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2 **Technical Note: Improved synthetic routes to *cis*- and *trans*-(2-**  
3 ***m*-Methyloxirane-2,3-diy)dimethanol (*cis*- and *trans*- $\beta$ -isoprene epoxydiol)**

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10 **Abstract.** We report improved synthetic routes to the isomeric isoprene-derived  $\beta$ -epoxydiols ( $\beta$ -  
11 IEPOX) in high yield (57-69%) from inexpensive, readily available starting compounds. The  
12 syntheses do not require the protection/deprotection steps or time-consuming purification of  
13 intermediates, and can readily be scaled up to yield the target IEPOX isomers in gram quantities.  
14 Emissions of isoprene (2-methyl-1,3-butadiene, C<sub>5</sub>H<sub>8</sub>), primarily from deciduous vegetation,  
15 constitute the largest source of nonmethane atmospheric hydrocarbons. In the gas phase under low-  
16 nitric oxide (NO) conditions, addition of atmospheric hydroxyl radical (OH) followed by rapid  
17 addition of O<sub>2</sub> yields isoprene-derived hydroxyperoxyl radicals. The major sink (>90%) for the  
18 peroxy radicals is sequential reaction with hydroperoxyl radical (HO<sub>2</sub>), OH and O<sub>2</sub>, which is then  
19 followed by the elimination of OH to yield a ~2:1 mixture of (2-methyloxirane-*cis/trans*-2,3-  
20 diyl)dimethanol (*cis/trans*- $\beta$ -IEPOX). The IEPOX isomers account for about 80% of the closed-  
21 shell hydroxyperoxyl products, and are rapidly taken up into acidic aerosols to form secondary  
22 organic aerosol (SOA). IEPOX-derived SOA makes a significant mass contribution to fine  
23 particulate matter (PM<sub>2.5</sub>), which is known to be a major factor in climate forcing as well as  
24 adversely affects respiratory and cardiovascular systems of exposed populations. Prediction of  
25 ambient PM<sub>2.5</sub> composition and distribution, both in regional- and global-scale atmospheric  
26 chemistry models, crucially depends on the accuracy of identification and quantitation of uptake  
27 product formation. Accessibility of authentic *cis*- and *trans*- $\beta$ -IEPOX in high purity and in large  
28 quantity for laboratory studies underpins progress in developing models as well as identification  
29 and quantitation of PM<sub>2.5</sub> components.

## 30 1. Introduction

31 We report here straightforward procedures for the synthesis of isomeric isoprene  $\beta$ -epoxydiols ( $\beta$ -  
32 IEPOX) in high yield from inexpensive, readily available starting compounds. The syntheses do  
33 not require the protection/deprotection steps or time-consuming purification of intermediates as  
34 used in past studies (Cole-Filipiak et al., 2010; Zhang et al., 2012; Bates et al., 2014; Chase et al.,  
35 2015; Bates et al., 2016), and can readily be scaled up to yield the target IEPOX isomers in gram  
36 quantities.

37 Yearly global emissions of isoprene (2-methyl-1,3-butadiene,  $C_5H_8$ ), primarily from deciduous  
38 vegetation, are estimated to be between 500 and 600 Tg, and constitute the largest source of  
39 nonmethane atmospheric hydrocarbons (Kanakidou et al., 2005; Guenther et al., 2006; Hallquist  
40 et al., 2009; St. Clair et al., 2016). In the gas phase under low-nitric oxide (NO) conditions,  
41 atmospheric hydroxyl radical (OH) adds rapidly to isoprene almost exclusively at C1 and C4,  
42 followed by addition of  $O_2$  to yield  $\beta$ - or  $\delta$ -hydroxyperoxyl radicals (Hallquist et al., 2009). The  
43 major sink (>90%) for the peroxy radicals is reaction with hydroperoxy radical ( $HO_2$ ) to give  
44 closed-shell isoprene hydroxyhydroperoxides (ISOPOOHs). ISOPOOHs then undergo sequential  
45 addition with OH and  $O_2$ , followed by the elimination of OH to yield a ~2:1 mixture of (2-  
46 methyloxirane-*cis/trans*-2,3-dilyl)dimethanol (*cis/trans*- $\beta$ -IEPOX). The IEPOX isomers account  
47 for about 80% of the closed-shell hydroxyperoxyl products (St. Clair et al., 2016; Wennberg et al.,  
48 2018; Paulot et al., 2009), and are rapidly taken up onto acidic aerosols (Lin et al., 2012; Gaston  
49 et al., 2014; Riedel et al., 2015). IEPOX isomers thus make a significant mass contribution to  
50 secondary organic aerosol (SOA) (Surratt et al., 2010; Riva et al., 2019), and the resulting  
51 atmospheric fine particulate matter ( $PM_{2.5}$ ) (Lin et al., 2013; Budisulistiorini et al., 2015;  
52 Budisulistiorini et al. 2016; Rattanavaraha et al. 2016).  $PM_{2.5}$  is known to be a major factor in  
53 climate forcing (Hallquist et al., 2009), and adversely affects respiratory and cardiovascular  
54 systems of exposed populations (Pope and Dockery, 2006; Pye et al., 2021). Advancing the  
55 understanding of the impacts of  $PM_{2.5}$  requires the ability to predict  $PM_{2.5}$  composition and  
56 distribution, both in regional- and global-scale atmospheric chemistry and climate models (Pye et  
57 al., 2013; McNeill et al., 2015; Marais et al., 2016; Jo et al., 2019), which in turn depends crucially  
58 on the accuracy of identification and quantitation of uptake product formation. As major  
59 precursors of  $PM_{2.5}$ , *cis*- and *trans*- $\beta$ -IEPOX have been the focus of considerable effort to elucidate

60 mechanisms underlying PM<sub>2.5</sub> formation and aging (Lin et al., 2012; Lin et al., 2014; Gaston et al.,  
61 2014; Nguyen et al., 2014; Zhang et al., 2018; Riva et al., 2019; Armstrong et al., 2022; Cooke et  
62 al., 2022). Underpinning such efforts is the availability of authentic *cis-/trans*- $\beta$ -IEPOX in high  
63 purity and in quantity.

## 64 2. Experimental

65 The reactions described below should be performed under a fume hood.

66 The esterification and DIBAL-H reduction of mesaconic and citraconic acids generally followed  
67 the procedure reported by Klimovica, et al. (2011). Epoxidation of the *E*- and *Z*-methylbut-2-  
68 ene-1,4-diols followed the procedure reported by Zhang et al. (2012). <sup>1</sup>H NMR of all isolated  
69 products, as well as <sup>13</sup>C NMR for target *cis-/trans*- $\beta$ -IEPOX isomers are provided in the  
70 Supplement. Mass spectra of *cis-/trans*- $\beta$ -IEPOX, also provided in the Supplement, were  
71 obtained using Agilent 134 6500 Series UPLC system equipped with an ESI source interfaced to  
72 an Agilent 6250 Series 135 Accurate Mass Q-TOFMS operated in negative ion (-) mode using  
73 instrumental conditions described elsewhere (Cui et al., 2018).

### 74 2.1. *Trans*- $\beta$ -IEPOX (*trans*-(2-methyloxirane-2,3-dilyl)dimethanol) from mesaconic acid

75 2.1.1. *Mesaconic acid, dimethyl ester*. To a solution of mesaconic acid (11.00 g, ~~84.5~~5 mmol,  
76 Sigma Aldrich, \$80.20/10g) in methanol (100 mL), conc. H<sub>2</sub>SO<sub>4</sub> (3 mL) was added. The reaction  
77 mixture was refluxed for 8 h until a complete conversion was observed by thin layer  
78 chromatography (TLC, SiO<sub>2</sub>, 1:1 hexane: ethyl acetate) and the reaction was the neutralized by  
79 addition of triethylamine (1.5 mL). ~~Silica gel (11 g) was added and t~~The resulting mixture was  
80 dried on a rotary evaporator under house vacuum. ~~The residue was applied to a silica gel column~~  
81 ~~and eluted with EtOAc/(1:)~~ to afford mesaconic acid dimethyl ester as a colorless oil (13.40 g,  
82 ~~96.57~~96.57%), purity >98% by NMR. NMR (400 MHz, chloroform-*d*):  $\delta$  6.71 (d, *J* = 1.6 Hz, 1H), 3.74  
83 (s, 3H), 3.71 (s, 3H), 2.23 (d, *J* = 1.6 Hz, 3H), Figure S1.

84 2.1.2. *E*-2-Methyl but-2-ene-1,4-diol. A solution of mesaconic acid dimethyl ester (13.40 g,  
85 ~~84.72~~85 mmol) in methylene chloride (120 mL) under argon was cooled to 0 °C and  
86 diisobutylaluminum hydride (DIBAL-H; 400 mL 1.0 M solution in toluene, 400 mmol) was added  
87 dropwise over 2 hours, and the reaction mixture was stirred at 0°C for 1 h. The reaction was diluted

88 with ether (100 mL) and quenched with water 16 mL (0.04 volume-equivalents of DIBAL-H),  
89 followed by 16 mL 15% sodium hydroxide solution (0.04 volume-equivalents), and 40 mL water  
90 (0.1 volume-equivalents). After quenching, the mixture was allowed to warm to room temperature  
91 over 2 h and dried over magnesium sulfate. The aluminum salt was filtered under vacuum through  
92 a pad of Celite, and solid filtrant further washed with ethyl acetate (100 mL). The solvent was  
93 removed from filtrate on a rotary evaporator under house vacuum to yield *E*-2-methyl but-2-ene-  
94 1,4-diol as a colorless oil (6.12 g, ~~71.0-7%~~), purity > 98% by NMR. NMR (400 MHz, D<sub>2</sub>O): δ 5.54  
95 – 5.43 (m, 1H), 4.06 (d, *J* = 7.0 Hz, 2H), 3.90 (s, 2H), 1.57 (s, 3H), Figure S2.

96 **2.1.3. *Trans*-(2-Methyloxirane-2,3-diyl)dimethanol (*trans*-β-IEPOX).** Epoxidation of *E*-2-methyl  
97 but-2-ene-1,4-diol followed a published procedure (Zhang et al., 2012). The butene diol (6.00 g,  
98 ~~58.8-9~~ mmol) was dissolved in acetonitrile (80 mL) and cooled in an ice-water bath. *m*-  
99 Chloroperoxybenzoic acid (*m*-CPBA, 15.53 g, 90 mmol) was added and the clear solution was  
100 stirred in the ice-water bath for 2 h, and then at room temperature for 1 h until complete  
101 transformation of the starting material as monitored by TLC (SiO<sub>2</sub>, 1:1 hexane: ethyl acetate).  
102 The reaction mixture was cooled at 4°C and the resulting precipitate separated by filtration to  
103 remove the bulk of the 3-chlorobenzoic acid. The filtrate was concentrated under ~~reduced~~  
104 pressure vacuum and the residue dissolved in water (30 mL), and washed repeatedly with  
105 chloroform. The aqueous solution was lyophilized to yield *trans*-(2-methyloxirane-2,3-  
106 diyl)dimethanol as colorless oil (6.24 g, 89%), purity > 98% by NMR. The <sup>1</sup>H NMR spectrum  
107 was identical to that reported in previous syntheses (Zhang et al. 2012). NMR (400 MHz, D<sub>2</sub>O):  
108 δ 3.78 (dd, *J* = 12.49, 4.29 Hz, 1H), 3.59 (d, *J* = 12.56 Hz, 1H), 3.58 (dd, *J* = 12.49, 7.08 Hz,  
109 1H), 3.44 (d, *J* = 12.56 Hz, 1H), 3.15 (dd, *J* = 7.08, 4.29, 1H), 1.23 (s, 3H), Figure S3. <sup>13</sup>C NMR  
110 (400 MHz, D<sub>2</sub>O) δ 65.06, 62.35, 60.89, 59.78, 13.06, Figure S4. (-)-ESI-HR-QTOF mass  
111 spectrum is provided in Figure S5.

112 Overall yield for the synthesis of *trans*-β-IEPOX from mesaconic acid was 62.%.

## 113 **2.2. *cis*-β-IEPOX (*cis*-(2-methyloxirane-2,3-diyl)dimethanol) from citraconic acid**

114 **2.2.1. Citraconic acid, dimethyl ester.** To a solution of citraconic acid (~~1.982.0~~ g, 15.2 mmol,  
115 Sigma Aldrich, \$46.10/5g) in methanol (50 mL) conc. H<sub>2</sub>SO<sub>4</sub> (0.8 mL) was added. The reaction  
116 mixture was refluxed for 8 h until complete conversion as determined by TLC (SiO<sub>2</sub>, 1:1 hexane:

117 ethyl acetate) and then neutralized by addition of triethylamine (0.5 mL). Silica gel (3 g) was added  
118 and the resulting mixture was concentrated *in vacuo*. The dry residue was applied to a silica gel  
119 column and eluted with EtOAc/petroleum ether (1:1) to afford the desired citraconic acid dimethyl  
120 ester (2.2 g, 92.4%) as a colorless oil, purity > 98% by NMR. NMR (400 MHz, D<sub>2</sub>O): δ 6.08 (d,  
121  $J = 1.6$  Hz, 1H), 3.85 (s, 3H), 3.75 (s, 3H), 2.07 (d,  $J = 1.6$  Hz, 3H), Figure S64.

122 2.2.2. *Z*-2-methyl but-2-ene-1,4-diol. A solution of citraconic acid dimethyl ester (2.2 g, 14.0  
123 mmol) in methylene chloride (25 mL) under argon was cooled to 0°C and DIBAL-H (70 mL 1.0  
124 M solution in toluene, 70.0 mmol) was added dropwise. Reaction mixture was stirred at 0°C for 1  
125 h, diluted with ether (60 mL) and quenched with 2.8 mL water (0.04 of DIBAL-H volume  
126 equivalents), followed by 2.8 mL 15% sodium hydroxide solution (0.04 volume equivalents) and  
127 7.0 mL water (0.1 volume equivalents). After quenching, the mixture was allowed to warm to  
128 room temperature over 2 h and dried over magnesium sulfate. The aluminum salt was removed by  
129 filtration through a pad of Celite, and solid filtrant further washed with ethyl acetate (100 mL).  
130 The solvent was removed from filtrate and desired *Z*-2-methyl but-2-ene-1,4-diol (1.107 g, 754.9%  
131 yield) was obtained as a colorless oil, purity > 98% by NMR (Klimovica, et al., 2011). NMR (400  
132 MHz, D<sub>2</sub>O): δ 5.57 (t,  $J = 7.2$  Hz, 1H), 4.16 (d,  $J = 7.2$  Hz, 2H), 4.14 (s, 2H), 1.82 (s, 3H), Figure  
133 S75.

134 2.2.3. *cis*-(2-Methyloxirane-2,3-diyldimethanol (*cis*-β-IEPOX). The epoxidation of the butene  
135 diol was performed according to a published method (Zhang et al., 2012). The butene diol (1.107  
136 g, 10.4 mmol) was dissolved in acetonitrile (25 mL) and cooled in an ice-water bath. *m*-  
137 Chloroperoxybenzoic acid (CPBA) (2.769 g, 15.616 mmol) was added and the clear solution was  
138 stirred in the ice-water bath for 1h, and then at room temperature until complete transformation  
139 of the starting material as monitored by TLC (SiO<sub>2</sub>, 1:1 hexane: ethyl acetate). The mixture was  
140 cooled at 0°C and the resulting precipitate separated by filtration to remove the bulk of the 3-  
141 chlorobenzoic acid. The filtrate was concentrated under reduced pressure, the residue dissolved  
142 in water (15 mL) and washed repeatedly with chloroform. The aqueous solution was lyophilized  
143 to give *Z*-(2-methyloxirane-2,3-diyldimethanol as colorless oil isolated as the crude product  
144 (1.03 g, 832.9%), purity 98% by NMR. NMR (400 MHz, D<sub>2</sub>O): δ 3.78 (dd,  $J = 12.5, 3.9$  Hz,  
145 1H), 3.61 (d,  $J = 12.3$  Hz, 1H), 3.54 (dd,  $J = 12.6, 7.35$  Hz, 1H), 3.52 (d,  $J = 12.3$  Hz, 1H), 3.10

146 (dd,  $J = 7.35, 3.93$  Hz, 1H), 1.43 (s, 3H), Figure S86.  $^{13}\text{C}$  NMR (500 MHz,  $\text{D}_2\text{O}$ )  $\delta$  64.68, 62.61,  
147 62.48, 59.39, 18.82, Figure S9. (-)ESI-HR-QTOF mass spectrum is provided in Figure S10.

148 Overall yield for the synthesis of *cis*- $\beta$ -IEPOX from citraconic acid was 57.4%.

149 **2.3. *cis*- $\beta$ -IEPOX (*cis*-(2-methyloxirane-2,3-diyl)dimethanol) from 3-methyl-2(5H)-furanone**

150 2.3.1. *Z*-2-methyl but-2-ene-1,4-diol. A solution of 3-methyl-2(5H)-furanone (1.106 g, 11.08  
151 mmol) in methylene chloride (30 mL) under argon was cooled to 0°C, and DIBAL-H (21 mL 1.0

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M solution in toluene, 21.0 mmol) was added dropwise. The reaction mixture was stirred at 0°C for 1 h, diluted with ether (60 mL) and quenched with 0.85 mL water (0.04 of DIBAL-H volume-equivalents), followed by 0.85 mL 15% sodium hydroxide solution (0.04 DIBAL-H volume-equivalents), and 2.1 mL water (0.1 volume-equivalents). After quenching, the mixture was allowed to warm to room temperature over 2 h, and dried over magnesium sulfate. The aluminum salt was filtered out through a pad of Celite, and solid filtrant further washed with ethyl acetate (100 mL). The solvent was removed on a rotary evaporator under house vacuum to yield Z-2-methylbut-2-ene-1,4-diol (1.03 g, 94.1% yield) as a colorless oil, purity > 98% by NMR, Figure S75.

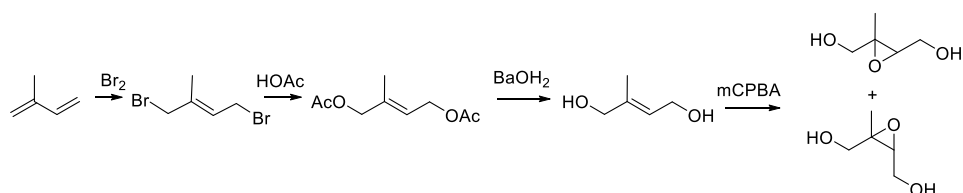
2.3.2. *cis*-(2-Methyloxirane-2,3-diyl)dimethanol (*cis*- $\beta$ -IEPOX). Butene diol (0.9169 g, 8.999.0 mmol) was dissolved in acetonitrile (50 mL) and cooled in an ice-water bath. *m*-Chloroperoxybenzoic acid (CPBA) (1.92 g, 143.5 mmol) was added and the clear solution was stirred in the ice-water bath for 1 h, and then at room temperature until complete transformation of the starting material as monitored by TLC (SiO<sub>2</sub>, 1:1 hexane: ethyl acetate). The mixture was cooled at 0°C and the resulting precipitate separated by filtration to remove the bulk of the 3-chlorobenzoic acid. The filtrate was dried on a rotary evaporator under house vacuum and the residue dissolved in water (30 mL). The aqueous solution was washed repeatedly with chloroform and lyophilized and isolated as the crude product to give *cis*-(2-methyloxirane-2,3-diyl)dimethanol as colorless oil (0.88 g, 832.9%), purity >9888% by NMR, Figures S8 and S96.

Overall yield for the synthesis *cis*- $\beta$ -IEPOX from 3-methyl-2(5H)-furanone was 69%.

### 3. Results and discussion

Several synthetic routes to the  $\beta$ -IEPOX isomers have been published to date. Procedures for the synthesis of *trans*- $\beta$ -IEPOX followed the three strategies given in Schemes 1 – 3.

#### Scheme 1

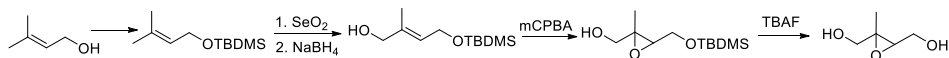


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178 **Scheme 1**, the first published route to *trans*- $\beta$ -IEPOX (Cole-Filipiak et al., 2010), yielded a  
 179 mixture of *cis* and *trans* products in four steps. The procedure is lengthy and required a double  
 180 vacuum distillation for isolation of 1,4-dibromoisoprene of the 1,4-diol were required. The mixture  
 181 was not separated, and the combined overall yield was 11%.

182 The approach in **Scheme 2** (Zhang et al., 2012) has been used in most syntheses reported  
 183 subsequent to publication in 2012. **Scheme 2** targets synthesis of the *trans* isomer starting with  
 184 prenol (3-methyl-2-buten-1-ol). SeO<sub>2</sub> oxidation of the trisubstituted olefin yielded *E*-2-methylbut-  
 185 2-ene-1,4-diol. Deprotection of the diol, followed by epoxidation with *m*-CPBA gave the target  
 186 *trans*- $\beta$ -IEPOX in an overall yield of 43%. The expected *trans* geometry of the ultimate IEPOX  
 187 isomer (Trachtenberg, et al., 1970; Sharpless and Lauer, 1972) was confirmed by the absence of a  
 188 nuclear Overhauser effect correlation between the methyl group and the oxirane proton in the 1D  
 189 NOESY spectrum. An overall yield of ~11% can be calculated for synthesis by **Scheme 2** in the  
 190 only other report citing yields (Bates et al., 2014). The SeO<sub>2</sub> oxidation/NaBH<sub>4</sub> reduction sequence  
 191 to generate 2-methylbut-2-ene-1,4-diol appears largely responsible for the discrepancy in yields.  
 192 Isolation of the diol from the NaBH<sub>4</sub> reduction step yields a mixture from which isolation of  
 193 product is challenging and is most likely the source of the difference.

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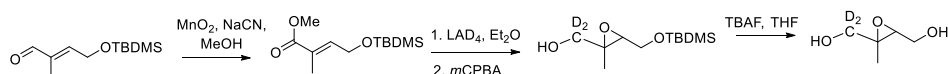
195 **Scheme 2**

196

197 More recently, **Scheme 3**, a route to *trans*- $\beta$ -IEPOX-*d*<sub>2</sub>, has been reported that could also serve as  
 198 a route to the protio compound by substituting of LAH<sub>4</sub> for LAD<sub>4</sub> as reducing agent (Chase et al.,  
 199 2015).



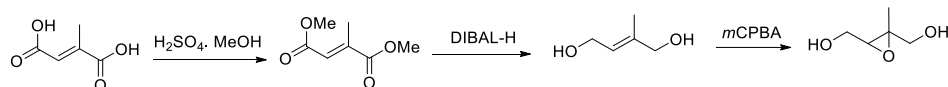
200

201 **Scheme 3**

202

203 This route also involves a problematic metal hydride reduction step and an overall yield of 31%  
 204 was reported. **Schemes 1 – 3** have in common steps that are difficult to accomplish, such as  
 205 vacuum distillations, or require carefully controlled conditions for protection/deprotection of labile  
 206 substituents, with the best reported yield being 43% for **Scheme 2** (Zhang et al. 2012).

207 Here we report a procedure for the synthesis of pure racemic *trans*- $\beta$ -IEPOX that is  
 208 efficient, simple and provides the target IEPOX in an overall yield of 62%. No  
 209 protection/deprotection steps, which add steps and can decrease yields are involved, and no  
 210 specialized glassware or instrumentation is required. The strategy for synthesis follows **Scheme 4**,  
 211 which is based on inexpensive, readily available mesaconic acid, as starting material.

212 **Scheme 4**

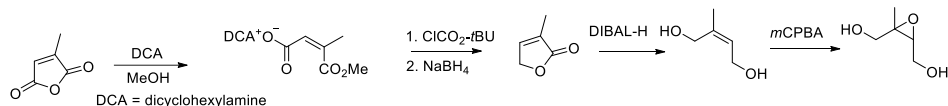
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214 Mesaconic acid can be esterified to the dimethyl ester in high yield by refluxing in methanol  
 215 containing 2% concentrated sulfuric acid. The diester is reduced by diisobutylaluminum hydride  
 216 (DIBAL-H) in methylene chloride to *E*-2-methylbut-2-en-1,4-diol, which is epoxidized by *m*-  
 217 CPBA in acetonitrile. Key to the procedure is the efficient extraction of *E*-2-methylbut-2-ene-1,4-  
 218 diol from the DIBAL-H reduction reaction with ethyl acetate, which allows recovery of the diol in  
 219 70% yield. **Scheme 4** will make *trans*- $\beta$ -IEPOX readily available to laboratories without  
 220 sophisticated synthesis capabilities. The procedure is particularly attractive because it can readily  
 221 be scaled up to produce *trans*- $\beta$ -IEPOX in gram quantities.

222 The isolation of *E*-2-methylbut-2-en-1,4-diol from the DIBAL-H reduction reaction in high  
 223 yield by extraction with ethyl acetate led us to revisit published syntheses of *cis*- $\beta$ -IEPOX in which  
 224 metal hydrides were used as reduction reagents (Bates et al., 2014; Bates et al., 2016; Zhang et al.,

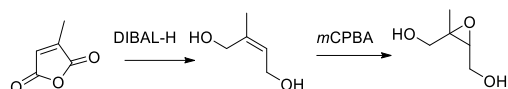
225 2012). In **Schemes 5** and **6**, citraconic anhydride was the starting material and the reducing agent  
 226 was DIBAL-H.

227 **Scheme 5**



228

229 **Scheme 6**

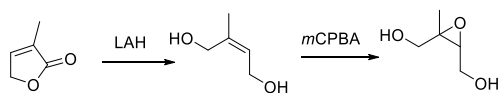


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231 The reported overall yield of *cis*- $\beta$ -IEPOX from **Scheme 5** was 12% (Bates et al., 2014). **Scheme**  
 232 **6** streamlined the synthesis through bypassing steps 2 and 3 of **Scheme 5** with direct reduction of  
 233 citraconic anhydride to *Z*-2-methylbut-2-en-1,4-diol (Bates et al., 2016). Reduction of the  
 234 anhydride required forcing conditions (5 equivalents of DIBAL-H were used) achieve reduction  
 235 of citraconic anhydride and possibly less efficient recovery of the diol resulted in the same overall  
 236 yield reported for **Scheme 5**.

237 3-Methylfuran-2(5H)-one was the starting material for **Scheme 7** and was reduced to directly *Z*-  
 238 2-methylbut-2-en-1,4-diol by LAH (Zhang et al., 2012).

239 **Scheme 7**

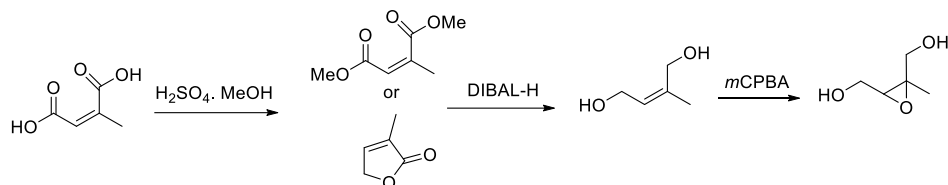


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241 LAH is a powerful reducing agent leading to some unavoidable over-reduction of the furanone to  
 242 the saturated diol, and the overall yield was 19%. We repeated the synthesis of *cis*- $\beta$ -IEPOX using  
 243 either citraconic acid or 3-methylfuran-2(5H)-one as starting points (**Scheme 8**). Because  
 244 reduction of anhydrides to diols generally appears to be more difficult and require forcing  
 245 conditions (Bloomfield and Lee, 1967), we selected citraconic acid rather than the anhydride as  
 246 the starting point for the synthesis. Citraconic acid requires esterification prior to reduction.

247 Although the dimethyl ester is commercially available, the esterification reaction is very  
 248 straightforward with a nearly quantitative yield and the savings in cost is substantial.

249 **Scheme 8**



250 Under the assumption that sterically hindered *cis*-diester would nevertheless not proceed as readily  
 251 as reduction of the *trans*-diester, five equivalents of DIBAL-H were used for the reduction of  
 252 citraconic diester. With a yield of 74.9%, the reduction of the diester proved to be much more  
 253 efficient than that of citraconic anhydride, for which the reported yield was 28% (Bates et al.,  
 254 2016). The overall yield for this route was 57%, which represents a significant improvement over

255 **Scheme 5.**

256 3-Methylfuran-2(5H)-one is a more expensive starting compound than citraconic acid or citraconic  
 257 anhydride, but the procedure is streamlined to two steps and the overall yield, at 69%, is much  
 258 higher than for any of the published routes. Cost of reagents would largely dictate the choice of  
 259 citraconic acid or 3-methylfuran-2(5H)-one starting material. We note that *trans*- and *cis*- $\beta$ -IEPOX  
 260 was isolated directly following lyophilization. The purity of *trans*- and *cis*- $\beta$ -IEPOX were > 98%  
 261 by NMR (Figure S3-4, S8-9, respectively).

262 *Supplement:* The supplement related to this article is available online. Included in the supplement  
 263 are <sup>1</sup>H NMR spectra of the target *cis*- and *trans*- $\beta$ -IEPOX isomers and key intermediates in the  
 264 synthetic routes. Additional <sup>13</sup>C and (-)ESI-HR-QTOF mass spectra are provided for the target *cis*-  
 265 and *trans*- $\beta$ -IEPOX isomers.

266 *Author contributions:* All authors contributed equally into planning and performing experiments  
 267 and preparation of the manuscript. MF acquired spectroscopic data. J.D.S. helped with editing and  
 268 manuscript preparation.

269 *Competing interests:* The authors declare that they have no conflict of interest.

270 *Financial support:* This project was supported by NSF grant AGS-2001027 (AG, ZZ). JDS and  
271 ZZ were supported in part by NSF grant AGS-2039788.

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