> in seawater at varying salinity, and  
397 using different mineral grain sizes, and report on the subsequent CaCO<sub>3</sub> precipitation kinetics. The dissolution of Mg(OH)<sub>2</sub> in  
398 natural seawater occurred at a much faster rate when using grain sizes lower than 63 μm, due to the higher surface area in  
399 contact with seawater. In contrast, bigger particles (>63 μm) took about four times as long to fully dissolve. In all experiments,  
400 CaCO<sub>3</sub> precipitation occurred in a runaway fashion, i.e. after a period of seeming stability, TA decreased rapidly before a new  
401 steady state was reached at which TA reached concentrations far lower than prior to the Mg(OH)<sub>2</sub> addition. Such pattern was  
402 also observed for Ca-rich minerals as well, but at lower  $\Omega_A$ . While further research is required to precisely determine the  
403 critical  $\Omega_A$  for both Ca- and Mg-rich minerals, the longer time for CaCO<sub>3</sub> runaway precipitation to be initiated and the overall  
404 higher  $\Omega_A$  may suggest that Mg(OH)<sub>2</sub> is a safer alkaline feedstock for OAE. One major finding of this research was that two  
405 processes seem to occur during CaCO<sub>3</sub> precipitation in relation to grain size, one where the higher surface area of smaller

406 particles could increase precipitation rates, while the second may maintain a higher pH around larger particles due to a larger  
407 diffusive boundary layer compared to smaller particles, which increased precipitation rates. Hence, there appears to be an  
408 optimum grain size to minimise secondary CaCO<sub>3</sub> precipitation. The second objective of this research was to understand the  
409 role of salinity on Mg(OH)<sub>2</sub> dissolution and CaCO<sub>3</sub> precipitation kinetics. While no obvious changes in dissolution were  
410 observed, CaCO<sub>3</sub> precipitation differed, with a quicker precipitation observed at lower salinities. The decrease in Mg  
411 concentrations was identified as the root cause, although in our experiments it was also linked to a lowered DOC concentration,  
412 an artefact of low salinity seawater preparation by dilution with MilliQ. Nevertheless, this highlights the importance of DOC  
413 in modifying CaCO<sub>3</sub> precipitation kinetics and hence, TA stability.

414

#### 415 **Data availability**

416 All data were collected by Charly A. Moras and were publicly published on the 05<sup>th</sup> of June 2024, on the open  
417 repository ZENODO under the name “Dataset on the effects of mineral grain size and seawater salinity on Mg(OH)<sub>2</sub> dissolution  
418 and CaCO<sub>3</sub> precipitation kinetics”, and can be found at <https://doi.org/10.5281/zenodo.11483882>.

419

#### 420 **Author contributions**

421 CAM and KGS designed the initial experiments with inputs from TC and LTB. CAM ran all the experiments and  
422 with the help of KGS designed the follow-up experiments with MgCl<sub>2</sub> and DOC. The ICP-MS analyses were performed by  
423 CAM and RJB, while CAM and KGS performed the SEM analyses. The first draft of the manuscript was written by CAM  
424 with inputs from KGS, and all co-authors have helped writing and reviewing the manuscript for submission.

425

#### 426 **Competing interests**

427 At least one of the (co-)authors is a member of the editorial board of *Biogeosciences*.

428

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433

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439

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