

1 **Technical Note: Improved synthetic routes to *cis*- and *trans*-(2-methyloxirane-**
2 **2,3-diyldimethanol (*cis*- and *trans*- β -isoprene epoxydiol)**

3 Molly Frauenheim¹, Jason D. Surratt^{1,2}, Zhenfa Zhang¹, Avram Gold¹

4 ¹Department of Environmental Sciences and Engineering, Gillings School of Global Public Health,
5 The University of North Carolina at Chapel Hill, NC, 27599-7431, USA

6 ²Department of Chemistry, College of Arts and Sciences, The University of North Carolina at Chapel Hill,
7 Chapel Hill, NC, 27599-3290, USA

8 *Correspondence to:* Avram Gold (golda@email.unc.edu)

9 **Abstract.** We report improved synthetic routes to the isomeric isoprene-derived β -epoxydiols (β -
10 IEPOX) in high yield (57-69%) from inexpensive, readily available starting compounds. The
11 syntheses do not require the protection/deprotection steps or time-consuming purification of
12 intermediates, and can readily be scaled up to yield the target IEPOX isomers in gram quantities.
13 Emissions of isoprene (2-methyl-1,3-butadiene, C₅H₈), primarily from deciduous vegetation,
14 constitute the largest source of nonmethane atmospheric hydrocarbons. In the gas phase under low-
15 nitric oxide (NO) conditions, addition of atmospheric hydroxyl radical (OH) followed by rapid
16 addition of O₂ yields isoprene-derived hydroxyperoxyl radicals. The major sink (>90%) for the
17 peroxy radicals is sequential reaction with hydroperoxyl radical (HO₂), OH and O₂, which is then
18 followed by the elimination of OH to yield a ~2:1 mixture of (2-methyloxirane-*cis/trans*-2,3-
19 dilyl)dimethanol (*cis/trans*- β -IEPOX). The IEPOX isomers account for about 80% of the closed-
20 shell hydroxyperoxyl products, and are rapidly taken up into acidic aerosols to form secondary
21 organic aerosol (SOA). IEPOX-derived SOA makes a significant mass contribution to fine
22 particulate matter (PM_{2.5}), which is known to be a major factor in climate forcing as well as
23 adversely affects respiratory and cardiovascular systems of exposed populations. Prediction of
24 ambient PM_{2.5} composition and distribution, both in regional- and global-scale atmospheric
25 chemistry models, crucially depends on the accuracy of identification and quantitation of uptake
26 product formation. Accessibility of authentic *cis*- and *trans*- β -IEPOX in high purity and in large
27 quantity for laboratory studies underpins progress in developing models as well as identification
28 and quantitation of PM_{2.5} components.

29 1. Introduction

30 We report here straightforward procedures for the synthesis of isomeric isoprene β -epoxydiols (β -
31 IEPOX) in high yield from inexpensive, readily available starting compounds. The syntheses do
32 not require the protection/deprotection steps or time-consuming purification of intermediates as
33 used in past studies (Cole-Filipiak et al., 2010; Zhang et al., 2012; Bates et al., 2014; Chase et al.,
34 2015; Bates et al., 2016), and can readily be scaled up to yield the target IEPOX isomers in gram
35 quantities.

36 Yearly global emissions of isoprene (2-methyl-1,3-butadiene, C_5H_8), primarily from deciduous
37 vegetation, are estimated to be between 500 and 600 Tg, and constitute the largest source of
38 nonmethane atmospheric hydrocarbons (Kanakidou et al., 2005; Guenther et al., 2006; Hallquist
39 et al., 2009; St. Clair et al., 2016). In the gas phase under low-nitric oxide (NO) conditions,
40 atmospheric hydroxyl radical (OH) adds rapidly to isoprene almost exclusively at C1 and C4,
41 followed by addition of O_2 to yield β - or δ -hydroxyperoxyl radicals (Hallquist et al., 2009). The
42 major sink (>90%) for the peroxyl radicals is reaction with hydroperoxy radical (HO_2) to give
43 closed-shell isoprene hydroxyhydroperoxides (ISOPOOHs). ISOPOOHs then undergo sequential
44 addition with OH and O_2 , followed by the elimination of OH to yield a \sim 2:1 mixture of (2-
45 methyloxirane-*cis/trans*-2,3-dilyl)dimethanol (*cis/trans*- β -IEPOX). The IEPOX isomers account
46 for about 80% of the closed-shell hydroxyperoxyl products (St. Clair et al., 2016; Wennberg et al.,
47 2018; Paulot et al., 2009), and are rapidly taken up onto acidic aerosols (Lin et al., 2012; Gaston
48 et al., 2014; Riedel et al., 2015). IEPOX isomers thus make a significant mass contribution to
49 secondary organic aerosol (SOA) (Surratt et al., 2010; Riva et al., 2019), and the resulting
50 atmospheric fine particulate matter ($PM_{2.5}$) (Lin et al., 2013; Budisulistiorini et al., 2015;
51 Budisulistiorini et al. 2016; Rattanavaraha et al. 2016). $PM_{2.5}$ is known to be a major factor in
52 climate forcing (Hallquist et al., 2009), and adversely affects respiratory and cardiovascular
53 systems of exposed populations (Pope and Dockery, 2006; Pye et al., 2021). Advancing the
54 understanding of the impacts of $PM_{2.5}$ requires the ability to predict $PM_{2.5}$ composition and
55 distribution, both in regional- and global-scale atmospheric chemistry and climate models (Pye et
56 al., 2013; McNeill et al., 2015; Marais et al., 2016; Jo et al., 2019), which in turn depends crucially
57 on the accuracy of identification and quantitation of uptake product formation. As major
58 precursors of $PM_{2.5}$, *cis*- and *trans*- β -IEPOX have been the focus of considerable effort to elucidate

59 mechanisms underlying PM_{2.5} formation and aging (Lin et al., 2012; Lin et al., 2014; Gaston et al.,
60 2014; Nguyen et al., 2014; Zhang et al., 2018; Riva et al., 2019; Armstrong et al., 2022; Cooke et
61 al., 2022). Underpinning such efforts is the availability of authentic *cis-/trans*- β -IEPOX in high
62 purity and in quantity.

63 2. Experimental

64 The reactions described below should be performed under a fume hood.

65 The esterification and DIBAL-H reduction of mesaconic and citraconic acids generally followed
66 the procedure reported by Klimovica, et al. (2011). Epoxidation of the *E*- and *Z*-2-methylbut-2-
67 ene-1,4-diols followed the procedure reported by Zhang et al. (2012). ¹H NMR of all isolated
68 products, as well as ¹³C NMR for target *cis-/trans*- β -IEPOX isomers are provided in the
69 Supplement. Mass spectra of *cis-/trans*- β -IEPOX, also provided in the Supplement, were
70 obtained using Agilent 134 6500 Series UPLC system equipped with an ESI source interfaced to
71 an Agilent 6250 Series 135 Accurate Mass Q-TOFMS operated in negative ion (–) mode using
72 instrumental conditions described elsewhere (Cui et al., 2018).

73 2.1. *Trans*- β -IEPOX (*trans*-(2-methyloxirane-2,3-dilyl)dimethanol) from mesaconic acid

74 2.1.1. *Mesaconic acid, dimethyl ester*. To a solution of mesaconic acid (11.00 g, 85 mmol, Sigma
75 Aldrich, \$80.20/10g) in methanol (100 mL), conc. H₂SO₄ (3 mL) was added. The reaction mixture
76 was refluxed for 8 h until a complete conversion was observed by thin layer chromatography (TLC,
77 SiO₂, 1:1 hexane: ethyl acetate) and the reaction was the neutralized by addition of triethylamine
78 (1.5 mL). The resulting mixture was dried on a rotary evaporator under house vacuum to afford
79 mesaconic acid dimethyl ester as a colorless oil (13.4 g, 97%), purity >98% by NMR. NMR (400
80 MHz, chloroform-*d*): δ 6.71 (d, *J* = 1.6 Hz, 1H), 3.74 (s, 3H), 3.71 (s, 3H), 2.23 (d, *J* = 1.6 Hz,
81 3H), Figure S1.

82 2.1.2. *E*-2-Methyl but-2-ene-1,4-diol. A solution of mesaconic acid dimethyl ester (13.4 g, 85
83 mmol) in methylene chloride (120 mL) under argon was cooled to 0 °C and diisobutylaluminum
84 hydride (DIBAL-H; 400 mL 1.0 M solution in toluene, 400 mmol) was added dropwise over 2
85 hours, and the reaction mixture was stirred at 0°C for 1 h. The reaction was diluted with ether (100
86 mL) and quenched with water 16 mL (0.04 volume-equivalents of DIBAL-H), followed by 16 mL

87 15% sodium hydroxide solution (0.04 volume-equivalents), and 40 mL water (0.1 volume-
88 equivalents). After quenching, the mixture was allowed to warm to room temperature over 2 h and
89 dried over magnesium sulfate. The aluminum salt was filtered under vacuum through a pad of
90 Celite, and solid filtrant further washed with ethyl acetate (100 mL). The solvent was removed
91 from filtrate on a rotary evaporator under house vacuum to yield *E*-2-methyl but-2-ene-1,4-diol as
92 a colorless oil (6.1g, 71%), purity > 98% by NMR. NMR (400 MHz, D₂O): δ 5.54 – 5.43 (m, 1H),
93 4.06 (d, *J* = 7.0 Hz, 2H), 3.90 (s, 2H), 1.57 (s, 3H), Figure S2.

94 **2.1.3. *Trans*-(2-Methyloxirane-2,3-diyl)dimethanol (*trans*-β-IEPOX).** Epoxidation of *E*-2-methyl
95 but-2-ene-1,4-diol followed a published procedure (Zhang et al., 2012). The butene diol (6.0 g,
96 59 mmol) was dissolved in acetonitrile (80 mL) and cooled in an ice-water bath. *m*-
97 Chloroperoxybenzoic acid (*m*-CPBA, 15.5 g, 90 mmol) was added and the clear solution was
98 stirred in the ice-water bath for 2 h, and then at room temperature for 1 h until complete
99 transformation of the starting material as monitored by TLC (SiO₂, 1:1 hexane: ethyl acetate).
100 The reaction mixture was cooled at 4°C and the resulting precipitate separated by filtration to
101 remove the bulk of the 3-chlorobenzoic acid. The filtrate was concentrated under vacuum and the
102 residue dissolved in water (30 mL), and washed repeatedly with chloroform. The aqueous
103 solution was lyophilized to yield *trans*-(2-methyloxirane-2,3-diyl)dimethanol as colorless oil (6.2
104 g, 89%), purity > 98% by NMR. The ¹H NMR spectrum was identical to that reported in
105 previous syntheses (Zhang et al. 2012). NMR (400 MHz, D₂O): δ 3.78 (dd, *J* = 12.49, 4.29 Hz,
106 1H), 3.59 (d, *J* = 12.56 Hz, 1H), 3.58 (dd, *J* = 12.49, 7.08 Hz, 1H), 3.44 (d, *J* = 12.56 Hz, 1H),
107 3.15 (dd, *J* = 7.08, 4.29, 1H), 1.23 (s, 3H), Figure S3. ¹³C NMR (400 MHz, D₂O) δ 65.06, 62.35,
108 60.89, 59.78, 13.06, Figure S4. (-)ESI-HR-QTOF mass spectrum is provided in Figure S5.

109 Overall yield for the synthesis of *trans*-β-IEPOX from mesaconic acid was 62%.

110 **2.2. *cis*-β-IEPOX (*cis*-(2-methyloxirane-2,3-diyl)dimethanol) from citraconic acid**

111 **2.2.1. Citraconic acid, dimethyl ester.** To a solution of citraconic acid (2.0 g, 15 mmol, Sigma
112 Aldrich, \$46.10/5g) in methanol (50 mL) conc. H₂SO₄ (0.8 mL) was added. The reaction mixture
113 was refluxed for 8 h until complete conversion as determined by TLC (SiO₂, 1:1 hexane: ethyl
114 acetate) and then neutralized by addition of triethylamine (0.5 mL). The resulting mixture was
115 concentrated *in vacuo* to afford the desired citraconic acid dimethyl ester (2.2 g, 92%) as a colorless

116 oil, purity > 98% by NMR. NMR (400 MHz, D₂O): δ 6.08 (d, J = 1.6 Hz, 1H), 3.85 (s, 3H), 3.75
117 (s, 3H), 2.07 (d, J = 1.6 Hz, 3H), Figure S6.

118 2.2.2. *Z*-2-methyl but-2-ene-1,4-diol. A solution of citraconic acid dimethyl ester (2.2 g, 14 mmol)
119 in methylene chloride (25mL) under argon was cooled to 0°C and DIBAL-H (70 mL 1.0 M
120 solution in toluene, 70 mmol) was added dropwise. Reaction mixture was stirred at 0°C for 1 h,
121 diluted with ether (60 mL) and quenched with 2.8 mL water (0.04 of DIBAL-H volume
122 equivalents), followed by 2.8 mL 15% sodium hydroxide solution (0.04 volume equivalents) and
123 7.0 mL water (0.1 volume equivalents). After quenching, the mixture was allowed to warm to
124 room temperature over 2 h and dried over magnesium sulfate. The aluminum salt was removed by
125 filtration through a pad of Celite, and solid filtrant further washed with ethyl acetate (100 mL).
126 The solvent was removed from filtrate and desired *Z*-2-methyl but-2-ene-1,4-diol (1.1 g, 75%
127 yield) was obtained as a colorless oil, purity > 98% by NMR (Klimovica, et al., 2011). NMR (400
128 MHz, D₂O): δ 5.57 (t, J = 7.2 Hz, 1H), 4.16 (d, J = 7.2 Hz, 2H), 4.14 (s, 2H), 1.82 (s, 3H), Figure
129 S7.

130 2.2.3. *cis*-(2-Methyloxirane-2,3-diy)dimethanol (*cis*- β -IEPOX). The epoxidation of the butene
131 diol was performed according to a published method (Zhang et al., 2012). The butene diol (1.1 g,
132 10 mmol) was dissolved in acetonitrile (25 mL) and cooled in an ice-water bath. *m*-CPBA (2.7 g,
133 16 mmol) was added and the clear solution was stirred in the ice-water bath for 1h, and then at
134 room temperature until complete transformation of the starting material as monitored by TLC
135 (SiO₂, 1:1 hexane: ethyl acetate). The mixture was cooled at 0°C and the resulting precipitate
136 separated by filtration to remove the bulk of the 3-chlorobenzoic acid. The filtrate was
137 concentrated under reduced pressure, the residue dissolved in water (15 mL) and washed
138 repeatedly with chloroform. The aqueous solution was lyophilized to give *Z*-(2-methyloxirane-
139 2,3-diy)dimethanol as colorless oil isolated as the crude product (1.0 g, 83%), purity 98% by
140 NMR. NMR (400 MHz, D₂O): δ 3.78 (dd, J = 12.5, 3.9 Hz, 1H), 3.61 (d, J = 12.3 Hz, 1H), 3.54
141 (dd, J = 12.6, 7.35 Hz, 1H), 3.52 (d, J = 12.3 Hz, 1H), 3.10 (dd, J = 7.35, 3.93 Hz, 1H), 1.43 (s,
142 3H), Figure S8. ¹³C NMR (500 MHz, D₂O) δ 64.68, 62.61, 62.48, 59.39, 18.82, Figure S9. (-
143)ESI-HR-QTOF mass spectrum is provided in Figure S10.

144 Overall yield for the synthesis of *cis*- β -IEPOX from citraconic acid was 57%.

145 **2.3. *cis*- β -IEPOX (*cis*-(2-methyloxirane-2,3-diyl)dimethanol) from 3-methyl-2(5H)-furanone**
146 *2.3.1. Z-2-methyl but-2-ene-1,4-diol.* A solution of 3-methyl-2(5H)-furanone (1.1 g, 11 mmol) in
147 methylene chloride (30 mL) under argon was cooled to 0°C, and DIBAL-H (21 mL 1.0 M solution
148 in toluene, 21 mmol) was added dropwise. The reaction mixture was stirred at 0°C for 1 h, diluted
149 with ether (60 mL) and quenched with 0.85 mL water (0.04 of DIBAL-H volume-equivalents),
150 followed by 0.85 mL 15% sodium hydroxide solution (0.04 DIBAL-H volume-equivalents), and
151 2.1 mL water (0.1 volume-equivalents). After quenching, the mixture was allowed to warm to
152 room temperature over 2 h, and dried over magnesium sulfate. The aluminum salt was filtered out
153 through a pad of Celite, and solid filtrant further washed with ethyl acetate (100 mL). The solvent
154 was removed on a rotary evaporator under house vacuum to yield *Z*-2-methylbut-2-ene-1,4-diol
155 (1.0 g, 94% yield) as a colorless oil, purity > 98% by NMR, Figure S7.

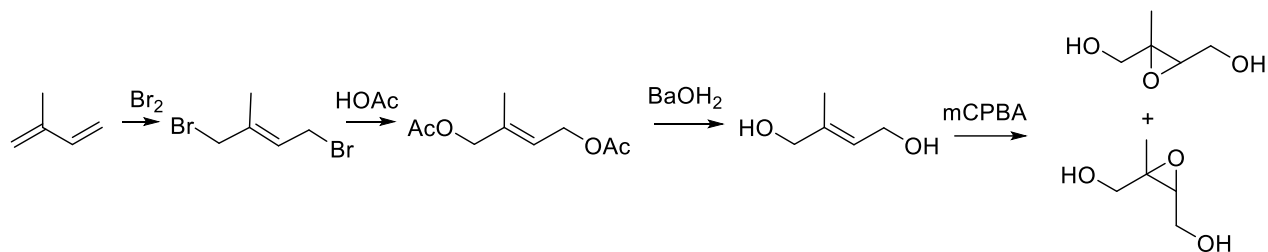
156 *2.3.2. cis*-(2-Methyloxirane-2,3-diyl)dimethanol (*cis*- β -IEPOX). Butene diol (0.92 g, 9.0 mmol)
157 was dissolved in acetonitrile (50 mL) and cooled in an ice-water bath. *m*-CPBA (1.9 g, 14 mmol)
158 was added and the clear solution was stirred in the ice-water bath for 1 h, and then at room
159 temperature until complete transformation of the starting material as monitored by TLC (SiO₂, 1:1
160 hexane: ethyl acetate). The mixture was cooled at 0°C and the resulting precipitate separated by
161 filtration to remove the bulk of the 3-chlorobenzoic acid. The filtrate was dried on a rotary
162 evaporator under house vacuum and the residue dissolved in water (30 mL). The aqueous solution
163 was washed repeatedly with chloroform and lyophilized and isolated as the crude product to give
164 *cis*-(2-methyloxirane-2,3-diyl)dimethanol as colorless oil (0.88 g, 83%), purity >98% by NMR,
165 Figures S8 and S9.

166 Overall yield for the synthesis *cis*- β -IEPOX from 3-methyl-2(5H)-furanone was 69%.

167 **3. Results and discussion**

168 Several synthetic routes to the β -IEPOX isomers have been published to date. Procedures for the
169 synthesis of *trans*- β -IEPOX followed the three strategies given in **Figures 1 – 3**.

170



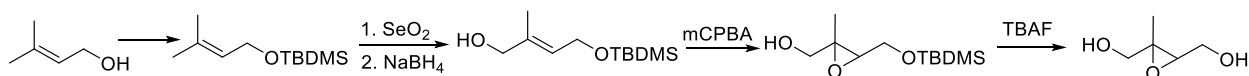
171

172 **Figure 1.** Synthesis of a *cis*- and *trans*- β -IEPOX mixture from isoprene.

173

174 **Figure 1**, the first published route to *trans*- β -IEPOX (Cole-Filipiak et al., 2010), yielded a mixture
 175 of *cis* and *trans* products in four steps. The procedure is lengthy and required a double vacuum
 176 distillation for isolation of 1,4-dibromoisoprene of the 1,4-diol were required. The mixture was
 177 not separated, and the combined overall yield was 11%.

178



179

180 **Figure 2.** Synthesis of *trans*- β -IEPOX from prenol.

181

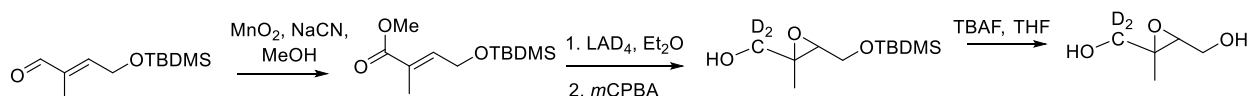
182 The approach in **Figure 2** (Zhang et al., 2012) has been used in most syntheses reported
 183 subsequent to publication in 2012. **Figure 2** targets synthesis of the *trans* isomer starting with
 184 prenol (3-methyl-2-buten-1-ol). SeO₂ oxidation of the trisubstituted olefin yielded *E*-2-methylbut-
 185 2-ene-1,4-diol. Deprotection of the diol, followed by epoxidation with *m*-CPBA gave the target
 186 *trans*- β -IEPOX in an overall yield of 43%. The expected *trans* geometry of the ultimate IEPOX
 187 isomer (Trachtenberg, et al., 1970; Sharpless and Lauer, 1972) was confirmed by the absence of a
 188 nuclear Overhauser effect correlation between the methyl group and the oxirane proton in the 1D
 189 NOESY spectrum. An overall yield of ~11% can be calculated for synthesis by **Figure 2** in the
 190 only other report citing yields (Bates et al., 2014). The SeO₂ oxidation/NaBH₄ reduction
 191 sequence to generate 2-methylbut-2-ene-1,4-diol appears largely responsible for the discrepancy in yields.
 192 Isolation of the diol from the NaBH₄ reduction step yields a mixture from which isolation of
 193 product is challenging and is most likely the source of the difference.

194

195

196 More recently, **Figure 3**, a route to *trans*- β -IEPOX-*d*₂, has been reported that could also serve as
197 a route to the protio compound by substituting of LAH₄ for LAD₄ as reducing agent (Chase et al.,
198 2015).

199



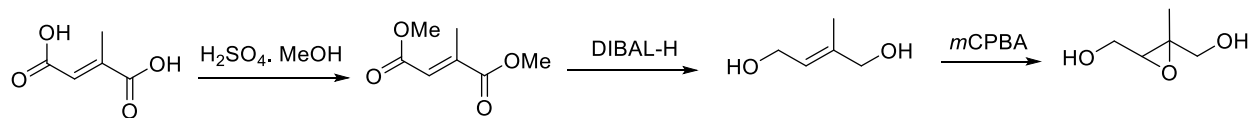
200

201 **Figure 3.** Synthesis of *trans*- β -IEPOX-*d*₂, adaptable to synthesis of protio analog.

202

203 This route also involves a problematic metal hydride reduction step and an overall yield of 31%
204 was reported. **Figure 1 – 3** have in common steps that are difficult to accomplish, such as vacuum
205 distillations, or require carefully controlled conditions for protection/deprotection of labile
206 substituents, with the best reported yield being 43% for **Figure 2** (Zhang et al. 2012).

207 Here we report a procedure for the synthesis of pure racemic *trans*- β -IEPOX that is
208 efficient, simple and provides the target IEPOX in an overall yield of 62%. No
209 protection/deprotection steps, which add steps and can decrease yields are involved, and no
210 specialized glassware or instrumentation is required. The strategy for synthesis follows **Figure 4**,
211 which is based on inexpensive, readily available mesaconic acid, as starting material.



212

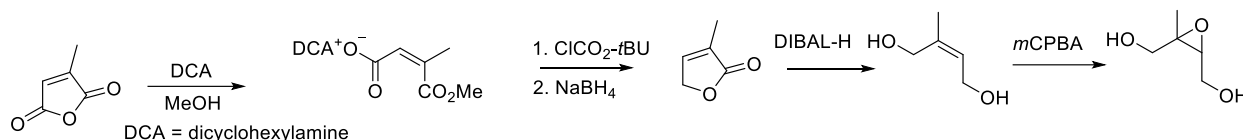
213 **Figure 4.** Newly developed route to *trans*- β -IEPOX starting with mesaconic acid.

214

215 Mesaconic acid can be esterified to the dimethyl ester in high yield by refluxing in methanol
216 containing 2% concentrated sulfuric acid. The diester is reduced by diisobutylaluminum hydride
217 (DIBAL-H) in methylene chloride to *E*-2-methylbut-2-ene-1,4-diol, which is epoxidized by *m*-
218 CPBA in acetonitrile. Key to the procedure is the efficient extraction of *E*-2-methylbut-2-ene-1,4-
219 diol from the DIBAL-H reduction reaction with ethyl acetate, which allows recovery of the diol in

220 70% yield. The route in **Figure 4** will make *trans*- β -IEPOX readily available to laboratories
221 without sophisticated synthesis capabilities. The procedure is particularly attractive because it can
222 readily be scaled up to produce *trans*- β -IEPOX in gram quantities.

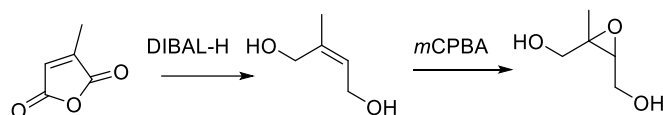
223 The isolation of *E*-2-methylbut-2-en-1,4-diol from the DIBAL-H reduction reaction in high
224 yield by extraction with ethyl acetate led us to revisit published syntheses of *cis*- β -IEPOX in which
225 metal hydrides were used as reduction reagents (Bates et al., 2014; Bates et al., 2016; Zhang et al.,
226 2012). In **Figures 5** and **6**, citraconic anhydride was the starting material and the reducing agent
227 was DIBAL-H.



228

229 **Figure 5.** Synthesis of *cis*- β -IEPOX from citraconic anhydride.

230



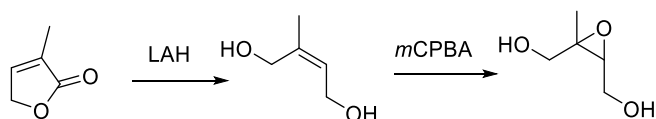
231

232 **Figure 6.** Streamlined route to *cis*- β -IEPOX from citraconic anhydride.

233

234 The reported overall yield of *cis*- β -IEPOX from **Figure 5** was 12% (Bates et al., 2014). **Figure 6**
235 streamlined the synthesis through bypassing steps 2 and 3 of **Figure 5** with direct reduction of
236 citraconic anhydride to *Z*-2-methylbut-2-en-1,4-diol (Bates et al., 2016). Reduction of the
237 anhydride required forcing conditions (5 equivalents of DIBAL-H were used) to achieve reduction
238 of citraconic anhydride and possibly less efficient recovery of the diol resulted in the same overall
239 yield reported for **Figure 5**.

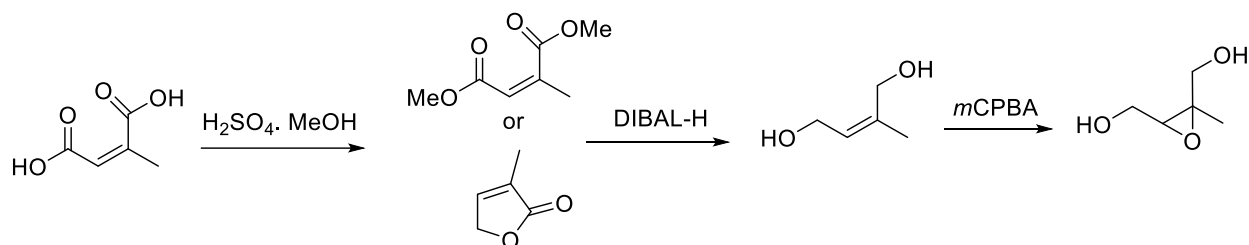
240 3-Methylfuran-2(5H)-one was the starting material for **Figure 7** and was reduced to directly *Z*-2-
241 methylbut-2-en-1,4-diol by LAH (Zhang et al., 2012).



242

243 **Figure 7.** Synthesis of *cis*- β -IEPOX from 3-methylfuran-2(5H)-one.

244 LAH is a powerful reducing agent leading to some unavoidable over-reduction of the furanone to
245 the saturated diol, and the overall yield was 19%. We repeated the synthesis of *cis*- β -IEPOX using
246 either citraconic acid or 3-methylfuran-2(5H)-one as starting points (**Figure 8**). Because reduction
247 of anhydrides to diols generally appears to be more difficult and require forcing conditions
248 (Bloomfield and Lee, 1967), we selected citraconic acid rather than the anhydride as the starting
249 point for the synthesis. Citraconic acid requires esterification prior to reduction. Although the
250 dimethyl ester is commercially available, the esterification reaction is very straightforward with a
251 nearly quantitative yield and the savings in cost is substantial.



252

253 **Figure 8.** Synthesis of *cis*- β -IEPOX from citraconic acid.

254

255 Under the assumption that sterically hindered *cis*-diester would nevertheless not proceed as readily
256 as reduction of the *trans*-diester, five equivalents of DIBAL-H were used for the reduction of
257 citraconic diester. With a yield of 74.9%, the reduction of the diester proved to be much more
258 efficient than that of citraconic anhydride, for which the reported yield was 28% (Bates et al.,
259 2016). The overall yield for this route was 57%, which represents a significant improvement over
260 the yields reported by the routes in **Figures 5** and **6**.

261 3-Methylfuran-2(5H)-one is a more expensive starting compound than citraconic acid or citraconic
262 anhydride, but the procedure is streamlined to two steps and the overall yield, at 69%, is much
263 higher than for any of the published routes. Cost of reagents would largely dictate the choice of
264 citraconic acid or 3-methylfuran-2(5H)-one starting material. We note that *trans*- and *cis*- β -IEPOX
265 was isolated directly following lyophilization. The purity of *trans*- and *cis*- β -IEPOX were > 98%
266 by NMR (Figure S3-4, S8-9, respectively).

267 *Supplement:* The supplement related to this article is available online. Included in the supplement
268 are ¹H NMR spectra of the target *cis*- and *trans*-β-IEPOX isomers and key intermediates in the
269 synthetic routes. Additional ¹³C and (-)ESI-HR-QTOF mass spectra are provided for the target *cis*-
270 and *trans*-β-IEPOX isomers.

271 *Author contributions:* All authors contributed equally into planning and performing experiments
272 and preparation of the manuscript. MF acquired spectroscopic data. J.D.S. helped with editing and
273 manuscript preparation.

274 *Competing interests:* The authors declare that they have no conflict of interest.

275 *Financial support:* This project was supported by NSF grant AGS-2001027 (AG, ZZ). JDS and
276 ZZ were supported in part by NSF grant AGS-2039788.

277 **References**

278
279 Armstrong, N. C., Chen, Y., Cui, T., Zhang, Y., Christensen, C., Zhang, Z., Turpin, B. J., Chan,
280 M.N., Gold, A., Ault, A. P., Surratt, J. D.: Isoprene epoxydiol-derived sulfated and nonsulfated
281 oligomers suppress particulate mass loss during oxidative aging of secondary organic aerosol,
282 *Environ. Sci. Technol.*, 56 (23), 16611 – 16620, <https://doi.org/10.1021/acs.est.2c03200>, 2022.

283
284 Bates, K.H., Crouse, J.D., St Clair, J.M., Bennett, N.B., Nguyen, T.B., Seinfeld, J.H., Stoltz B.M.,
285 Wennberg, P.O.: Gas phase production and loss of isoprene epoxydiols, *J. Phys. Chem. A*, 118(7),
286 1237-1246, <https://doi.org/10.1021/jp4107958>, 2014.

287
288 Bates, K.H., Nguyen, T.B., Teng, A.P., Crouse, J.D., Kjaergaard, H.G., Stoltz, B.M. Seinfeld,
289 J.H., Wennberg, P.O.: Production and fate of C4 dihydroxycarbonyl compounds from isoprene
290 oxidation, *J. Phys. Chem. A*, 120(1), 106–117, <https://doi.org/10.1021/acs.jpca.5b10335>, 2016.

291
292 Bloomfield, J.J., Lee, S.L.: Control of lithium aluminum hydride reduction of cyclic dicarboxylic
293 acid anhydrides to produce 7-lactones or diols. *J. Org. Chem.*, 32(12), 3919 – 3924, 1967.

294

295 Budisulistiorini, S. H., Li, X., Bairai, S. T., Renfro, J., Liu, Y., Liu, Y. J., McKinney, K. A., Martin,
296 S. T., McNeill, V. F., Pye, H. O. T., Nenes, A., Neff, M. E., Stone, E. A., Mueller, S., Knote, C.,
297 Shaw, S. L., Zhang, Z., Gold, A., and Surratt, J. D.: Examining the effects of anthropogenic
298 emissions on isoprene-derived secondary organic aerosol formation during the 2013 Southern
299 Oxidant and Aerosol Study (SOAS) at the Look Rock, Tennessee ground site, *Atmos. Chem.*
300 *Phys.*, 15, 8871–8888, doi:10.5194/acp-15-8871-2015, 2015.

301
302 Budisulistiorini, S. H., Baumann, K., Edgerton, E. S., Bairai, S. T., Mueller, S., Shaw, S. L.,
303 Knipping, E. M., Gold, A., and Surratt, J. D.: Seasonal characterization of submicron aerosol
304 chemical composition and organic aerosol sources in the southeastern United States: Atlanta,
305 Georgia, and Look Rock, Tennessee, *Atmos. Chem. Phys.*, 16, 5171–5189,
306 <https://doi.org/10.5194/acp-16-5171-2016>, 2016.

307
308 Chase, H.M., Psciuk, B.T., Strick, B.L., Thomson, R.J., Batista, V.S., Geiger, F.M.: Beyond local
309 group modes in vibrational sum frequency generation, *J. Phys. Chem. A*, 119(16), 3407- 3414.
310 <https://doi.org/10.1021/jp511067d>, 2015.

311
312 Cole-Filipiak, N. C., O'Connor, A. E., Elrod, M. J.: Kinetics of the hydrolysis of atmospherically
313 relevant isoprene-derived hydroxy epoxides, *Environ. Sci. Technol.*, 44(17), 6718-6723,
314 <https://doi.org/10.1021/es102631b>, 2010.

315
316 Cooke, M. E., Armstrong, N. C., Lei, Z., Chen, Y., Waters, C. M., Zhang, Y., Buchenau, N. A.,
317 Dibley, M. Q., Ledsky, I. R., Szalkowski, T., Lee, J. Y., Baumann, K., Zhang, Z., Vizuete, W.,
318 Gold, A., Surratt, J. D., Ault, A. P.: Organosulfate formation in proxies for aged sea spray aerosol:
319 reactive uptake of isoprene epoxydiols to acidic sodium sulfate, *ACS Earth Space Chem.*, 6 (12),
320 2790 – 2800, <https://doi.org/10.1021/acsearthspacechem.2c00156>, 2022.

321
322 Cui, T., Zeng, Z., dos Santos, E. O., Zhang, Z., Chen, Y., Zhang, Y., Rose, C. A.,
323 Budisulistiorini, S. H., Collins, L. B., Bodnar, W. M., de Souza, R. A. F., Martin, S. T.,
324 Machado, C. M. D., Turpin, B. J., Gold, A., Ault, A. P., Surratt, J. D. Development of a

325 Hydrophilic Interaction Liquid Chromatography (HILIC) method for the chemical
326 characterization of water-soluble Isoprene Epoxydiol (IEPOX)-derived secondary organic
327 aerosol. *Environ. Sci. Process. Impacts* 20 (11), 1524–1536.
328 <https://doi.org/10.1039/C8EM00308D>, 2018.

329

330 Gaston, C. J., Riedel, T. P., Zhang, Z., Gold, A., Surratt, J. D., and Thornton, J. A.: Reactive uptake
331 of an isoprene-derived epoxydiol to submicron aerosol particles, *Environ. Sci. Technol.*, 48,
332 11178–11186, doi:10.1021/es5034266, 2014.

333

334 Guenther, A., Karl, T., Harley, P., Wiedinmyer, C., Palmer, P. I., and Geron, C.: Estimates of
335 global terrestrial isoprene emissions using MEGAN (Model of Emissions of Gases and Aerosols
336 from Nature), *Atmos. Chem. Phys.*, 6, 3181–3210, doi:10.5194/acp-6-3181-2006, 2006.

337

338 Hallquist, M., Wenger, J. C., Baltensperger, U., Rudich, Y., Simpson, D., Claeys, M., Dommen,
339 J., Donahue, N. M., George, C., Goldstein, A. H., Hamilton, J. F., Herrmann, H., Hoffmann, T.,
340 Iinuma, Y., Jang, M., Jenkin, M. E., Jimenez, J. L., Kiendler-Scharr, A., Maenhaut, W.,
341 McFiggans, G., Mentel, Th. F., Monod, A., Prevôt, A. S. H., Seinfeld, J. H., Surratt, J. D.,
342 Szmigielski, R., Wildt, J.: The formation, properties and impact of secondary organic aerosol:
343 current and emerging issues, *Atmos. Chem. Phys.*, 9 (14), 5155–5236, [https://doi.org/10.5194/acp-](https://doi.org/10.5194/acp-9-5155-2009)
344 [9-5155-2009](https://doi.org/10.5194/acp-9-5155-2009), 2009.

345

346 Jo, D. S., Hodzic, A., Emmons, L. K., Marais, E. A., Peng, Z., Nault, B. A., Hu, W., Campuzano-
347 Jost, P., Jimenez, J. L.: A simplified parameterization of isoprene-epoxydiol-derived econdary
348 organic aerosol (IEPOX-SOA) for global chemistry and climate models: A case study with GEOS-
349 Chem V11-02-Rc. *Geosci. Model Dev.*, 12, 2983–3000, 2019.

350

351 Kanakidou, M., Seinfeld, J. H., Pandis, S. N. Barnes, I., Dentener, F. J., Facchini, M. C., Van
352 Dingenen, R., Ervens, B., Nenes, A., Nielsen, C. J., Swietlicki, E. Putaud, J. P., Balkanski, Y.,
353 Fuzzi, S., Horth, J., Moortgat, G. K., Winterhalter, R., Myhre, C. E. L., Tsigaridis, K., Vignati, E.,

354 Stephanou, E. G., Wilson, J.: Organic aerosol and global climate modelling: A review, *Atmos.*
355 *Chem. Phys.*, 5 (4), 1053–1123, <https://doi.org/10.5194/acp-5-1053-2005>, 2005.

356
357 Klimovica, K., Grigorjeva, L., Maleckis, A., Popelis, J., Jirgensons, A.: C-quaternary
358 vinylglycinols by metal-catalyzed cyclization of allylic bistrichloroacetimidates, *Synlett.*, 2849-
359 2851. <https://doi.org/10.1055/s-00000083>, 2011.

360
361 Lin, Y.-H., Zhang, Z., Docherty, K. S., Zhang, H., Budisulistiorini, S. H., Rubitschun, C. L., Shaw,
362 S. L., Knipping, E. M., Edgerton, E. S., and Kleindienst, T. E.: Isoprene epoxydiols as precursors
363 to secondary organic aerosol formation: acid-catalyzed reactive uptake studies with authentic
364 compounds, *Environ. Sci. Technol.*, 46, 250–258, 2012.

365
366 Lin, Y.-H., Knipping, E. M., Edgerton, E. S., Shaw, S. L., and Surratt, J. D.: Investigating the
367 influences of SO₂ and NH₃ levels on isoprene-derived secondary organic aerosol formation using
368 conditional sampling approaches, *Atmos. Chem. Phys.*, 13, 8457–8470, doi:10.5194/acp-13-8457-
369 2013, 2013.

370
371 Lin, Y.-H., Budisulistiorini, S. H., Chu, K., Siejack, R. A., Zhang, H., Riva, M., Zhang, Z., Gold,
372 A., Kautzman, K. E., and Surratt, J. D.: Light-absorbing oligomer formation in secondary organic
373 aerosol from reactive uptake of isoprene epoxydiols, *Environ. Sci. Technol.*, 48, 12012–12021,
374 2014.

375
376 Marais, E. A., Jacob, D. J., Jimenez, J. L., Campuzano-Jost, P., Day, D. A., Hu, W., Krechmer, J.,
377 Zhu, L., Kim, P. S., Miller, C. C., Fisher, J. A., Travis, K., Yu, K., Hanisco, T. F., Wolfe, G. M.,
378 Arkinson, H. L., Pye, H. O. T., Froyd, K. D., Liao, J., McNeill, V. F.: Aqueous-phase mechanism
379 for secondary organic aerosol formation from isoprene: application to the southeast United States
380 and co-benefit of SO₂ emission controls, *Atmos. Chem. Phys.* 2016, 16, 1603–1618.

381
382 McNeill, V. F.: Aqueous organic chemistry in the atmosphere: Sources and chemical processing
383 of organic aerosols, *Environ. Sci. Technol.*, 49, 1237–1244, 2015.

384

385 Nguyen, T. B., Coggon, M. M., Bates, K. H., Zhang, X., Schwantes, R. H., Schilling, K. A., Loza,
386 C. L., Flagan, R. C., Wennberg, P. O., and Seinfeld, J. H.: Organic aerosol formation from the
387 reactive uptake of isoprene epoxydiols (IEPOX) onto nonacidified inorganic seeds, *Atmos. Chem.*
388 *Phys.*, 14, 3497–3510, doi:10.5194/acp-14-3497-2014, 2014.

389

390 Paulot, F., Crouse, J.D., Kjaergaard, H.G., Kürten, A., St. Clair, J.M., Seinfeld, J.H., Wennberg,
391 P.O.: Unexpected epoxide formation in the gas-phase photooxidation of isoprene, *Science*,
392 325(5941), 730 – 733, <https://doi.org/10.1126/science.1172910>, 2009.

393

394 Pope, C. A., 3rd, Dockery, D. W.: Health effects of fine particulate air pollution: lines that connect,
395 *Journal of the Air & Waste Management Association*, 56 (6), 709-42, ISSN 1047 – 3289, 2006.

396

397 Pye, H. O., Pinder, R. W., Piletic, I. R., Xie, Y., Capps, S. L., Lin, Y.-H., Surratt, J. D., Zhang, Z.,
398 Gold, A., and Luecken, D. J.: Epoxide pathways improve model predictions of isoprene markers
399 and reveal key role of acidity in aerosol formation, *Environ. Sci. Technol.*, 47, 11056–11064, 2013.

400

401 Pye, H.O.T., Ward-Caviness, C.K., Murphy, B.N., Appel, K.W., Seltzer, K.M.: Secondary organic
402 aerosol association with cardiorespiratory disease mortality in the United States, *Nat. Commun.*,
403 12, 7215, <https://doi.org/10.1038/s41467-021-27484-1>, 2021.

404

405 Rattanavaraha, W., Chu, K., Budisulistiorini, S. H., Riva, M., Lin, Y.-H., Edgerton, E. S.,
406 Baumann, K., Shaw, S. L., Guo, H., King, L., Weber, R. J., Neff, M. E., Stone, E. A., Offenberg,
407 J. H., Zhang, Z., Gold, A., and Surratt, J. D.: Assessing the impact of anthropogenic pollution on
408 isoprene-derived secondary organic aerosol formation in PM_{2.5} collected from the Birmingham,
409 Alabama, ground site during the 2013 Southern Oxidant and Aerosol Study, *Atmos. Chem. Phys.*,
410 16, 4897–4914, <https://doi.org/10.5194/acp-16-4897-2016>, 2016.

411

412 Riedel, T. P., Lin, Y.-H., Budisulistiorini, S. H., Gaston, C. J., Thornton, J. A., Zhang, Z., Vizuete,
413 W., Gold, A., and Surratt, J. D.: Heterogeneous reactions of isoprene-derived epoxides: reaction
414 probabilities and molar secondary organic aerosol yield estimates, *Environ. Sci. Technol. Lett.*, 2,
415 38–42, 2015.

416

417 Riva, M., Chen, Y., Zhang, Y., Lei, Z., Olson, N. E., Boyer, H. C., Narayan, S., Yee, L. D., Green,
418 H. S., Cui, T., Zhang, Z., Baumann, K., Fort, M., Edgerton, E., Budisulistiorini, S. H., Rose, C.
419 A., e Oliveira, I. O., Ribeiro, R. L., dos Santos, E. O., Machado, C. M. D., Szopa, S., Zhao, Y.,
420 Alves, E. G., de Sá, S. S., Hu, W., Knipping, E. M., Shaw, S. L., Junior, S. D., de Souza, R. A. F.,
421 Palm, B. B., Jimenez, J.-L., Glasius, M., Goldstein, A. H., Pye, H. O. T., Gold, A., Turpin, B. J.,
422 Vizuete, W., Martin, S. T., Thornton, J. A., Dutcher, C. S., Ault, A. P., Surratt, J. D.: Increasing
423 isoprene epoxydiol-to-inorganic sulfate aerosol ratio results in extensive conversion of inorganic
424 sulfate to organosulfur forms: Implications for aerosol physicochemical properties, *Environ. Sci.*
425 *Technol.*, 53 (15), 8682 – 8694, <https://doi.org/10.1021/acs.est.9b01019>, 2019.

426

427 Sharpless, K.B., Lauer, R.F.: Selenium dioxide oxidation of olefins. Evidence for the intermediacy
428 of allylseleninic acids, *J. Am. Chem. Soc.*, 94(20), 7154 – 7155, 1972.

429

430 St. Clair, J. M., Rivera-Rios, J. C., Crouse, J. D., Knap, H. C., Bates, K. H., Teng, A. P.,
431 Jorgensen, S., Kjaergaard, H. G., Keutsch, F. N., Wennberg, P. O.: Kinetics and products of the
432 reaction of the first-generation isoprene hydroxy hydroperoxide (ISOPOOH) with OH: *J. Phys.*
433 *Chem. A*, 120 (9), 1441–1451, <https://doi.org/10.1021/acs.jpca.5b06532>, 2016.

434

435 Surratt, J. D., Chan, A. W., Eddingsaas, N. C., Chan, M., Loza, C. L., Kwan, A. J., Hersey, S. P.,
436 Flagan, R. C., Wennberg, P. O., and Seinfeld, J. H.: Reactive intermediates revealed in secondary
437 organic aerosol formation from isoprene, *P. Natl. Acad. Sci.*, 107, 6640–6645, 2010.

438

439 Trachtenberg, E.N., Nelson, C.H., Carver, J.R.: Mechanism of selenium dioxide oxidation of
440 Olefins, *J. Org. Chem.*, 35(5), 1653 – 1658, 1970.

441

442 Wennberg, P.O., Bates, K.H., Crouse, J.D., Dodson, L.G., McVay, R.C., Mertens, L.A., Nguyen,
443 T.B., Praske, E., Schwantes, R.H., Smarte, M.D., St Clair, J.M., Teng, A.P., Zhang, X., Seinfeld,
444 J.H.: Gas-phase reactions of isoprene and its major oxidation products, *Chem. Rev.*, 118(7),
445 3337–3390, <https://doi.org/10.1021/acs.chemrev.7b00439>, 2018.

446

447 Zhang, Z., Lin, Y.-H., Zhang, H., Surratt, J.D., Ball, L.M., Gold, A.: Technical note: synthesis of
448 isoprene atmospheric oxidation products: isomeric epoxydiols and the rearrangement products *cis*-
449 and *trans*-3-methyl-3,4-dihydroxytetrahydrofuran, *Atmos. Chem. Phys.*, 12(18), 8529–8535,
450 <https://doi.org/10.5194/acp-12-8529-2012>, 2012.

451
452 Zhang, Y., Chen, Y., Lambe, A. T., Olson, N. E., Lei, Z., Craig, R. L., Zhang, Z., Gold, A., Onasch,
453 T. B., Jayne, J. T., Worsnop, D. R., Gaston, C. J., Thornton, J. A., Vizuite, W., Ault, A. P., and
454 Surratt, J. D.: Effect of the aerosol-phase state on secondary organic aerosol formation from the
455 reactive uptake of isoprene-derived epoxydiols (IEPOX), *Environ. Sci. Technol. Lett.*, 5, 167–
456 174, <https://doi.org/10.1021/acs.estlett.8b00044>, 2018

457